



STATE OF UTAH - DEPARTMENT OF ADMINISTRATIVE SERVICES

Division of Facilities Construction and Management

DFCM

STANDARD LOW BID PROJECT

September 16, 2008

HVAC REPLACEMENT OGDEN ARMORY

UTAH NATIONAL GUARD OGDEN, UTAH

DFCM Project Number 07181470

WHW Engineering, Inc.
8619 South Sandy Parkway, #101
Sandy, Utah 84070

TABLE OF CONTENTS

	<u>Page Numbers</u>
Title Sheet	1
Table of Contents	2
Notice to Contractors	3
Project Description	4
Project Schedule	5
Bid Form	6
Instructions to Bidders	8
Bid Bond	12
Instructions and Subcontractors List Form	13
Contractor's Agreement	16
Performance Bond	21
Payment Bond	22
Certificate of Substantial Completion	23
General Contractor Past Performance Rating	

Current copies of the following documents are hereby made part of these contract documents by reference. These documents are available on the DFCM web site at <http://dfcm.utah.gov> or are available upon request from DFCM.

DFCM Supplemental General Conditions dated July 15, 2008

DFCM General Conditions dated May 25, 2005.

DFCM Application and Certification for Payment dated May 25, 2005.

Technical Specifications :

Drawings:

The Agreement and General Conditions dated May 25, 2005 have been updated from versions that were formally adopted and in use prior to this date. The changes made to the General Conditions are identified in a document entitled Revisions to General Conditions that is available on DFCM's web site at <http://dfcm.utah.gov>

NOTICE TO CONTRACTORS

Sealed bids will be received by the Division of Facilities Construction and Management (DFCM) for:

HVAC REPLACEMENT - OGDEN ARMORY
UTAH NATIONAL GUARD – OGDEN, UTAH
DFCM PROJECT NO: 07181470

Bids will be in accordance with the Contract Documents that will be available at 2:00 PM on Tuesday, September 16, 2008, and distributed in electronic format only on CDs from DFCM, 4110 State Office Building, Salt Lake City, Utah and on the DFCM web page at <http://dfcm.utah.gov>. For questions regarding this project, please contact Craig Wessman, P.E., DFCM, at 801-538-3246. No others are to be contacted regarding this bidding process. The construction estimate for this project is \$250,000.

A **mandatory** pre-bid meeting will be held at 2:00 PM on Monday, September 22, 2008 at the Ogden National Guard Armory, 625 East 5300 South, Ogden, Utah. All bidders wishing to bid on this project are required to attend this meeting.

Bids will be received until the hour of 3:00 PM on Wednesday October 1, 2008 at DFCM, 4110 State Office Building, Salt Lake City, Utah 84114. Bids will be opened and read aloud in the DFCM Conference Room, 4110 State Office Building, Salt Lake City, Utah. NOTE: Bids must be received at 4110 State Office Building by the specified time.

A bid bond in the amount of five percent (5%) of the bid amount, made payable to the Division of Facilities Construction and Management on DFCM's bid bond form, shall accompany the bid.

The Division of Facilities Construction and Management reserves the right to reject any or all bids or to waive any formality or technicality in any bid in the interest of DFCM.

DIVISION OF FACILITIES CONSTRUCTION AND MANAGEMENT
Marla Workman, Contract Coordinator
4110 State Office Building, Salt Lake City, Utah 84114

PROJECT DESCRIPTION

This project is to install new roof-mounted packaged heating and air conditioning systems along with the associated ductwork, controls, and gas piping. There are some existing packaged cooling only units which will be removed and replaced with units with gas heating and cooling. There are a few areas with packaged split system cooling and heating systems.

This new system will replace the heating hot water system served by a boiler. Demolition of the boiler will be included in the project, but not the hot water piping unless specifically noted on the drawings to be removed.



STATE OF UTAH - DEPARTMENT OF ADMINISTRATIVE SERVICES
Division of Facilities Construction and Management

DFCM

PROJECT SCHEDULE

PROJECT NAME:		HVAC REPLACEMENT - OGDEN ARMORY UTAH NATIONAL GUARD – OGDEN, UTAH		
DFCM PROJECT NO.		07181470		
Event	Day	Date	Time	Place
Bidding Documents Available	Tuesday	September 16, 2008	2:00 PM	DFCM 4110 State Office Bldg SLC, UT and the DFCM web site *
Mandatory Pre-bid Site Meeting	Monday	September 22, 2008	2:00 PM	Ogden Natl Guard Armory 625 East 5300 South Ogden, UT
Last Day to Submit Questions	Wednesday	September 24, 2008	2:00 PM	Craig Wessman – DFCM E-mail: cwessman@utah.gov Fax 801-538-3267
Addendum Deadline (exception for bid delays)	Monday	September 29, 2008	2:00 PM	DFCM web site *
Prime Contractors Turn In Bid and Bid Bond	Wednesday	October 1, 2008	3:00 PM	DFCM 4110 State Office Bldg SLC, UT
Sub-contractor List Due	Thursday	October 2, 2008	3:00 PM	DFCM 4110 State Office Bldg SLC, UT Fax 801-538-3677
Substantial Completion Date	Thursday	January 15, 2009		

* **NOTE:** DFCM's web site address is <http://dfcm.utah.gov>



STATE OF UTAH - DEPARTMENT OF ADMINISTRATIVE SERVICES

Division of Facilities Construction and Management

DFCM

BID FORM

NAME OF BIDDER _____ DATE _____

To the Division of Facilities Construction and Management
4110 State Office Building
Salt Lake City, Utah 84114

The undersigned, responsive to the "Notice to Contractors" and in accordance with the "Instructions to Bidders", in compliance with your invitation for bids for the **HVAC REPLACEMENT – OGDEN ARMORY – UTAH NATIONAL GUARD – OGDEN, UTAH – DFCM PROJECT NO. 07181470** and having examined the Contract Documents and the site of the proposed Work and being familiar with all of the conditions surrounding the construction of the proposed Project, including the availability of labor, hereby proposes to furnish all labor, materials and supplies as required for the Work in accordance with the Contract Documents as specified and within the time set forth and at the price stated below. This price is to cover all expenses incurred in performing the Work required under the Contract Documents of which this bid is a part:

I/We acknowledge receipt of the following Addenda: _____

For all work shown on the Drawings and described in the Specifications and Contract Documents, I/we agree to perform for the sum of:

_____ DOLLARS (\$_____)
(In case of discrepancy, written amount shall govern)

I/We guarantee that the Work will be Substantially Complete by **January 15, 2009**, should I/we be the successful bidder, and agree to pay liquidated damages in the amount of **\$125.00** per day for each day after expiration of the Contract Time as stated in Article 3 of the Contractor's Agreement.

This bid shall be good for 45 days after bid opening.

Enclosed is a 5% bid bond, as required, in the sum of _____

The undersigned Contractor's License Number for Utah is _____.

Upon receipt of notice of award of this bid, the undersigned agrees to execute the contract within ten (10) days, unless a shorter time is specified in the Contract Documents, and deliver acceptable Performance and Payment bonds in the prescribed form in the amount of 100% of the Contract Sum for faithful performance of the contract.

The Bid Bond attached, in the amount not less than five percent (5%) of the above bid sum, shall become the property of the Division of Facilities Construction and Management as liquidated damages for delay and additional expense caused thereby in the event that the contract is not executed and/or acceptable 100% Performance and Payment bonds are not delivered within the time set forth.

Type of Organization:

(Corporation, Partnership, Individual, etc.)

Any request and information related to Utah Preference Laws:

Respectfully submitted,

Name of Bidder

ADDRESS:

Authorized Signature

INSTRUCTIONS TO BIDDERS

1. Drawings and Specifications, Other Contract Documents

Drawings and Specifications, as well as other available Contract Documents, may be obtained as stated in the Invitation to Bid.

2. Bids

Before submitting a bid, each contractor shall carefully examine the Contract Documents, shall visit the site of the Work; shall fully inform themselves as to all existing conditions and limitations; and shall include in the bid the cost of all items required by the Contract Documents. If the bidder observes that portions of the Contract Documents are at variance with applicable laws, building codes, rules, regulations or contain obvious erroneous or uncoordinated information, the bidder shall promptly notify the DFCM Representative and the necessary changes shall be accomplished by Addendum.

The bid, bearing original signatures, must be typed or handwritten in ink on the Bid Form provided in the procurement documents and submitted in a sealed envelope at the location specified by the Invitation to Bid prior to the deadline for submission of bids.

Bid bond security, in the amount of five percent (5%) of the bid, made payable to the Division of Facilities Construction and Management, shall accompany bid. **THE BID BOND MUST BE ON THE BID BOND FORM PROVIDED IN THE PROCUREMENT DOCUMENTS IN ORDER TO BE CONSIDERED AN ACCEPTABLE BID.**

If the bid bond security is submitted on a bid bond form other than DFCM's required bid bond form, and the bid security meets all other legal requirements, the bidder will be allowed to provide an acceptable bid bond by the close of business on the next business day following notification by DFCM of submission of a defective bid bond security. **NOTE: A cashier's check cannot be used as a substitute for a bid bond.**

3. Contract and Bond

The Contractor's Agreement will be in the form found in the specifications. The Contract Time will be as indicated in the bid. The successful bidder, simultaneously with the execution of the Contract Agreement, will be required to furnish a performance bond and a payment bond, both bearing original signatures, upon the forms provided in the procurement documents. The performance and payment bonds shall be for an amount equal to one hundred percent (100%) of the contract sum and secured from a company that meets the requirements specified in the requisite forms. Any bonding requirements for subcontractors will be specified in the Supplementary General Conditions.

4. Listing of Subcontractors

Listing of Subcontractors shall be as summarized in the “Instructions and Subcontractor’s List Form”, which are included as part of these Contract Documents. The Subcontractors List shall be delivered to DFCM or faxed to DFCM at (801)538-3677 within 24 hours of the bid opening. Requirements for listing additional subcontractors will be listed in the Contract Documents.

DFCM retains the right to audit or take other steps necessary to confirm compliance with requirements for the listing and changing of subcontractors. Any contractor who is found to not be in compliance with these requirements is subject to a debarment hearing and may be debarred from consideration for award of contracts for a period of up to three years.

5. Interpretation of Drawings and Specifications

If any person or entity contemplating submitting a bid is in doubt as to the meaning of any part of the drawings, specifications or other Contract Documents, such person shall submit to the DFCM Project Manager a request for an interpretation thereof. The person or entity submitting the request will be responsible for its prompt delivery. Any interpretation of the proposed documents will be made only by addenda posted on DFCM’s web site at <http://dfcm.utah.gov>. Neither the DFCM nor A/E will be responsible for any other explanations or interpretations of the proposed documents. A/E shall be deemed to refer to the architect or engineer hired by DFCM as the A/E or Consultant for the Project.

6. Addenda

Addenda will be posted on DFCM’s web site at <http://dfcm.utah.gov>. Contractors are responsible for obtaining information contained in each addendum from the web site. Addenda issued prior to the submittal deadline shall become part of the bidding process and must be acknowledged on the bid form. Failure to acknowledge addenda may result in disqualification from bidding.

7. Award of Contract

The Contract will be awarded as soon as possible to the lowest, responsive and responsible bidder, based on the lowest combination of base bid and acceptable prioritized alternates, provided the bid is reasonable, is in the interests of the State of Utah to accept and after applying the Utah Preference Laws in U.C.A. Title 63, Chapter 56. DFCM reserves the right to waive any technicalities or formalities in any bid or in the bidding. Alternates will be accepted on a prioritized basis with Alternate 1 being highest priority, Alternate 2 having second priority, etc.

8. DFCM Contractor Performance Rating

As a contractor completes each DFCM project, DFCM, the architect/engineer and the using agency will evaluate project performance based on the enclosed “DFCM Contractor Performance Rating” form. The ratings issued on this project will not affect this project but may affect the award on future projects.

9. Licensure

The Contractor shall comply with and require all of its subcontractors to comply with the license laws as required by the State of Utah.

10. Permits

In concurrence with the requirements for permitting in the General Conditions, it is the responsibility of the Contractor to obtain the fugitive dust plan requirements from the Utah Division of Air Quality and the SWPPP requirements from the Utah Department of Environmental Quality and submit the completed forms and pay any permit fee that may be required for this specific project. Failure to obtain the required permit may result in work stoppage and/or fines from the regulating authority that will be the sole responsibility of the Contractor. Any delay to the project as a result of any such failure to obtain the permit or noncompliance with the permit shall not be eligible for any extension in the Contract Time.

11. Right to Reject Bids

DFCM reserves the right to reject any or all Bids.

12. Time is of the Essence

Time is of the essence in regard to all the requirements of the Contract Documents.

13. Withdrawal of Bids

Bids may be withdrawn on written request received from bidder prior to the time fixed for opening. Negligence on the part of the bidder in preparing the bid confers no right for the withdrawal of the bid after it has been opened.

14. Product Approvals

Where reference is made to one or more proprietary products in the Contract Documents, but restrictive descriptive materials of one or more manufacturer(s) is referred to in the Contract Documents, the products of other manufacturers will be accepted, provided they equal or exceed the standards set forth in the drawings and specifications and are compatible with the intent and purpose of

the design, subject to the written approval of the A/E. Such written approval must occur prior to the deadline established for the last scheduled addenda to be issued. The A/E's written approval will be in an issued addendum. If the descriptive material is not restrictive, the products of other manufacturers specified will be accepted without prior approval provided they are compatible with the intent and purpose of the design as determined by the A/E.

15. Financial Responsibility of Contractors, Subcontractors and Sub-subcontractors

Contractors shall respond promptly to any inquiry in writing by DFCM to any concern of financial responsibility of the contractor, subcontractor or sub-subcontractor.

16. Debarment

By submitting a bid, the Contractor certifies that neither it nor its principals, including project and site managers, have been, or are under consideration for, debarment or suspension, or any action that would exclude such from participation in a construction contract by any governmental department or agency. If the Contractor cannot certify this statement, attach to the bid a detailed written explanation which must be reviewed and approved by DFCM as part of the requirements for award of the Project.

BID BOND

(Title 63, Chapter 56, U. C. A. 1953, as Amended)

KNOW ALL PERSONS BY THESE PRESENTS:

That _____ hereinafter referred to as the "Principal," and _____, a corporation organized and existing under the laws of the State of _____, with its principal office in the City of _____ and authorized to transact business in this State and U. S. Department of the Treasury Listed, (Circular 570, Companies Holding Certificates of Authority as Acceptable Securities on Federal Bonds and as Acceptable Reinsuring Companies); hereinafter referred to as the "Surety," are held and firmly bound unto the STATE OF UTAH, hereinafter referred to as the "Obligee," in the amount of \$ _____ (5% of the accompanying bid), being the sum of this Bond to which payment the Principal and Surety bind themselves, their heirs, executors, administrators, successors and assigns, jointly and severally, firmly by these presents.

THE CONDITION OF THIS OBLIGATION IS SUCH that whereas the Principal has submitted to Obligee the accompanying bid incorporated by reference herein, dated as shown, to enter into a contract in writing for the _____ Project.

NOW, THEREFORE, THE CONDITION OF THE ABOVE OBLIGATION IS SUCH, that if the said principal does not execute a contract and give bond to be approved by the Obligee for the faithful performance thereof within ten (10) days after being notified in writing of such contract to the principal, then the sum of the amount stated above will be forfeited to the State of Utah as liquidated damages and not as a penalty; if the said principal shall execute a contract and give bond to be approved by the Obligee for the faithful performance thereof within ten (10) days after being notified in writing of such contract to the Principal, then this obligation shall be null and void. It is expressly understood and agreed that the liability of the Surety for any and all defaults of the Principal hereunder shall be the full penal sum of this Bond. The Surety, for value received, hereby stipulates and agrees that obligations of the Surety under this Bond shall be for a term of sixty (60) days from actual date of the bid opening.

PROVIDED, HOWEVER, that this Bond is executed pursuant to provisions of Title 63, Chapter 56, Utah Code Annotated, 1953, as amended, and all liabilities on this Bond shall be determined in accordance with said provisions to same extent as if it were copied at length herein.

IN WITNESS WHEREOF, the above bounden parties have executed this instrument under their several seals on the date indicated below, the name and corporate seal of each corporate party being hereto affixed and these presents duly signed by its undersigned representative, pursuant to authority of its governing body.

DATED this _____ day of _____, 20_____.

Principal's name and address (if other than a corporation):

By: _____

Title: _____

Principal's name and address (if a corporation):

By: _____

Title: _____
(Affix Corporate Seal)

Surety's name and address:

STATE OF _____)
) ss.
COUNTY OF _____)

By: _____
Attorney-in-Fact (Affix Corporate Seal)

On this ____ day of _____, 20_____, personally appeared before me _____, whose identity is personally known to me or proved to me on the basis of satisfactory evidence, and who, being by me duly sworn, did say that he/she is the Attorney-in-fact of the above-named Surety Company, and that he/she is duly authorized to execute the same and has complied in all respects with the laws of Utah in reference to becoming sole surety upon bonds, undertakings and obligations, and that he/she acknowledged to me that as Attorney-in-fact executed the same.

Subscribed and sworn to before me this _____ day of _____, 20_____.

My Commission Expires: _____

Resides at: _____

Agency: _____
Agent: _____
Address: _____
Phone: _____

NOTARY PUBLIC

Approved As To Form: May 25, 2005
By Alan S. Bachman, Asst Attorney General

**Division of Facilities Construction and****INSTRUCTIONS AND SUBCONTRACTORS LIST FORM**

The three low bidders, as well as all other bidders that desire to be considered, are required by law to submit to DFCM within 24 hours of bid opening a list of **ALL** first-tier subcontractors, including the subcontractor's name, bid amount and other information required by Building Board Rule and as stated in these Contract Documents, based on the following:

DOLLAR AMOUNTS FOR LISTING

PROJECTS UNDER \$500,000: ALL FIRST-TIER SUBS \$20,000 OR OVER MUST BE LISTED
PROJECTS \$500,000 OR MORE: ALL FIRST-TIER SUBS \$35,000 OR OVER MUST BE LISTED

- Any additional subcontractors identified in the bid documents shall also be listed.
- The DFCM Director may not consider any bid submitted by a bidder if the bidder fails to submit a subcontractor list meeting the requirements of State law.
- List subcontractors for base bid as well as the impact on the list that the selection of any alternate may have.
- Bidder may not list more than one subcontractor to perform the same work.
- If there are no subcontractors for the job that are required to be reported by State law (either because there are no subcontractors that will be used on the project or because there are no first-tier subcontractors over the dollar amounts referred to above), then you do not need to submit a sublist. If you do not submit a sublist, it will be deemed to be a representation by you that there are no subcontractors on the job that are required to be reported under State law. At any time, DFCM reserves the right to inquire, for security purposes, as to the identification of the subcontractors at any tier that will be on the worksite.

LICENSURE:

The subcontractor's name, the type of work, the subcontractor's bid amount, and the subcontractor's license number as issued by DOPL, if such license is required under Utah Law, shall be listed. Bidder shall certify that all subcontractors, required to be licensed, are licensed as required by State law. A subcontractor includes a trade contractor or specialty contractor and does not include suppliers who provide only materials, equipment, or supplies to a contractor or subcontractor.

'SPECIAL EXCEPTION':

A bidder may list 'Special Exception' in place of a subcontractor when the bidder intends to obtain a subcontractor to perform the work at a later date because the bidder was unable to obtain a qualified or reasonable bid under the provisions of U.C.A. Section 63A-5-208(4). The bidder shall insert the term 'Special Exception' for that category of work, and shall provide documentation with the subcontractor list describing the bidder's efforts to obtain a bid of a qualified subcontractor at a reasonable cost and why the bidder was unable to obtain a qualified subcontractor bid. The Director must find that the bidder complied in good faith with State law requirements for any 'Special Exception' designation, in order for the bid to be considered. If awarded the contract, the Director shall supervise the bidder's efforts to obtain a qualified subcontractor bid. The amount of the awarded contract may not be adjusted to reflect the actual amount of the subcontractor's bid. Any listing of 'Special Exception' on the sublist form shall also include amount allocated for that work.

GROUND FOR DISQUALIFICATION:

The Director may not consider any bid submitted by a bidder if the bidder fails to submit a subcontractor list meeting the requirements of State law. Director may withhold awarding the contract to a particular bidder if one or more of the proposed subcontractors are considered by the Director to be unqualified to do the Work or for

INSTRUCTIONS AND SUBCONTRACTORS LIST FORM
Page No. 2

such other reason in the best interest of the State of Utah. Notwithstanding any other provision in these instructions, if there is a good faith error on the sublist form, at the sole discretion of the Director, the Director may provide notice to the contractor and the contractor shall have 24 hours to submit the correction to the Director. If such correction is submitted timely, then the sublist requirements shall be considered met.

CHANGES OF SUBCONTRACTORS SPECIFICALLY IDENTIFIED ON SUBLIST FORM:

Subsequent to twenty-four hours after the bid opening, the contractor may change its listed subcontractors only after receiving written permission from the Director based on complying with all of the following criteria.

- (1) The contractor has established in writing that the change is in the best interest of the State and that the contractor establishes an appropriate reason for the change, which may include, but not is not limited to, the following reasons: the original subcontractor has failed to perform, or is not qualified or capable of performing, and/or the subcontractor has requested in writing to be released.
- (2) The circumstances related to the request for the change do not indicate any bad faith in the original listing of the subcontractors.
- (3) Any requirement set forth by the Director to ensure that the process used to select a new subcontractor does not give rise to bid shopping.
- (4) Any increase in the cost of the subject subcontractor work is borne by the contractor.
- (5) Any decrease in the cost of the subject subcontractor work shall result in a deductive change order being issued for the contract for such decreased amount.
- (6) The Director will give substantial weight to whether the subcontractor has consented in writing to being removed unless the Contractor establishes that the subcontractor is not qualified for the work.

EXAMPLE:

Example of a list where there are only four subcontractors:

TYPE OF WORK	SUBCONTRACTOR, “SELF” OR “SPECIAL EXCEPTION”	SUBCONTRACTOR BID AMOUNT	CONTRACTOR LICENSE #
ELECTRICAL	ABCD Electric Inc.	\$350,000.00	123456789000
LANDSCAPING	“Self” *	\$300,000.00	123456789000
CONCRETE (ALTERNATE #1)	XYZ Concrete Inc	\$298,000.00	987654321000
MECHANICAL	“Special Exception” (attach documentation)	Fixed at: \$350,000.00	(TO BE PROVIDED AFTER OBTAINING SUBCONTRACTOR)

* Bidders may list “self”, but it is not required.

**PURSUANT TO STATE LAW - SUBCONTRACTOR BID AMOUNTS CONTAINED IN THIS
SUBCONTRACTOR LIST SHALL NOT BE DISCLOSED UNTIL THE CONTRACT HAS BEEN AWARDED.**



Division of Facilities Construction and

SUBCONTRACTORS LIST

FAX TO 801-538-3677

PROJECT TITLE: _____

Caution: You must read and comply fully with instructions.

TYPE OF WORK	SUBCONTRACTOR, "SELF" OR "SPECIAL EXCEPTION"	SUBCONTRACTOR BID AMOUNT	CONT. LICENSE #

We certify that:

1. This list includes all subcontractors as required by the instructions, including those related to the base bid as well as any alternates.
2. We have listed "Self" or "Special Exception" in accordance with the instructions.
3. All subcontractors are appropriately licensed as required by State law.

FIRM: _____

DATE: _____

SIGNED BY: _____

NOTICE: FAILURE TO SUBMIT THIS FORM, PROPERLY COMPLETED AND SIGNED, AS REQUIRED IN THESE CONTRACT DOCUMENTS, SHALL BE GROUNDS FOR OWNER'S REFUSAL TO ENTER INTO A WRITTEN CONTRACT WITH BIDDER. ACTION MAY BE TAKEN AGAINST BIDDERS BID BOND AS DEEMED APPROPRIATE BY OWNER. ATTACH A SECOND PAGE IF NECESSARY.

CONTRACTOR'S AGREEMENT

FOR:

THIS CONTRACTOR'S AGREEMENT, made and entered into this ____ day of _____, 20__, by and between the DIVISION OF FACILITIES CONSTRUCTION AND MANAGEMENT, hereinafter referred to as "DFCM", and _____, incorporated in the State of _____ and authorized to do business in the State of Utah, hereinafter referred to as "Contractor", whose address is _____.

WITNESSETH: WHEREAS, DFCM intends to have Work performed at _____.

WHEREAS, Contractor agrees to perform the Work for the sum stated herein.

NOW, THEREFORE, DFCM and Contractor for the consideration provided in this Contractor's Agreement, agree as follows:

ARTICLE 1. SCOPE OF WORK. The Work to be performed shall be in accordance with the Contract Documents prepared by _____ and entitled "_____"

The DFCM General Conditions ("General Conditions") dated May 25, 2005 and Supplemental General Conditions dated July 15, 2008 ("also referred to as General Conditions") on file at the office of DFCM and available on the DFCM website, are hereby incorporated by reference as part of this Agreement and are included in the specifications for this Project. All terms used in this Contractor's Agreement shall be as defined in the Contract Documents, and in particular, the General Conditions.

The Contractor Agrees to furnish labor, materials and equipment to complete the Work as required in the Contract Documents which are hereby incorporated by reference. It is understood and agreed by the parties hereto that all Work shall be performed as required in the Contract Documents and shall be subject to inspection and approval of DFCM or its authorized representative. The relationship of the Contractor to the DFCM hereunder is that of an independent Contractor.

ARTICLE 2. CONTRACT SUM. The DFCM agrees to pay and the Contractor agrees to accept in full performance of this Contractor's Agreement, the sum of _____ DOLLARS AND NO CENTS (\$_____.00), which is the base bid, and which sum also includes the cost of a 100% Performance Bond and a 100%

CONTRACTOR'S AGREEMENT
PAGE NO. 2

Payment Bond as well as all insurance requirements of the Contractor. Said bonds have already been posted by the Contractor pursuant to State law. The required proof of insurance certificates have been delivered to DFCM in accordance with the General Conditions before the execution of this Contractor's Agreement.

ARTICLE 3. TIME OF COMPLETION AND DELAY REMEDY. The Work shall be Substantially Complete by _____. Contractor agrees to pay liquidated damages in the amount of \$_____ per day for each day after expiration of the Contract Time until the Contractor achieves Substantial Completion in accordance with the Contract Documents, if Contractor's delay makes the damages applicable. The provision for liquidated damages is: (a) to compensate the DFCM for delay only; (b) is provided for herein because actual damages can not be readily ascertained at the time of execution of this Contractor's Agreement; (c) is not a penalty; and (d) shall not prevent the DFCM from maintaining Claims for other non-delay damages, such as costs to complete or remedy defective Work.

No action shall be maintained by the Contractor, including its or Subcontractor or suppliers at any tier, against the DFCM or State of Utah for damages or other claims due to losses attributable to hindrances or delays from any cause whatsoever, including acts and omissions of the DFCM or its officers, employees or agents, except as expressly provided in the General Conditions. The Contractor may receive a written extension of time, signed by the DFCM, in which to complete the Work under this Contractor's Agreement in accordance with the General Conditions.

ARTICLE 4. CONTRACT DOCUMENTS. The Contract Documents consist of this Contractor's Agreement, the Conditions of the Contract (DFCM General Conditions, Supplementary and other Conditions), the Drawings, Specifications, Addenda and Modifications. The Contract Documents shall also include the bidding documents, including the Invitation to Bid, Instructions to Bidders/ Proposers and the Bid/Proposal, to the extent not in conflict therewith and other documents and oral presentations that are documented as an attachment to the contract.

All such documents are hereby incorporated by reference herein. Any reference in this Contractor's Agreement to certain provisions of the Contract Documents shall in no way be construed as to lessen the importance or applicability of any other provisions of the Contract Documents.

ARTICLE 5. PAYMENT. The DFCM agrees to pay the Contractor from time to time as the Work progresses, but not more than once each month after the date of Notice to Proceed, and only upon Certificate of the A/E for Work performed during the preceding calendar month, ninety-five percent (95%) of the value of the labor performed and ninety-five percent (95%) of the value of materials furnished in place or on the site. The Contractor agrees to furnish to the DFCM invoices for materials purchased and on the site but not installed, for which the Contractor requests payment and agrees to

safeguard and protect such equipment or materials and is responsible for safekeeping thereof and if such be stolen, lost or destroyed, to replace same.

Such evidence of labor performed and materials furnished as the DFCM may reasonably require shall be supplied by the Contractor at the time of request for Certificate of Payment on account. Materials for which payment has been made cannot be removed from the job site without DFCM's written approval. Five percent (5%) of the earned amount shall be retained from each monthly payment. The retainage, including any additional retainage imposed and the release of any retainage, shall be in accordance with UCA 13-8-5 as amended. Contractor shall also comply with the requirements of UCA 13-8-5, including restrictions of retainage regarding subcontractors and the distribution of interest earned on the retention proceeds. The DFCM shall not be responsible for enforcing the Contractor's obligations under State law in fulfilling the retention law requirements with subcontractors at any tier.

ARTICLE 6. INDEBTEDNESS. Before final payment is made, the Contractor must submit evidence satisfactory to the DFCM that all payrolls, materials bills, subcontracts at any tier and outstanding indebtedness in connection with the Work have been properly paid. Final Payment will be made after receipt of said evidence, final acceptance of the Work by the DFCM as well as compliance with the applicable provisions of the General Conditions.

Contractor shall respond immediately to any inquiry in writing by DFCM as to any concern of financial responsibility and DFCM reserves the right to request any waivers, releases or bonds from Contractor in regard to any rights of Subcontractors (including suppliers) at any tier or any third parties prior to any payment by DFCM to Contractor.

ARTICLE 7. ADDITIONAL WORK. It is understood and agreed by the parties hereto that no money will be paid to the Contractor for additional labor or materials furnished unless a new contract in writing or a Modification hereof in accordance with the General Conditions and the Contract Documents for such additional labor or materials has been executed. The DFCM specifically reserves the right to modify or amend this Contractor's Agreement and the total sum due hereunder either by enlarging or restricting the scope of the Work.

ARTICLE 8. INSPECTIONS. The Work shall be inspected for acceptance in accordance with the General Conditions.

ARTICLE 9. DISPUTES. Any dispute, PRE or Claim between the parties shall be subject to the provisions of Article 7 of the General Conditions. DFCM reserves all rights to pursue its rights and remedies as provided in the General Conditions.

ARTICLE 10. TERMINATION, SUSPENSION OR ABANDONMENT. This Contractor's Agreement may be terminated, suspended or abandoned in accordance with the General Conditions.

ARTICLE 11. DFCM'S RIGHT TO WITHHOLD CERTAIN AMOUNT AND MAKE USE THEREOF. The DFCM may withhold from payment to the Contractor such amount as, in DFCM's judgment, may be necessary to pay just claims against the Contractor or Subcontractor at any tier for labor and services rendered and materials furnished in and about the Work. The DFCM may apply such withheld amounts for the payment of such claims in DFCM's discretion. In so doing, the DFCM shall be deemed the agent of Contractor and payment so made by the DFCM shall be considered as payment made under this Contractor's Agreement by the DFCM to the Contractor. DFCM shall not be liable to the Contractor for any such payment made in good faith. Such withholdings and payments may be made without prior approval of the Contractor and may be also be prior to any determination as a result of any dispute, PRE, Claim or litigation.

ARTICLE 12. INDEMNIFICATION. The Contractor shall comply with the indemnification provisions of the General Conditions.

ARTICLE 13. SUCCESSORS AND ASSIGNMENT OF CONTRACT. The DFCM and Contractor, respectively bind themselves, their partners, successors, assigns and legal representatives to the other party to this Agreement, and to partners, successors, assigns and legal representatives of such other party with respect to all covenants, provisions, rights and responsibilities of this Contractor's Agreement. The Contractor shall not assign this Contractor's Agreement without the prior written consent of the DFCM, nor shall the Contractor assign any moneys due or to become due as well as any rights under this Contractor's Agreement, without prior written consent of the DFCM.

ARTICLE 14. RELATIONSHIP OF THE PARTIES. The Contractor accepts the relationship of trust and confidence established by this Contractor's Agreement and covenants with the DFCM to cooperate with the DFCM and A/E and use the Contractor's best skill, efforts and judgment in furthering the interest of the DFCM; to furnish efficient business administration and supervision; to make best efforts to furnish at all times an adequate supply of workers and materials; and to perform the Work in the best and most expeditious and economic manner consistent with the interests of the DFCM.

ARTICLE 15. AUTHORITY TO EXECUTE AND PERFORM AGREEMENT. Contractor and DFCM each represent that the execution of this Contractor's Agreement and the performance thereunder is within their respective duly authorized powers.

ARTICLE 16. ATTORNEY FEES AND COSTS. Except as otherwise provided in the dispute resolution provisions of the General Conditions, the prevailing party shall be entitled to reasonable attorney fees and costs incurred in any action in the District Court and/or appellate body to enforce this Contractor's Agreement or recover damages or any other action as a result of a breach thereof.

CONTRACTOR'S AGREEMENT
PAGE NO. 5

IN WITNESS WHEREOF, the parties hereto have executed this Contractor's Agreement on the day and year stated hereinabove.

CONTRACTOR: _____

Signature Date

Title: _____

State of _____)
_____)
County of _____)

Please type/print name clearly

On this ____ day of _____, 20____, personally appeared before me, _____, whose identity is personally known to me (or proved to me on the basis of satisfactory evidence) and who by me duly sworn (or affirmed), did say that he (she) is the _____ (title or office) of the firm and that said document was signed by him (her) in behalf of said firm.

(SEAL)

Notary Public

My Commission Expires _____

APPROVED AS TO AVAILABILITY
OF FUNDS:

David D. Williams, Jr. Date
DFCM Administrative Services Director

**DIVISION OF FACILITIES
CONSTRUCTION AND MANAGEMENT**

Lynn A. Hinrichs Date
Assistant Director Construction Management

APPROVED AS TO FORM:
ATTORNEY GENERAL
July 15, 2008
By: Alan S. Bachman
Asst Attorney General

APPROVED FOR EXPENDITURE:

Division of Finance Date

PERFORMANCE BOND

(Title 63, Chapter 56, U. C. A. 1953, as Amended)

That _____ hereinafter referred to as the "Principal" and _____, a corporation organized and existing under the laws of the State of _____, with its principal office in the City of _____ and authorized to transact business in this State and U. S. Department of the Treasury Listed (Circular 570, Companies Holding Certificates of Authority as Acceptable Securities on Federal Bonds and as Acceptable Reinsuring Companies); hereinafter referred to as the "Surety," are held and firmly bound unto the State of Utah, hereinafter referred to as the "Obligee," in the amount of _____ DOLLARS (\$ _____) for the payment whereof, the said Principal and Surety bind themselves and their heirs, administrators, executors, successors and assigns, jointly and severally, firmly by these presents.

WHEREAS, the Principal has entered into a certain written Contract with the Obligee, dated the _____ day of _____, 20____, to construct _____ in the County of _____, State of Utah, Project No. _____, for the approximate sum of _____ Dollars (\$ _____), which Contract is hereby incorporated by reference herein.

NOW, THEREFORE, the condition of this obligation is such that if the said Principal shall faithfully perform the Contract in accordance with the Contract Documents including, but not limited to, the Plans, Specifications and conditions thereof, the one year performance warranty, and the terms of the Contract as said Contract may be subject to Modifications or changes, then this obligation shall be void; otherwise it shall remain in full force and effect.

No right of action shall accrue on this bond to or for the use of any person or corporation other than the state named herein or the heirs, executors, administrators or successors of the Owner.

The parties agree that the dispute provisions provided in the Contract Documents apply and shall constitute the sole dispute procedures of the parties.

PROVIDED, HOWEVER, that this Bond is executed pursuant to the Provisions of Title 63, Chapter 56, Utah Code Annotated, 1953, as amended, and all liabilities on this Bond shall be determined in accordance with said provisions to the same extent as if it were copied at length herein.

IN WITNESS WHEREOF, the said Principal and Surety have signed and sealed this instrument this _____ day of _____, 20____.

WITNESS OR ATTESTATION:

PRINCIPAL:

By: _____

(Seal)

Title: _____

WITNESS OR ATTESTATION:

SURETY:

By: _____

Attorney-in-Fact

(Seal)

STATE OF _____)
) ss.

COUNTY OF _____)

On this _____ day of _____, 20____, personally appeared before me _____, whose identity is personally known to me or proved to me on the basis of satisfactory evidence, and who, being by me duly sworn, did say that he/she is the Attorney in-fact of the above-named Surety Company and that he/she is duly authorized to execute the same and has complied in all respects with the laws of Utah in reference to becoming sole surety upon bonds, undertakings and obligations, and that he/she acknowledged to me that as Attorney-in-fact executed the same.

Subscribed and sworn to before me this _____ day of _____, 20____.

My commission expires: _____

Resides at: _____

NOTARY PUBLIC

Agency: _____
Agent: _____
Address: _____
Phone: _____

Approved As To Form: May 25, 2005
By Alan S. Bachman, Asst Attorney General

PAYMENT BOND

(Title 63, Chapter 56, U. C. A. 1953, as Amended)

KNOW ALL PERSONS BY THESE PRESENTS:

That _____ hereinafter referred to as the "Principal," and _____, a corporation organized and existing under the laws of the State of _____ authorized to do business in this State and U. S. Department of the Treasury Listed (Circular 570, Companies Holding Certificates of Authority as Acceptable Securities on Federal Bonds and as Acceptable Reinsuring Companies); with its principal office in the City of _____, hereinafter referred to as the "Surety," are held and firmly bound unto the State of Utah hereinafter referred to as the "Obligee," in the amount of _____ Dollars (\$ _____) for the payment whereof, the said Principal and Surety bind themselves and their heirs, administrators, executors, successors and assigns, jointly and severally, firmly by these presents.

WHEREAS, the Principal has entered into a certain written Contract with the Obligee, dated the _____ day of _____, 20____, to construct _____ in the County of _____, State of Utah, Project No. _____ for the approximate sum of _____ Dollars (\$ _____), which contract is hereby incorporated by reference herein.

NOW, THEREFORE, the condition of this obligation is such that if the said Principal shall pay all claimants supplying labor or materials to Principal or Principal's Subcontractors in compliance with the provisions of Title 63, Chapter 56, of Utah Code Annotated, 1953, as amended, and in the prosecution of the Work provided for in said Contract, then, this obligation shall be void; otherwise it shall remain in full force and effect.

That said Surety to this Bond, for value received, hereby stipulates and agrees that no changes, extensions of time, alterations or additions to the terms of the Contract or to the Work to be performed thereunder, or the specifications or drawings accompanying same shall in any way affect its obligation on this Bond, and does hereby waive notice of any such changes, extensions of time, alterations or additions to the terms of the Contract or to the Work or to the specifications or drawings and agrees that they shall become part of the Contract Documents.

PROVIDED, HOWEVER, that this Bond is executed pursuant to the provisions of Title 63, Chapter 56, Utah Code Annotated, 1953, as amended, and all liabilities on this Bond shall be determined in accordance with said provisions to the same extent as if it were copied at length herein.

IN WITNESS WHEREOF, the said Principal and Surety have signed and sealed this instrument this _____ day of _____, 20____.

WITNESS OR ATTESTATION:

PRINCIPAL:

By: _____
(Seal)

Title: _____

WITNESS OR ATTESTATION:

SURETY:

By: _____
Attorney-in-Fact (Seal)

STATE OF _____)
) ss.
COUNTY OF _____)

On this _____ day of _____, 20____, personally appeared before me _____, whose identity is personally known to me or proved to me on the basis of satisfactory evidence, and who, being by me duly sworn, did say that he/she is the Attorney-in-fact of the above-named Surety Company, and that he/she is duly authorized to execute the same and has complied in all respects with the laws of Utah in reference to becoming sole surety upon bonds, undertakings and obligations, and that he/she acknowledged to me that as Attorney-in-fact executed the same.

Subscribed and sworn to before me this _____ day of _____, 20____.

My commission expires: _____
Resides at: _____

NOTARY PUBLIC

Agency: _____
Agent: _____
Address: _____
Phone: _____

Approved As To Form: May 25, 2005
By Alan S. Bachman, Asst Attorney General

**CERTIFICATE OF SUBSTANTIAL COMPLETION**

PROJECT _____ PROJECT NO: _____

AGENCY/INSTITUTION _____

AREA ACCEPTED _____

The Work performed under the subject Contract has been reviewed on this date and found to be Substantially Completed as defined in the General Conditions; including that the construction is sufficiently completed in accordance with the Contract Documents, as modified by any change orders agreed to by the parties, so that the State of Utah can occupy the Project or specified area of the Project for the use for which it is intended.

The DFCM - (Owner) accepts the Project or specified area of the Project as Substantially Complete and will assume full possession of the Project or specified area of the Project at _____ (time) on _____ (date).

The DFCM accepts the Project for occupancy and agrees to assume full responsibility for maintenance and operation, including utilities and insurance, of the Project subject to the itemized responsibilities and/or exceptions noted below:

The Owner acknowledges receipt of the following closeout and transition materials:

As-built Drawings

O & M Manuals

Warranty Documents

Completion of Training
Requirements

A list of items to be completed or corrected (Punch List) is attached hereto. The failure to include an item on it does not alter the responsibility of the Contractor to complete all the Work in accordance with the Contract Documents, including authorized changes thereof. The amount of _____ (Twice the value of the punch list work) shall be retained to assure the completion of the punch list work.

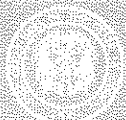
The Contractor shall complete or correct the Work on the list of (Punch List) items appended hereto within _____ calendar days from the above date of issuance of this Certificate. The amount withheld pending completion of the list of items noted and agreed to shall be: \$ _____. If the list of items is not completed within the time allotted the Owner has the right to be compensated for the delays and/or complete the work with the help of independent contractor at the expense of the retained project funds. If the retained project funds are insufficient to cover the delay/completion damages, the Owner shall be promptly reimbursed for the balance of the funds needed to compensate the Owner.

CONTRACTOR (include name of firm) by: _____
(Signature) DATE

A/E (include name of firm) by: _____
(Signature) DATE

USING INSTITUTION OR AGENCY by: _____
(Signature) DATE

DFCM (Owner) by: _____
(Signature) DATE

**General Contractor Performance Rating Form**

Project Name:		DFCM Project#	
Contractor: (ABC Construction, John Doe, 111-111-1111)	A/E: (ABC Architects, Jane Doe, 222-222-2222)	Original Contract Amount:	Final Contract Amount:
DFCM Project Manager:		Contract Date:	
Completion Date:		Date of Rating:	

Rating Guideline	QUALITY OF PRODUCT OR SERVICES	COST CONTROL	TIMELINESS OF PERFORMANCE	BUSINESS RELATIONS
5-Exceptional	Contractor has demonstrated an exceptional performance level in any of the above four categories that justifies adding a point to the score. Contractor performance clearly exceeds the performance levels described as "Very Good"			
4-Very Good	Contractor is in compliance with contract requirements and/or delivers quality product/service.	Contractor is effective in managing costs and submits current, accurate, and complete billings	Contractor is effective in meeting milestones and delivery schedule	Response to inquiries, technical/service/administrative issues is effective
3-Satisfactory	Minor inefficiencies/errors have been identified	Contractor is usually effective in managing cost	Contractor is usually effective in meeting milestones and delivery schedules	Response to inquires technical/service/administrative issues is somewhat effective
2-Marginal	Major problems have been encountered	Contractor is having major difficulty managing cost effectively	Contractor is having major difficulty meeting milestones and delivery schedule	Response to inquiries, technical/service/administrative issues is marginally effective
1-Unsatisfactory	Contractor is not in compliance and is jeopardizing achievement of contract objectives	Contractor is unable to manage costs effectively	Contractor delays are jeopardizing performance of contract objectives	Response to inquiries, technical/service/administrative issues is not effective

1. Rate Contractors quality of workmanship, management of sub contractor performance, project cleanliness, organization and safety requirement.	Score
<u>Agency Comments:</u>	
<u>A & E Comments:</u>	
<u>DFCM Project Manager Comments:</u>	

2. Rate Contractor administration of project costs, change orders and financial management of the project budget.	Score
<u>Agency Comments:</u>	
<u>A & E Comments:</u>	
<u>DFCM Project Manager Comments:</u>	

3. Rate Contractor's performance and adherence to Project Schedule, delay procedures and requirements of substantial completion, inspection and punch-list performance.	Score
<u>Agency Comments:</u>	
<u>A & E Comments:</u>	
<u>DFCM Project Manager Comments:</u>	

4. Evaluate performance of contractor management team including project manager, engineer and superintendent also include in the rating team's ability to work well with owner, user agency and consultants.	Score
<u>Agency Comments:</u>	
<u>A & E Comments:</u>	
<u>DFCM Project Manager Comments:</u>	

5. Rate success of Contractor's management plan, completion of the plans mitigation of project risks and performance of value engineering concepts.	Score
<u>Agency Comments:</u> 	
<u>A & E Comments:</u> 	
<u>DFCM Project Manager Comments:</u> 	

Signed by:	Date:	Mean Score
------------	-------	------------

Additional Comments:

Ogden National Guard Boiler Replacement

DFCM PROJECT # 07181470



State of Utah—Department of Administrative Services

DIVISION OF FACILITIES CONSTRUCTION AND MANAGEMENT

4110 State Office Building / Salt Lake City, Utah 84114 / 538-3018

SPECIFICATIONS

PREPARED BY

**WHW ENGINEERING INC.
8619 SOUTH SANDY PARKWAY, SUITE 101
SANDY, UTAH 84070
PHONE: (801) 466-4021
FAX: (801) 466-8536**

July 2008

WHW Engineering Project #07054

TABLE OF CONTENTS

DIVISION 1

- 01000 GENERAL REQUIREMENTS - dfcM prime
- 01100 SUMMARY

**DIVISION 15
MECHANICAL**

- 15010 GENERAL REQUIREMENTS
- 15050 BASIC MATERIALS & METHODS
- 15074 VIBRATION AND SEISMIC CONTROLS FOR HVAC PIPING AND EQUIPMENT
- 15080 MECHANICAL INSULATION
- 15183 REFRIGERANT PIPING
- 15195 FACILITY NATURAL-GAS PIPING
- 15543 FUEL FIRED UNIT HEATERS
- 15550 BREECHING, CHIMNEY'S AND STACKS
- 15733 PACKAGED ROOFTOP UNITS
- 15738 SPLIT SYSTEM AIR CONDITIONING UNITS
- 15762 UNIT HEATERS
- 15815 METAL DUCTS
- 15820 DUCT ACCESSORIES
- 15855 DIFFUSERS, REGISTERS, AND GRILLES
- 15861 AIR FILTERS
- 15950 TESTING, ADJUSTING AND BALANCING

**DIVISION 16
ELECTRICAL**

- 16001 ELECTRICAL GENERAL PROVISIONS
- 16070 ELECTRICAL CONNECTIONS FOR EQUIPMENT
- 16080 DEMOLITION
- 16110 CONDUIT RACEWAYS
- 16120 CONDUCTORS FOR CABLES
- 16135 ELECTRICAL BOXES AND FITTINGS
- 16136 SUPPORTING DEVICES
- 16140 WIRING DEVICES
- 16155 MOTOR STARTERS
- 16160 PANELBOARDS
- 16170 MOTOR AND CIRCUIT DISCONNECTS
- 16180 OVERCURRENT PROTECTIVE DEVICES
- 16420 SERVICE ENTRANCE
- 16452 GROUNDING

DIVISION 1

01000 GENERAL REQUIREMENTS - dfcm prime
01100 SUMMARY

SECTION 01000 - GENERAL REQUIREMENTS

PART 1 - GENERAL

- 1.1 This project shall be a standard DFCM single prime contract. DFCM General Conditions and design and construction standards shall apply. DFCM documents are available for download at www.dfcm.utah.gov

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 01000

SECTION 01100 - SUMMARY

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Work covered by the Contract Documents.
 - 2. Type of the Contract.
 - 3. Owner's occupancy requirements.
 - 4. Work restrictions.
 - 5. Specification formats and conventions.

1.3 WORK COVERED BY CONTRACT DOCUMENTS

- A. Project Identification: DFCM #07181470
 - 1. Project Location: Ogden Armory
- B. Owner: State of Utah DFCM
 - 1. Owner's Representative: Craig Wessman
- C. Architect: WHW Engineering 8619 S Sandy Parkway #101 Sandy UT 84070.
- D. The Work consists of the following:
 - 1. The Work includes: Provide new rooftops, split systems, and all associated electrical and structural elements.

1.4 TYPE OF CONTRACT

- A. Project will be constructed under a single prime contract.

1.5 USE OF PREMISES

- A. General: Each Contractor shall have limited use of premises for construction operations as indicated in project documents.

- B. Use of Site: Limit use of premises to areas within the Contract limits indicated. Do not disturb portions of Project site beyond areas in which the Work is indicated.
 - 1. Owner Occupancy: Allow for Owner occupancy of Project site and use by the public.
 - 2. Driveways and Entrances: Keep driveways loading areas, and entrances serving premises clear and available to Owner, Owner's employees, and emergency vehicles at all times. Do not use these areas for parking or storage of materials.
 - a. Schedule deliveries to minimize use of driveways and entrances.
 - b. Schedule deliveries to minimize space and time requirements for storage of materials and equipment on-site.
- C. Use of Existing Building: Maintain existing building in a weathertight condition throughout construction period. Repair damage caused by construction operations. Protect building and its occupants during construction period.

1.6 OWNER'S OCCUPANCY REQUIREMENTS

- A. Full Owner Occupancy: Owner will occupy site and existing building during entire construction period. Cooperate with Owner during construction operations to minimize conflicts and facilitate Owner usage. Perform the Work so as not to interfere with Owner's day-to-day operations. Maintain existing exits, unless otherwise indicated.
 - 1. Maintain access to existing walkways, corridors, and other adjacent occupied or used facilities. Do not close or obstruct walkways, corridors, or other occupied or used facilities without written permission from Owner and authorities having jurisdiction.
 - 2. Provide not less than 72 hours' notice to Owner of activities that will affect Owner's operations.
- B. Partial Owner Occupancy: Owner will occupy the premises during entire construction period, with the exception of areas under construction. Cooperate with Owner during construction operations to minimize conflicts and facilitate Owner usage. Perform the Work so as not to interfere with Owner's operations. Maintain existing exits, unless otherwise indicated.
 - 1. Maintain access to existing walkways, corridors, and other adjacent occupied or used facilities. Do not close or obstruct walkways, corridors, or other occupied or used facilities without written permission from Owner and authorities having jurisdiction.
 - 2. Provide not less than 72 hours' notice to Owner of activities that will affect Owner's operations.
- C. Owner Occupancy of Completed Areas of Construction: Owner reserves the right to occupy and to place and install equipment in completed areas of building, before Substantial Completion, provided such occupancy does not interfere with completion of the Work. Such placement of equipment and partial occupancy shall not constitute acceptance of the total Work.

1. Architect will prepare a Certificate of Substantial Completion for each specific portion of the Work to be occupied before Owner occupancy.
2. Obtain a Certificate of Occupancy from authorities having jurisdiction before Owner occupancy.
3. Before partial Owner occupancy, mechanical and electrical systems shall be fully operational, and required tests and inspections shall be successfully completed. On occupancy, Owner will operate and maintain mechanical and electrical systems serving occupied portions of building.
4. On occupancy, Owner will assume responsibility for maintenance and custodial service for occupied portions of building.

1.7 WORK RESTRICTIONS

- A. On-Site Work Hours: Work shall be generally performed inside the existing building during normal business working hours of 8:00 a.m. to 5:00 p.m., Monday through Friday, except otherwise indicated.
- B. Existing Utility Interruptions: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:
 1. Notify Owner not less than three days in advance of proposed utility interruptions.
 2. Do not proceed with utility interruptions without Owner's written permission.

1.8 SPECIFICATION FORMATS AND CONVENTIONS

- A. Specification Format: The Specifications are organized into Divisions and Sections using the 16-division format and CSI/CSC's "MasterFormat" numbering system.
 1. Section Identification: The Specifications use Section numbers and titles to help cross-referencing in the Contract Documents. Sections in the Project Manual are in numeric sequence; however, the sequence is incomplete because all available Section numbers are not used. Consult the table of contents at the beginning of the Project Manual to determine numbers and names of Sections in the Contract Documents.
 2. Division 1: Sections in Division 1 govern the execution of the Work of all Sections in the Specifications.
- B. Specification Content: The Specifications use certain conventions for the style of language and the intended meaning of certain terms, words, and phrases when used in particular situations. These conventions are as follows:
 1. Abbreviated Language: Language used in the Specifications and other Contract Documents is abbreviated. Words and meanings shall be interpreted as appropriate. Words implied, but not stated, shall be inferred as the sense requires. Singular words shall be interpreted as plural, and plural words shall be interpreted as singular where applicable as the context of the Contract Documents indicates.

2. Imperative mood and streamlined language are generally used in the Specifications. Requirements expressed in the imperative mood are to be performed by Contractor. Occasionally, the indicative or subjunctive mood may be used in the Section Text for clarity to describe responsibilities that must be fulfilled indirectly by Contractor or by others when so noted.
 - a. The words "shall," "shall be," or "shall comply with," depending on the context, are implied where a colon (:) is used within a sentence or phrase.

1.9 MISCELLANEOUS PROVISIONS

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION (Not Used)

END OF SECTION 01100

**DIVISION 15
MECHANICAL**

- 15010 GENERAL REQUIREMENTS
- 15050 BASIC MATERIALS & METHODS
- 15074 VIBRATION AND SEISMIC CONTROLS FOR HVAC PIPING AND EQUIPMENT
- 15080 MECHANICAL INSULATION
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- 15820 DUCT ACCESSORIES
- 15855 DIFFUSERS, REGISTERS, AND GRILLES
- 15861 AIR FILTERS
- 15950 TESTING, ADJUSTING AND BALANCING

SECTION 15010 - GENERAL REQUIREMENTS

PART 1 - GENERAL

1.1 GENERAL

- A. General Conditions and Division 01 apply to this Division.

1.2 SCOPE

- A. Includes -

1. Furnish all labor, materials, and equipment necessary for the completion of the mechanical and plumbing scope of work.
2. Furnish and install all motors specified in this Division and be responsible for the proper operation of electrical powered equipment furnished by this Division.
3. Furnish exact location of electrical connections and information on motor controls to Division 16.
4. Mechanical Contractor shall obtain the services of independent Test and Balance Agency.
5. Placing the air conditioning, heating, ventilating, and exhaust systems into full operation and continuing their operation during each working day of testing and balancing.
6. Making changes in pulleys, belts, and dampers, or adding dampers, as required for the correct balance as recommended by Balancing Contractor at no additional cost to Owner.
7. Air balance, final adjustment and test run.
8. The satisfactory performance of the completed systems is a requirement of this specification.

- B. Related Work Specified Elsewhere

1. Conduit, line voltage wiring, outlets, and disconnect switches specified in Division 16.
2. Magnetic starters and thermal protective devices (heaters) not a factory mounted integral part of packaged equipment are specified in Division 16.

1.3 SITE OBSERVATION

- A. The Contractor shall examine the site and understand the conditions which may affect the performance of work of this Division before submitting proposals for this work.

- B. No subsequent allowance for time or money will be considered for any consequence related to failure to examine existing site conditions.

1.4 DRAWINGS

- A. Mechanical drawings show general arrangement of piping, ductwork, equipment, etc; however, locations are to be regarded as shown diagrammatically only. Follow as closely as actual building construction and work of other trades will permit.
- B. Because of the small scale of mechanical drawings, it is not possible to indicate all offsets, fittings, and accessories which may be required. Investigate existing structural and finished conditions affecting this work and arrange work accordingly, providing such fittings, valves, and accessories required to meet conditions.
- C. If changes in location of piping, equipment, ducts, etc. are required due to lack of coordination of work under this division, such changes shall be made without charge. Contractor shall review drawings with local and state agencies having jurisdiction and any changes required by them shall be brought to the attention of the Architect prior to bidding or commencement of work.

1.5 CODE REQUIREMENTS, FEES, AND PERMITS

- A. The work shall be installed in accordance with the following applicable codes, ordinances and standards unless otherwise specified. The codes and standards shall include but not be limited to and be of the latest and current editions.
 - 1. American Boiler and Affiliated Industries (AB and AI)
 - 2. American Gas Association (AGA)
 - 3. Air Movement and Control Association (AMCA)
 - 4. American National Standards Institute (ANSI)
 - 5. Air Conditioning & Refrigeration Institute (ARI)
 - 6. American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE) - ASHRAE 90.1-2004
 - 7. American Society of Mechanical Engineers (ASME)
 - 8. American Society of Testing Materials (ASTM)
 - 9. American Standards Association (ASA)
 - 10. American Water Works Association (AWWA)
 - 11. American Welding Society (AWS)
 - 12. Associated Air Balance Council (AABC)
 - 13. Heat Exchange Institute (HEI)
 - 14. Hydraulic Institute (HI)
 - 15. BR
 - 16. National Electrical Code (NEC)
 - 17. National Fire Protection Association (NFPA)
 - 18. Sheet Metal and Air Conditioning contractors National Association (SMACNA)
 - 19. Underwriters Laboratories (UL)
 - 20. International Building Code (IBC) 2006 Ed

21. International Mechanical Code (IMC) 2006 Ed
 22. International Plumbing Code (IPC) with Utah Amendments 2006 Ed\
 23. International Energy Conservation Code (IECC) 2006 Ed
 24. Utah State Safety Orders (OSHA/UOSH)
 25. Utah Fire Rating Bureau
 26. Utah Boiler and Pressure Vessel Law
 27. Utah Air Conservation Regulations/Waste Disposal regulations.
 28. ASHRAE Ventilation STD.62-2004
- B. Should drawings conflict with any code, the code shall govern. If drawings and specifications establish a quality exceeding the code, the drawings and specifications shall govern. If conflicts do exist among the drawings, specifications and codes, the same shall be brought to the attention of the Architect in writing prior to bidding, otherwise Contractor shall comply with applicable codes.
- C. The latest edition of all codes shall be used.
- D. Contractor shall give all notices, obtain all necessary permits, file necessary plans, prepare documents and obtain approvals, and pay all fees required for completion of the mechanical and plumbing work outlined in this Division of the specifications and shown on the Mechanical Drawings.

1.6 OPERATION AND MAINTENANCE MANUAL FOR MECHANICAL SYSTEMS

- A. Upon completion of work and before final payment, Contractor shall furnish and deliver to the Owner, through the Architect, installation, operation and maintenance manuals with instructions for all new materials and equipment used in the building. The contractor shall provide three (3) hard copies of the manuals, and three (3) CD's with electronic copies of the manuals. Electronic information shall be .PDF format. The CD's shall include the same information as the hard copies, and shall be organized in the same manner with electronic bookmarks for each section. CD case and the CD itself shall be labeled the same as the hard copies of the manuals.
- B. Bind Operation and Maintenance Manual for Mechanical Systems in a hard-backed piano hinge loose-leaf binder with strong sturdy cover. The project name shall be on the spine and the front of the binder. The front of the binder shall include the following information:

OPERATION
AND
MAINTENANCE
MANUAL
for MECHANICAL SYSTEMS of
(Name of Project)
(Location of Project)
(Date of Project Award)
(Name of Architect)

C. Introduction

1. Title page including name of project, project number, date awarded and date of substantial completion.
2. Second page shall contain the names, phone numbers and addresses of Architect, Consulting Engineers, Mechanical Contractor, and General Contractor.
3. Third page shall include a Table of Contents for the entire manual.

D. First Section - Summary information including:

1. First page shall contain the contractor's warranties.
2. Second page shall contain a list of names, addresses and phone numbers of contractors and all sub-contractors and work to which each was assigned.
3. Final page or pages shall contain an equipment list. The list shall contain each item of equipment or material for which a submittal was required giving ID or tag no as contained on the drawings make and model No. Serial No. Identification No. Location in building, function along with the name, address, and phone number of the supplier.

E. Second Section - Mechanical Equipment O&M data including:

1. Mechanical maintenance schedule, including a lubrication list when necessary.
2. Mechanical Equipment Operation and Maintenance Data including:
 - a. Equipment descriptions
 - b. Detailed installation instruction, operating and maintenance instructions. Instructions include in a step by step manner identifying start-up, operating, shutdown and emergency action sequence sufficiently clear so a person unfamiliar with the equipment could perform its operations.
 - c. Equipment drawings, performance curves, operating characteristics, etc.
 - d. Name addresses and phone number of manufacturer, fabricator and local vender clearly printed or stamped on cover.
 - e. Complete parts listing which include catalog number, serial number, contract number or other accurate provision for ordering replacement and spare parts.
 - f. Certified drawings, where applicable, showing assembly of parts and general dimensions.
3. Approved Mechanical submittals

F. Third Section - Plumbing Equipment O&M data including:

1. Section shall contain general product catalog cuts, as well as exploded view drawings with parts lists for all valves and other items with multiple parts.
2. Approved Plumbing submittals

G. Fourth Section - Controls O&M data including:

1. Sequence of Operation
 2. Description of each operating system included location of switches, breakers, thermostats, and control devices. Provide a single line diagram, showing set points, normal operating parameters for all loads, pressures, temperatures and flow check points; Describe all alarms and cautions for operation.
 3. Provide schematic control diagrams, panel diagrams, wiring diagrams, etc. for each separate fan system, chilled water system, hot water system, exhaust air system, pumps, etc. Each control diagram shall show a schematic representation of mechanical equipment and location of start-stop switches, insertion thermostats, thermometers, pressure gauges, automatic valves, etc. The correct reading for each control instrument shall be marked on the diagram.
- H. The Fifth Section shall contain a complete air and water test and balance report. The report shall contain the name, address and phone number of the agency. It shall also include:
1. Floor plans showing all air openings and thermometer locations clearly marked and cross referenced with data sheets. Format may be 8 1/2 x 11 or 11x14 if legible.
 2. Data sheets showing amount of air and water at each setting. See sections 15950.
 3. List of equipment with date of last calibration.
- I. Drawings and reproducible masters of drawings as required in individual specification sections, are not to be bound in volumes but are to be delivered separate with the maintenance manuals.
- J. See the following checklist for assistance in assembling manual:

Item #	Description	Y, N, or NA
1.	3 ring heavy duty binder with Project name, number and date on cover and project name on spine.	
2.	O&M manual on CD (with label on CD matching label on manual). Electronic copy shall be a PDF file with bookmarks that match the tabs in the hard copy.	
3.	Title Page [including project name, number, address, date awarded, date of substantial completion]	
4.	Second Page Contact List [including architect (if applicable), mechanical engineer, mechanical contractor, and general contractor (if applicable)]	
5.	Table of Contents	
6.	Section 1 - Summary	
A.	Warranty	
B.	Mechanical's Sub-contractor List	
C.	Vendor List	
D.	Equipment List	
7.	Section 2 – Mechanical Equipment	
A.	Maintenance Schedule (including lubrication list)	
B.	Mechanical Equipment O&M Data (for each piece of equipment submitted) per	

	specifications	
C.	Approved mechanical submittals	
8.	Section 3 – Plumbing Equipment	
A.	Plumbing equipment O&M data	
B.	Approved plumbing submittals	
9.	Section 4 - Controls	
A.	Sequence of Operation	
B.	Controls diagrams	
C.	Controls Equipment	
10.	Section 5 – Test and Balance Report	
A.	Complete Test and Balance Report per specifications	

1.7 OPERATION AND MAINTENANCE INSTRUCTIONS

- A. Contractor shall instruct building maintenance personnel in the operation and maintenance of the installed mechanical systems utilizing the Operation and Maintenance Manual when so doing.
- B. Minimum instruction periods shall be as follows -
 - 1. Mechanical - Four hours.
 - 2. Plumbing - Two hours.
 - 3. Temperature Control - Four hours.
- C. Instruction periods shall occur before final site observation when systems are properly working and before final payment is made.
- D. None of these instructional periods shall overlap each other.
- E. An additional four hours of instruction will be provided by each contractor, after 60 days of system operation by owner to insure proper system operation and answer questions.

1.8 RECORD DRAWINGS

- A. Contractor shall keep an up-to-date set of mechanical and plumbing drawings in his custody showing all changes in red, clearly defined and neatly drafted by him. At the end of construction, he shall turn these drawings over to the Architect. Record drawings must be completed and submitted prior to final site observation

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION
(Not Used)

END OF SECTION 15010

SECTION 15050 - BASIC MECHANICAL MATERIALS AND METHODS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Piping materials and installation instructions common to most piping systems.
 - 2. Dielectric fittings.
 - 3. Mechanical sleeve seals.
 - 4. Sleeves.
 - 5. Escutcheons.
 - 6. Mechanical demolition.
 - 7. Equipment installation requirements common to equipment sections.

1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and in duct shafts.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.
- F. The following are industry abbreviations for plastic materials:
 - 1. ABS: Acrylonitrile-butadiene-styrene plastic.
 - 2. CPVC: Chlorinated polyvinyl chloride plastic.
 - 3. PVC: Polyvinyl chloride plastic.

1.4 SUBMITTALS

- A. Product Data: For the following:
 - 1. Dielectric fittings.
 - 2. Mechanical sleeve seals.
- B. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- B. All materials, piping, etc. shall be new, and domestically made of the best commercial quality obtainable, consistent with specified materials and for the purpose or function intended unless specifically approved in writing prior to bid.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.7 COORDINATION

- A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for mechanical installations.
- B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.
- C. Coordinate requirements for access panels and doors for mechanical items requiring access that are concealed behind finished surfaces.

PART 2 - PRODUCTS

2.1 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 15 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.2 JOINING MATERIALS

- A. Refer to individual Division 15 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
 - 2. AWWA C110, rubber, flat face, 1/8 inch thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.
- C. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- E. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated; and AWS A5.8, BAg1, silver alloy for refrigerant piping, unless otherwise indicated.
- F. Welding Filler Metals: Comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.3 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
 - 1. Available Manufacturers:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Metraflex Co.

- d. Pipeline Seal and Insulator, Inc.
 - e. Linkseal.
 - f. Prior Approved Equal.
- 2. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 3. Pressure Plates: Carbon steel. Include two for each sealing element.
 - 4. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.4 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Molded PVC: Permanent, with nailing flange for attaching to wooden forms.
- E. PVC Pipe: ASTM D 1785, Schedule 40.

2.5 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Stamped-Steel Type: With set screw or spring clips and chrome-plated finish.

2.6 GROUT

- A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
 - 1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.
 - 3. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 MECHANICAL DEMOLITION

- A. Disconnect, demolish, and remove mechanical systems, equipment, and components indicated to be removed.
 - 1. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.
 - 2. Piping to Be Abandoned in Place: Drain piping and cap or plug piping with same or compatible piping material.
 - 3. Ducts to Be Removed: Remove portion of ducts indicated to be removed and plug remaining ducts with same or compatible ductwork material.
 - 4. Ducts to Be Abandoned in Place: Cap or plug ducts with same or compatible ductwork material.
 - 5. Equipment to Be Removed: Disconnect and cap services and remove equipment.
 - 6. Equipment to Be Removed and Reinstalled: Disconnect and cap services and remove, clean, and store equipment; when appropriate, reinstall, reconnect, and make equipment operational.
 - 7. Equipment to Be Removed and Salvaged: Disconnect and cap services and remove equipment and deliver to Owner.
- B. If pipe, insulation, or equipment to remain is damaged in appearance or is unserviceable, remove damaged or unserviceable portions and replace with new products of equal capacity and quality.

3.2 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 15 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Drawings do not show every offset, or bend that may be required. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.

- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors where indicated on drawings and where penetrating will be visible to public.
- M. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 - 2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
 - 3. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:
 - 4. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using joint sealants appropriate for size, depth, and location of joint.
- N. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- O. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- P. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials.
- Q. Verify final equipment locations for roughing-in.

- R. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

3.3 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 15 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.4 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.
 - 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.

4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.5 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install mechanical equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

END OF SECTION 15050

SECTION 15074 - VIBRATION AND SEISMIC CONTROLS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Isolation pads.
 - 2. Freestanding and restrained spring isolators.
 - 3. Seismic snubbers.
 - 4. Restraining braces and cables.

1.3 DEFINITIONS

- A. IBC: International Building Code.
- B. ICC-ES: ICC-Evaluation Service.

1.4 PERFORMANCE REQUIREMENTS

- A. Wind-Restraint Loading:
 - 1. Basic Wind Speed: Per owner's design standards.
 - 2. Building Classification Category: As defined in the IBC.
 - 3. Minimum 10 lb/sq. ft. multiplied by the maximum area of the HVAC component projected on a vertical plane that is normal to the wind direction, and 45 degrees either side of normal.
- B. Seismic-Restraint Loading:
 - 1. Site Class: As defined in the IBC.
 - 2. Assigned Seismic Use Group or Building Category: As defined in the IBC.
 - a. Component Importance Factor: 1.5.

1.5 SUBMITTALS

- A. Product Data: For the following:

1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
 2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of seismic-restraint component used.
 - a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an evaluation service member of ICC-ES or an agency acceptable to authorities having jurisdiction.
 - b. Annotate to indicate application of each product submitted and compliance with requirements.
 3. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.
- B. Delegated-Design Submittal: For vibration isolation and seismic-restraint details indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. Design Calculations: Calculate static and dynamic loading due to equipment weight and operation, seismic and wind forces required to select vibration isolators, seismic and wind restraints, and for designing vibration isolation bases.
 - a. Coordinate design calculations with wind load calculations required for equipment mounted outdoors. Comply with requirements in other Division 15 Sections for equipment mounted outdoors.
 2. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, spring deflection changes, and seismic loads. Include certification that riser system has been examined for excessive stress and that none will exist.
 3. Vibration Isolation Base Details: Detail overall dimensions, including anchorages and attachments to structure and to supported equipment. Include auxiliary motor slides and rails, base weights, equipment static loads, power transmission, component misalignment, and cantilever loads.
 4. Seismic- and Wind-Restraint Details:
 - a. Design Analysis: To support selection and arrangement of seismic and wind restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
 - c. Coordinate seismic-restraint and vibration isolation details with wind-restraint details required for equipment mounted outdoors. Comply with requirements in other Division 15 Sections for equipment mounted outdoors.
 - d. Preapproval and Evaluation Documentation: By an evaluation service member of ICC-ES or an agency acceptable to authorities having

jurisdiction, showing maximum ratings of restraint items and the basis for approval (tests or calculations).

- C. Coordination Drawings: Show coordination of seismic bracing for HVAC piping and equipment with other systems and equipment in the vicinity, including other supports and seismic restraints.
- D. Welding certificates.
- E. Qualification Data: For professional engineer and testing agency.
- F. Field quality-control test reports.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.
- B. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
- C. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

PART 2 - PRODUCTS

2.1 VIBRATION ISOLATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Amber/Booth Company, Inc.
 - 2. Kinetics Noise Control.
 - 3. Mason Industries.
 - 4. Vibration Eliminator Co., Inc.
 - 5. Prior approved equal.

- B. Pads: Arranged in single or multiple layers of sufficient stiffness for uniform loading over pad area, molded with a nonslip pattern and galvanized-steel baseplates, and factory cut to sizes that match requirements of supported equipment.
 - 1. Resilient Material: Oil- and water-resistant neoprene or rubber.
- C. Restrained Spring Isolators: Freestanding, steel, open-spring isolators with seismic or limit-stop restraint.
 - 1. Housing: Steel with resilient vertical-limit stops to prevent spring extension due to weight being removed; factory-drilled baseplate bonded to 1/4-inch- thick, neoprene or rubber isolator pad attached to baseplate underside; and adjustable equipment mounting and leveling bolt that acts as blocking during installation.
 - 2. Restraint: Seismic or limit stop as required for equipment and authorities having jurisdiction.
 - 3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - 6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.2 SEISMIC-RESTRAINT DEVICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Amber/Booth Company, Inc.
 - 2. Hilti, Inc.
 - 3. Kinetics Noise Control.
 - 4. Mason Industries.
 - 5. Unistrut; Tyco International, Ltd.
 - 6. Prior approved equal.
- B. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by an evaluation service member of ICC-ES or an agency acceptable to authorities having jurisdiction.
 - 1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.
- C. Snubbers: Factory fabricated using welded structural-steel shapes and plates, anchor bolts, and replaceable resilient isolation washers and bushings.
 - 1. Anchor bolts for attaching to concrete shall be seismic-rated, drill-in, and stud-wedge or female-wedge type.
 - 2. Resilient Isolation Washers and Bushings: Oil- and water-resistant neoprene.
 - 3. Maximum 1/4-inch air gap, and minimum 1/4-inch- thick resilient cushion.

- D. Channel Support System: MFMA-3, shop- or field-fabricated support assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; and rated in tension, compression, and torsion forces.
- E. Restraint Cables: -steel cables with end connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; and with a minimum of two clamping bolts for cable engagement.
- F. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections or Reinforcing steel angle clamped to hanger rod.
- G. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchor bolts and studs.
- H. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings, and matched to type and size of attachment devices used.
- I. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.
- J. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488. Minimum length of eight times diameter.
- K. Adhesive Anchor Bolts: Drilled-in and capsule anchor system containing polyvinyl or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.3 FACTORY FINISHES

- A. Finish: Manufacturer's standard paint applied to factory-assembled and -tested equipment before shipping.
 - 1. Powder coating on springs and housings.
 - 2. All hardware shall be galvanized. Hot-dip galvanize metal components for exterior use.
 - 3. Baked enamel or powder coat for metal components on isolators for interior use.
 - 4. Color-code or otherwise mark vibration isolation and seismic- and wind-control devices to indicate capacity range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and seismic- and wind-control devices for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an evaluation service member of ICC-ES or an agency acceptable to authorities having jurisdiction.
- B. Hanger Rod Stiffeners: Install hanger rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static and seismic loads within specified loading limits.

3.3 VIBRATION-CONTROL AND SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Equipment Restraints:
 - 1. Install seismic snubbers on HVAC equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
 - 2. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.
 - 3. Install seismic-restraint devices using methods approved by an evaluation service member of ICC-ES or an agency acceptable to authorities having jurisdiction providing required submittals for component.
- B. Piping Restraints:
 - 1. Comply with requirements in MSS SP-127.
 - 2. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
 - 3. Brace a change of direction longer than 12 feet.
- C. Install cables so they do not bend across edges of adjacent equipment or building structure.

- D. Install seismic-restraint devices using methods approved by an evaluation service member of ICC-ES or an agency acceptable to authorities having jurisdiction providing required submittals for component.
- E. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- F. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- G. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- H. Drilled-in Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
 - 5. Set anchors to manufacturer's recommended torque, using a torque wrench.
 - 6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Install flexible connections in piping where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment. Comply with requirements in Division 15 Section "Hydronic Piping" for piping flexible connections.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Leave a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.

C. Tests and Inspections:

1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
4. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
5. Test to 90 percent of rated proof load of device.
6. Measure isolator restraint clearance.
7. Measure isolator deflection.
8. Verify snubber minimum clearances.
9. If a device fails test, modify all installations of same type and retest until satisfactory results are achieved.

D. Remove and replace malfunctioning units and retest as specified above.

E. Prepare test and inspection reports.

3.6 ADJUSTING

- A. Adjust isolators after piping system is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Adjust air-spring leveling mechanism.
- D. Adjust active height of spring isolators.
- E. Adjust restraints to permit free movement of equipment within normal mode of operation.

3.7 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain air-mounting systems. Refer to Division 1 Section "Demonstration and Training."

END OF SECTION 15074

SECTION 15080 - HVAC AND PLUMBING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Insulation Materials:
 - a. Calcium silicate.
 - b. Mineral fiber.
 - 2. Insulating cements.
 - 3. Adhesives.
 - 4. Lagging adhesives.
 - 5. Factory-applied jackets.
 - 6. Field-applied jackets.
 - 7. Tapes.
 - 8. Securements.
 - 9. Corner angles.
- B. Related Sections:
 - 1. Division 15 Section "Metal Ducts" for duct liners.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, thickness, and jackets (both factory and field applied, if any).
- B. Qualification Data: For qualified Installer.
- C. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- D. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-test-response characteristics indicated, as determined by testing identical products per ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing and inspecting agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate size and location of supports, hangers, and insulation shields specified in Division 15 Section "Hangers and Supports."
- B. Coordinate clearance requirements with piping Installer for piping insulation application, duct Installer for duct insulation application, and equipment Installer for equipment insulation application. Before preparing piping and ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in Part 3 schedule articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA Inc.; Aerocel.
 - b. Armacell LLC; AP Armaflex.
 - c. RBX Corporation; Insul-Sheet 1800 and Insul-Tube 180.
 - d. Armaflex
 - e. Prior approved equal.
- G. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type I. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Duct Wrap.
 - d. Manson Insulation Inc.; Alley Wrap.
 - e. Owens Corning; All-Service Duct Wrap.
 - f. Prior approved equal.

2.2 INSULATING CEMENTS

- A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Insulco, Division of MFS, Inc.; Triple I.
 - b. P. K. Insulation Mfg. Co., Inc.; Super-Stik.

- c. Prior approved equal.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.
 - f. Prior approved equal.

2.4 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-52.
 - b. Foster Products Corporation, H. B. Fuller Company; 81-42.
 - c. Marathon Industries, Inc.; 130.
 - d. Mon-Eco Industries, Inc.; 11-30.
 - e. Vimasco Corporation; 136.
 - f. Prior approved equal.
 - 2. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct, equipment, and pipe insulation.
 - 3. Service Temperature Range: Minus 50 to plus 180 deg F.
 - 4. Color: White.

2.5 TAPES

- A. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - b. Compac Corp.; 120.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 488 AWF.
 - d. Venture Tape; 3520 CW.
 - e. Prior approved equal.

2. Width: 2 inches.
3. Thickness: 3.7 mils.
4. Adhesion: 100 ounces force/inch in width.
5. Elongation: 5 percent.
6. Tensile Strength: 34 lbf/inch in width.

2.6 SECUREMENTS

A. Bands:

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products; Bands.
 - b. PABCO Metals Corporation; Bands.
 - c. RPR Products, Inc.; Bands.
 - d. Prior approved equal.
2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304 or Type 316; 0.015 inch thick, 1/2 inch wide.
3. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide.
4. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.

2.7 CORNER ANGLES

- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209, Alloy 3003, 3005, 3105 or 5005; Temper H-14.
- C. Stainless-Steel Corner Angles: 0.024 inch thick, minimum 1 by 1 inch, stainless steel according to ASTM A 167 or ASTM A 240/A 240M, Type 304 or 316.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation and other conditions affecting performance of insulation application.
 1. Verify that systems and equipment to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 - 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 - 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment, ducts and fittings, and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment, duct system, and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.

- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape as recommended by insulation material manufacturer to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct and pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.

4. Manholes.
5. Handholes.
6. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions. Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
 1. Comply with requirements in Division 7 Section "Through-Penetration Firestop Systems" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
 1. Duct: Install insulation continuously through floor penetrations that are not fire rated. For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match

adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.

2. Pipe: Install insulation continuously through floor penetrations.
3. Seal penetrations through fire-rated assemblies. Comply with requirements in Division 7 Section "Through-Penetration Firestop Systems."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity, unless otherwise indicated.
 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below ambient services, provide a design that maintains vapor barrier.
 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below ambient services and a breather mastic for above ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers,

- valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
9. Stencil or label the outside insulation jacket of each union with the word "UNION." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes, vessels, and equipment. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 FLEXIBLE ELASTOMERIC INSULATION INSTALLATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
1. Install pipe insulation to outer diameter of pipe flange.
 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 MINERAL-FIBER INSULATION INSTALLATION

A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from 1 edge and 1 end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch

outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

- a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than 3 inches.
5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
 6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.8 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
2. Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each type of equipment defined in the "Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.
3. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.

- B. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.9 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:
 - 1. Indoor, concealed supply and outdoor air.
 - 2. Indoor, exposed supply and outdoor air.
 - 3. Indoor, concealed return, Air.
 - 4. Indoor, exposed return, Air.
 - 5. Indoor, concealed, Type I, commercial, kitchen hood exhaust.
 - 6. Indoor, concealed exhaust.
 - 7. Indoor, exposed exhaust.
- B. Items Not Insulated:
 - 1. Fibrous-glass ducts.
 - 2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
 - 3. Factory-insulated flexible ducts.
 - 4. Factory-insulated plenums and casings.
 - 5. Flexible connectors.
 - 6. Vibration-control devices.
 - 7. Factory-insulated access panels and doors.

3.10 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Concealed, round and flat-oval duct insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 1-1/2 inches thick and 1.5-lb/cu. ft. nominal density.
- B. Concealed, low pressure, round rectangular, and flat-oval exhaust-air duct insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 1-1/2 inches thick and 1.5-lb/cu. ft. nominal density.
- C. Rectangular, low pressure, supply-air duct insulation shall be lined per Section "Metal Ducts".
- D. Rectangular, return-air duct insulation shall be lined per Section "Metal Ducts".
- E. Concealed, Type I, Commercial, Kitchen Hood Exhaust Duct and Plenum Insulation: Fire-rated blanket or board; thickness as required to achieve 2-hour fire rating.
- F. Exposed or medium pressure, round and flat-oval, supply-air, and return air duct insulation shall be a perforated linear. See Section "Metal Ducts".

3.11 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
1. Drainage piping located in crawl spaces.
 2. Underground piping.
 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.
 4. Vertical roof drain piping.
- C. Piping System insulation:
1. Hydronic Piping - Mineral Fiber, per chart.
 2. Domestic Cold Water Piping -Mineral Fiber, ½"
 3. Domestic Hot Water Piping -Mineral Fiber, per chart
 4. Horizontal Roof Drain Piping - Mineral Fiber, 1/2".
 5. Refrigerant Piping - Flexible elastomeric, 1".

3.12 INDOOR PIPING INSULATION SCHEDULE

- A. Minimum Pipe Insulation Thickness from ANSI/ASHRAE/IESNA Standard 90.1-2004, with modifications per 2006 IECC

Fluid Design Operating Temp. Range (°F)	Insulation Conductivity		Nominal				
	Conductivity Btu•in./(h•ft ² •°F)	Mean Rating Temp. °F	<1	1 to <1-1/2	1-1/2 to <4	4 to <8	≥8
Heating Systems (Steam, Steam Condensate, and Hot Water)							
>350	0.32-0.34	250	2.5	3.0	3.0	4.0	4.0
251-350	0.29-0.32	200	1.5	3.0	3.0	3.0	3.0
201-250	0.27-0.30	150	1.5	1.5	2.0	2.0	2.0
141-200	0.25-0.29	125	1.0	1.0	2.0	2.0	2.0
105-140	0.22-0.28	100	0.5	0.5	1.0	1.0	1.0
Domestic and Service Hot Water Systems							
105+	0.22-0.28	100	0.5	0.5	1.0	1.0	1.0
Cooling Systems (Chilled Water, Brine, and Refrigerant)							
40-60	0.22-0.28	100	0.5	1.0	1.5	1.5	1.5
<40	0.22-0.28	100	0.5	1.0	1.5	1.5	1.5

3.13 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Exposed:

1. PVC: 20 mils thick.

3.14 OUTDOOR, FIELD APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Exterior piping, Exposed:
 1. Aluminum jacket.

END OF SECTION 15083

SECTION 15183 - REFRIGERANT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes refrigerant piping used for air-conditioning applications.

1.3 PERFORMANCE REQUIREMENTS

- A. Line Test Pressure for Refrigerant R-410A:
 - 1. Suction Lines for Air-Conditioning Applications: 300 psig.
 - 2. Suction Lines for Heat-Pump Applications: 535 psig.
 - 3. Hot-Gas and Liquid Lines: 535 psig.

1.4 SUBMITTALS

- A. Product Data: For each type of valve and refrigerant piping specialty indicated. Include pressure drop, based on manufacturer's test data, for the following:
 - 1. Thermostatic expansion valves.
 - 2. Solenoid valves.
 - 3. Hot-gas bypass valves.
 - 4. Filter dryers.
 - 5. Strainers.
 - 6. Pressure-regulating valves.
- B. Welding certificates.
- C. Field quality-control test reports.
- D. Operation and Maintenance Data: For refrigerant valves and piping specialties to include in maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
- B. Comply with ASHRAE 15, "Safety Code for Refrigeration Systems."

- C. Comply with ASME B31.5, "Refrigeration Piping and Heat Transfer Components."

1.6 PRODUCT STORAGE AND HANDLING

- A. Store piping in a clean and protected area with end caps in place to ensure that piping interior and exterior are clean when installed.

1.7 COORDINATION

- A. Coordinate size and location of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 7 Section "Roof Accessories."

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

- A. Copper Tube: ASTM B 88, Type K or L.
- B. Wrought-Copper Fittings: ASME B16.22.
- C. Wrought-Copper Unions: ASME B16.22.
- D. Solder Filler Metals: ASTM B 32. Use 95-5 tin antimony or alloy HB solder to join copper socket fittings on copper pipe.
- E. Brazing Filler Metals: AWS A5.8.
- F. Flexible Connectors:
 - 1. Body: Tin-bronze bellows with woven, flexible, tinned-bronze-wire-reinforced protective jacket.
 - 2. End Connections: Socket ends.
 - 3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
 - 4. Pressure Rating: Factory test at minimum 500 psig.
 - 5. Maximum Operating Temperature: 250 deg F.

2.2 VALVES AND SPECIALTIES

- A. Diaphragm Packless Valves:
 - 1. Body and Bonnet: Forged brass or cast bronze; globe design with straight-through or angle pattern.
 - 2. Diaphragm: Phosphor bronze and stainless steel with stainless-steel spring.
 - 3. Operator: Rising stem and hand wheel.
 - 4. Seat: Nylon.
 - 5. End Connections: Socket, union, or flanged.

6. Working Pressure Rating: 500 psig.
7. Maximum Operating Temperature: 275 deg F.

B. Packed-Angle Valves:

1. Body and Bonnet: Forged brass or cast bronze.
2. Packing: Molded stem, back seating, and replaceable under pressure.
3. Operator: Rising stem.
4. Seat: Nonrotating, self-aligning polytetrafluoroethylene.
5. Seal Cap: Forged-brass or valox hex cap.
6. End Connections: Socket, union, threaded, or flanged.
7. Working Pressure Rating: 500 psig.
8. Maximum Operating Temperature: 275 deg F.

C. Check Valves:

1. Body: Ductile iron, forged brass, or cast bronze; globe pattern.
2. Bonnet: Bolted ductile iron, forged brass, or cast bronze; or brass hex plug.
3. Piston: Removable polytetrafluoroethylene seat.
4. Closing Spring: Stainless steel.
5. Manual Opening Stem: Seal cap, plated-steel stem, and graphite seal.
6. End Connections: Socket, union, threaded, or flanged.
7. Maximum Opening Pressure: 0.50 psig.
8. Working Pressure Rating: 500 psig.
9. Maximum Operating Temperature: 275 deg F.

D. Service Valves:

1. Body: Forged brass with brass cap including key end to remove core.
2. Core: Removable ball-type check valve with stainless-steel spring.
3. Seat: Polytetrafluoroethylene.
4. End Connections: Copper spring.
5. Working Pressure Rating: 500 psig.

E. Solenoid Valves: Comply with ARI 760 and UL 429; listed and labeled by an NRTL.

1. Body and Bonnet: Plated steel.
2. Solenoid Tube, Plunger, Closing Spring, and Seat Orifice: Stainless steel.
3. Seat: Polytetrafluoroethylene.
4. End Connections: Threaded.
5. Electrical: Molded, watertight coil in NEMA 250 enclosure of type required by location with 1/2-inch conduit adapter, and 24-V ac coil.
6. Working Pressure Rating: 400 psig.
7. Maximum Operating Temperature: 240 deg F.
8. Manual operator.

F. Safety Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; listed and labeled by an NRTL.

1. Body and Bonnet: Ductile iron and steel, with neoprene O-ring seal.
2. Piston, Closing Spring, and Seat Insert: Stainless steel.

3. Seat Disc: Polytetrafluoroethylene.
 4. End Connections: Threaded.
 5. Working Pressure Rating: 400 psig.
 6. Maximum Operating Temperature: 240 deg F.
- G. Thermostatic Expansion Valves: Comply with ARI 750.
1. Body, Bonnet, and Seal Cap: Forged brass or steel.
 2. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
 3. Packing and Gaskets: Non-asbestos.
 4. Capillary and Bulb: Copper tubing filled with refrigerant charge.
 5. Suction Temperature: 40 deg F.
 6. Superheat: Adjustable.
 7. Reverse-flow option (for heat-pump applications).
 8. End Connections: Socket, flare, or threaded union.
 9. Working Pressure Rating: 700 psig.
- H. Straight-Type Strainers:
1. Body: Welded steel with corrosion-resistant coating.
 2. Screen: 100-mesh stainless steel.
 3. End Connections: Socket or flare.
 4. Working Pressure Rating: 500 psig.
 5. Maximum Operating Temperature: 275 deg F.
- I. Angle-Type Strainers:
1. Body: Forged brass or cast bronze.
 2. Drain Plug: Brass hex plug.
 3. Screen: 100-mesh monel.
 4. End Connections: Socket or flare.
 5. Working Pressure Rating: 500 psig.
 6. Maximum Operating Temperature: 275 deg F.
- J. Moisture/Liquid Indicators:
1. Body: Forged brass.
 2. Window: Replaceable, clear, fused glass window with indicating element protected by filter screen.
 3. Indicator: Color coded to show moisture content in ppm.
 4. Minimum Moisture Indicator Sensitivity: Indicate moisture above 60 ppm.
 5. End Connections: Socket or flare.
 6. Working Pressure Rating: 500 psig.
 7. Maximum Operating Temperature: 240 deg F.

2.3 REFRIGERANTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Atofina Chemicals, Inc.
2. DuPont Company; Fluorochemicals Div.
3. Honeywell, Inc.; Genetron Refrigerants.
4. INEOS Fluor Americas LLC.
5. Prior approved equal.

- B. ASHRAE 34, R-410A: Pentafluoroethane/Difluoromethane.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS FOR REFRIGERANT R-410A

- A. Suction Lines NPS 3-1/2 and Smaller for Conventional Air-Conditioning Applications: Copper, Type L, drawn-temper tubing and wrought-copper fittings with soldered joints.
- B. Hot-Gas and Liquid Lines: Copper, Type L, annealed- or drawn-temper tubing and wrought-copper fittings with soldered joints.
- C. Safety-Relief-Valve Discharge Piping: Copper, Type L, annealed- or drawn-temper tubing and wrought-copper fittings with soldered joints.

3.2 VALVE AND SPECIALTY APPLICATIONS

- A. Install diaphragm packless or packed-angle valves in suction and discharge lines of compressor.
- B. Install service valves for gage taps at inlet and outlet of hot-gas bypass valves and strainers if they are not an integral part of valves and strainers.
- C. Install a check valve at the compressor discharge and a liquid accumulator at the compressor suction connection.
- D. Except as otherwise indicated, install diaphragm packless or packed-angle valves on inlet and outlet side of filter dryers.
- E. Install a full-sized, three-valve bypass around filter dryers.
- F. Install solenoid valves upstream from each expansion valve and hot-gas bypass valve. Install solenoid valves in horizontal lines with coil at top.
- G. Install thermostatic expansion valves as close as possible to distributors on evaporators.
 1. Install valve so diaphragm case is warmer than bulb.
 2. Secure bulb to clean, straight, horizontal section of suction line using two bulb straps. Do not mount bulb in a trap or at bottom of the line.
 3. If external equalizer lines are required, make connection where it will reflect suction-line pressure at bulb location.

- H. Install safety relief valves where required by ASME Boiler and Pressure Vessel Code. Pipe safety-relief-valve discharge line to outside according to ASHRAE 15.
- I. Install moisture/liquid indicators in liquid line at the inlet of the thermostatic expansion valve or at the inlet of the evaporator coil capillary tube.
- J. Install strainers upstream from and adjacent to the following unless they are furnished as an integral assembly for device being protected:
 - 1. Solenoid valves.
 - 2. Thermostatic expansion valves.
 - 3. Hot-gas bypass valves.
 - 4. Compressor.
- K. Install filter dryers in liquid line between compressor and thermostatic expansion valve.
- L. Install receivers sized to accommodate pump-down charge.
- M. Install flexible connectors at compressors.

3.3 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.
- B. Install refrigerant piping according to ASHRAE 15.
- C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping adjacent to machines to allow service and maintenance.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Select system components with pressure rating equal to or greater than system operating pressure.
- J. Refer to Division 15 Sections "HVAC Instrumentation and Controls" and "Sequence of Operation" for solenoid valve controllers, control wiring, and sequence of operation.

- K. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.
- L. Arrange piping to allow inspection and service of refrigeration equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified in Division 8 Section "Access Doors and Frames" if valves or equipment requiring maintenance is concealed behind finished surfaces.
- M. Install refrigerant piping in protective conduit where installed belowground.
- N. Install refrigerant piping in rigid or flexible conduit in locations where exposed to mechanical injury.
- O. Slope refrigerant piping as follows:
 - 1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
 - 2. Install horizontal suction lines with a uniform slope downward to compressor.
 - 3. Install traps and double risers to entrain oil in vertical runs.
 - 4. Liquid lines may be installed level.
- P. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.
- Q. Before installation of steel refrigerant piping, clean pipe and fittings using the following procedures:
 - 1. Shot blast the interior of piping.
 - 2. Remove coarse particles of dirt and dust by drawing a clean, lintless cloth through tubing by means of a wire or electrician's tape.
 - 3. Draw a clean, lintless cloth saturated with trichloroethylene through the tube or pipe. Continue this procedure until cloth is not discolored by dirt.
 - 4. Draw a clean, lintless cloth, saturated with compressor oil, squeezed dry, through the tube or pipe to remove remaining lint. Inspect tube or pipe visually for remaining dirt and lint.
 - 5. Finally, draw a clean, dry, lintless cloth through the tube or pipe.
 - 6. Safety-relief-valve discharge piping is not required to be cleaned but is required to be open to allow unrestricted flow.
- R. Install pipe sleeves at penetrations in exterior walls and floor assemblies.
- S. Seal penetrations through fire and smoke barriers according to Division 7 Section "Through-Penetration Firestop Systems."
- T. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.
- U. Install sleeves through floors, walls, or ceilings, sized to permit installation of full-thickness insulation.

- V. Seal pipe penetrations through exterior walls according to Division 7 Section "Joint Sealants" for materials and methods.
- W. Identify refrigerant piping and valves according to Division 15 Section "Mechanical Identification."

3.4 PIPE JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Fill pipe and fittings with an inert gas (nitrogen or carbon dioxide), during brazing or welding, to prevent scale formation.
- D. Soldered Joints: Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook."
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," Chapter "Pipe and Tube."
 - 1. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper pipe.
 - 2. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.

3.5 HANGERS AND SUPPORTS

- A. Hanger, support, and anchor products are specified in Division 15 Section "Hangers and Supports."
- B. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal runs less than 20 feet long.
 - 2. Roller hangers and spring hangers for individual horizontal runs 20 feet or longer.
 - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
 - 4. Spring hangers to support vertical runs.
 - 5. Copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
- C. Install hangers for copper tubing with the following maximum spacing and minimum rod sizes:
 - 1. NPS 1/2: Maximum span, 60 inches; minimum rod size, 1/4 inch.
 - 2. NPS 5/8: Maximum span, 60 inches; minimum rod size, 1/4 inch.
 - 3. NPS 1: Maximum span, 72 inches; minimum rod size, 1/4 inch.
 - 4. NPS 1-1/4: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 5. NPS 1-1/2: Maximum span, 96 inches; minimum rod size, 3/8 inch.

6. NPS 2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
7. NPS 2-1/2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
8. NPS 3: Maximum span, 10 feet; minimum rod size, 3/8 inch.
9. NPS 4: Maximum span, 12 feet; minimum rod size, 1/2 inch.

3.6 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections:
 1. Comply with ASME B31.5, Chapter VI.
 2. Test refrigerant piping, specialties, and receivers. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
 3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in Part 1 "Performance Requirements" Article.
 - a. Fill system with nitrogen to the required test pressure.
 - b. System shall maintain test pressure at the manifold gage throughout duration of test.
 - c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
 - d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.

3.7 SYSTEM CHARGING

- A. Charge system using the following procedures:
 1. Install core in filter dryers after leak test but before evacuation.
 2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
 3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
 4. Charge system with a new filter-dryer core in charging line.

3.8 ADJUSTING

- A. Adjust thermostatic expansion valve to obtain proper evaporator superheat.
- B. Adjust high- and low-pressure switch settings to avoid short cycling in response to fluctuating suction pressure.
- C. Adjust set-point temperature of air-conditioning or chilled-water controllers to the system design temperature.
- D. Perform the following adjustments before operating the refrigeration system, according to manufacturer's written instructions:

1. Open shutoff valves in condenser water circuit.
 2. Verify that compressor oil level is correct.
 3. Open compressor suction and discharge valves.
 4. Open refrigerant valves except bypass valves that are used for other purposes.
 5. Check open compressor-motor alignment and verify lubrication for motors and bearings.
- E. Replace core of replaceable filter dryer after system has been adjusted and after design flow rates and pressures are established.

END OF SECTION 15183

SECTION 15195 - FACILITY NATURAL-GAS PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipes, tubes, and fittings.
 - 2. Piping specialties.
 - 3. Piping and tubing joining materials.
 - 4. Valves.
 - 5. Pressure regulators.

1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.

1.4 PERFORMANCE REQUIREMENTS

- A. Minimum Operating-Pressure Ratings:
 - 1. Piping and Valves: 100 psig minimum unless otherwise indicated.

1.5 SUBMITTALS

- A. Product Data: For each type of the following:
 - 1. Piping specialties.
 - 2. Valves. Include pressure rating, capacity, settings, and electrical connection data of selected models.
 - 3. Pressure regulators. Indicate pressure ratings and capacities.

- B. Welding certificates.
- C. Field quality-control reports.
- D. Operation and Maintenance Data: For pressure regulators to include in operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Steel Support Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Handling Flammable Liquids: Remove and dispose of liquids from existing natural-gas piping according to requirements of authorities having jurisdiction.
- B. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- C. Store and handle pipes and tubes having factory-applied protective coatings to avoid damaging coating, and protect from direct sunlight.
- D. Protect stored PE pipes and valves from direct sunlight.

1.8 PROJECT CONDITIONS

- A. Perform site survey, research public utility records, and verify existing utility locations. Contact utility-locating service for area where Project is located.
- B. Interruption of Existing Natural-Gas Service: Do not interrupt natural-gas service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide purging and startup of natural-gas supply according to requirements indicated:
 - 1. Notify Owner no fewer than two days in advance of proposed interruption of natural-gas service.
 - 2. Do not proceed with interruption of natural-gas service without Owner's written permission.

1.9 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.
- B. Coordinate requirements for access panels and doors for valves installed concealed behind finished surfaces. Comply with requirements in Division 8 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 PIPES, TUBES, AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
 - 1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
 - 2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M for butt welding and socket welding.
 - 3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
 - 4. Forged-Steel Flanges and Flanged Fittings: ASME B16.5, minimum Class 150, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 - a. Material Group: 1.1.
 - b. End Connections: Threaded or butt welding to match pipe.
 - c. Lapped Face: Not permitted underground.
 - d. Gasket Materials: ASME B16.20, metallic, flat, asbestos free, aluminum o-rings, and spiral-wound metal gaskets.
 - e. Bolts and Nuts: ASME B18.2.1, carbon steel aboveground and stainless steel underground.
 - 5. Protective Coating for Underground Piping: Factory-applied, three-layer coating of epoxy, adhesive, and PE.
 - a. Joint Cover Kits: Epoxy paint, adhesive, and heat-shrink PE sleeves.

2.2 PIPING SPECIALTIES

- A. Appliance Flexible Connectors:
 - 1. Indoor, Fixed-Appliance Flexible Connectors: Comply with ANSI Z21.24.
 - 2. Indoor, Movable-Appliance Flexible Connectors: Comply with ANSI Z21.69.
 - 3. Outdoor, Appliance Flexible Connectors: Comply with ANSI Z21.75.
 - 4. Corrugated stainless-steel tubing with polymer coating.
 - 5. Operating-Pressure Rating: 0.5 psig.
 - 6. End Fittings: Zinc-coated steel.
 - 7. Threaded Ends: Comply with ASME B1.20.1.
 - 8. Maximum Length: 72 inches.

2.3 JOINING MATERIALS

- A. Joint Compound and Tape: Suitable for natural gas.
- B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.4 MANUAL GAS SHUTOFF VALVES

- A. See "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles for where each valve type is applied in various services.
- B. General Requirements for Metallic Valves, NPS 2 and Smaller: Comply with ASME B16.33.
 - 1. CWP Rating: 125 psig.
 - 2. Threaded Ends: Comply with ASME B1.20.1.
 - 3. Dryseal Threads on Flare Ends: Comply with ASME B1.20.3.
 - 4. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 5. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch and smaller.
 - 6. Service Mark: Valves 1-1/4 inches to NPS 2 shall have initials "WOG" permanently marked on valve body.
- C. General Requirements for Metallic Valves, NPS 2-1/2 and Larger: Comply with ASME B16.38.
 - 1. CWP Rating: 125 psig.
 - 2. Flanged Ends: Comply with ASME B16.5 for steel flanges.
 - 3. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 4. Service Mark: Initials "WOG" shall be permanently marked on valve body.
- D. One-Piece, Bronze Ball Valve with Bronze Trim: MSS SP-110.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. BrassCraft Manufacturing Company; a Masco company.
 - b. Conbraco Industries, Inc.; Apollo Div.
 - c. Lyall, R. W. & Company, Inc.
 - d. McDonald, A. Y. Mfg. Co.
 - e. Perfection Corporation; a subsidiary of American Meter Company.
 - f. Prior approved equal..

2. Body: Bronze, complying with ASTM B 584.
3. Ball: Chrome-plated brass.
4. Stem: Bronze; blowout proof.
5. Seats: Reinforced TFE; blowout proof.
6. Packing: Separate packnut with adjustable-stem packing threaded ends.
7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
8. CWP Rating: 600 psig.
9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

2.5 PRESSURE REGULATORS

A. General Requirements:

1. Single stage and suitable for natural gas.
2. Steel jacket and corrosion-resistant components.
3. Elevation compensator.
4. End Connections: Threaded for regulators NPS 2 and smaller; flanged for regulators NPS 2-1/2 and larger.

B. Pressure Regulators: Comply with ANSI Z21.80.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Actaris.
 - b. American Meter Company.
 - c. Fisher Control Valves and Regulators; Division of Emerson Process Management.
 - d. Invensys.
 - e. Richards Industries; Jordan Valve Div.
 - f. Prior approved equal..
2. Body and Diaphragm Case: Cast iron or die-cast aluminum.
3. Springs: Zinc-plated steel; interchangeable.
4. Diaphragm Plate: Zinc-plated steel.
5. Seat Disc: Nitrile rubber resistant to gas impurities, abrasion, and deformation at the valve port.
6. Orifice: Aluminum; interchangeable.
7. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
8. Single-port, self-contained regulator with orifice no larger than required at maximum pressure inlet, and no pressure sensing piping external to the regulator.
9. Pressure regulator shall maintain discharge pressure setting downstream, and not exceed 150 percent of design discharge pressure at shutoff.
10. Overpressure Protection Device: Factory mounted on pressure regulator.

11. Atmospheric Vent: Factory- or field-installed, stainless-steel screen in opening if not connected to vent piping.
12. Maximum Inlet Pressure: 100 psig.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for natural-gas piping system to verify actual locations of piping connections before equipment installation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Close equipment shutoff valves before turning off natural gas to premises or piping section.
- B. Inspect natural-gas piping according to the International Fuel Gas Code to determine that natural-gas utilization devices are turned off in piping section affected.
- C. Comply with the International Fuel Gas Code requirements for prevention of accidental ignition.

3.3 OUTDOOR PIPING INSTALLATION

- A. Comply with the International Fuel Gas Code for installation and purging of natural-gas piping.
- B. Install underground, natural-gas piping buried at least 36 inches below finished grade. Comply with requirements in Division 2 Section "Earthwork" for excavating, trenching, and backfilling.
 1. If natural-gas piping is installed less than 36 inches below finished grade, install it in containment conduit.
- C. Install underground, PE, natural-gas piping according to ASTM D 2774.
- D. Install fittings for changes in direction and branch connections.
- E. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 1. Install steel pipe for sleeves smaller than 6 inches in diameter.
 2. Install cast-iron "wall pipes" for sleeves 6 inches and larger in diameter.

- F. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- G. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- H. Install pressure gage upstream and downstream from each service regulator. Pressure gages are specified in Division 15 Section "Meters and Gages."

3.4 INDOOR PIPING INSTALLATION

- A. Comply with the International Fuel Gas Code for installation and purging of natural-gas piping.
 - B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
 - C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.
 - D. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
 - E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
 - F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
 - G. Locate valves for easy access.
 - H. Install natural-gas piping at uniform grade of 2 percent down toward drip and sediment traps.
 - I. Install piping free of sags and bends.
 - J. Install fittings for changes in direction and branch connections.
 - K. Install escutcheons at penetrations of interior walls, ceilings, and floors.
- 1. New Piping:

- a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - c. Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
 - d. Piping at Ceiling Penetrations in Finished Spaces: One-piece or split-casting, cast-brass type with polished chrome-plated finish.
 - e. Piping in Unfinished Service Spaces: One-piece, cast-brass type with polished chrome-plated or rough-brass finish.
- L. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements in Division 7 Section "Through-Penetration Firestop Systems."
- M. Verify final equipment locations for roughing-in.
- N. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.
- O. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-meter outlets. Locate where accessible to permit cleaning and emptying. Do not install where condensate is subject to freezing.
- 1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use nipple a minimum length of 3 pipe diameters, but not less than 3 inches long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.
- P. Extend relief vent connections for service regulators, line regulators, and overpressure protection devices to outdoors and terminate with weatherproof vent cap.
- Q. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.
- R. Concealed Location Installations: Except as specified below, install concealed natural-gas piping and piping installed under the building in containment conduit constructed of steel pipe with welded joints as described in Part 2. Install a vent pipe from containment conduit to outdoors and terminate with weatherproof vent cap.
- 1. Above Accessible Ceilings: Natural-gas piping, fittings, valves, and regulators may be installed in accessible spaces without containment conduit.
 - 2. In Floors: Install natural-gas piping with welded or brazed joints and protective coating in cast-in-place concrete floors. Cover piping to be cast in concrete slabs with minimum of 1-1/2 inches of concrete. Piping may not be in physical contact with other metallic structures such as reinforcing rods or electrically neutral conductors. Do not embed piping in concrete slabs containing quick-set additives or cinder aggregate.
 - 3. In Floor Channels: Install natural-gas piping in floor channels. Channels must have cover and be open to space above cover for ventilation.

4. In Walls or Partitions: Protect tubing installed inside partitions or hollow walls from physical damage using steel striker barriers at rigid supports.
 - a. Exception: Tubing passing through partitions or walls does not require striker barriers.
5. Prohibited Locations:
 - a. Do not install natural-gas piping in or through circulating air ducts, clothes or trash chutes, chimneys or gas vents (flues), ventilating ducts, or dumbwaiter or elevator shafts.
 - b. Do not install natural-gas piping in solid walls or partitions.
- S. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.
- T. Connect branch piping from top or side of horizontal piping.
- U. Install unions in pipes NPS 2 and smaller, adjacent to each valve, at final connection to each piece of equipment. Unions are not required at flanged connections.
- V. Do not use natural-gas piping as grounding electrode.
- W. Install strainer on inlet of each line-pressure regulator and automatic or electrically operated valve.
- X. Install pressure gage upstream and downstream from each line regulator. Pressure gages are specified in Division 15 Section "Meters and Gages."

3.5 VALVE INSTALLATION

- A. Install manual gas shutoff valve for each gas appliance ahead of corrugated stainless-steel tubing, aluminum, or copper connector.
- B. Install underground valves with valve boxes.
- C. Install regulators and overpressure protection devices with maintenance access space adequate for servicing and testing.
- D. Install earthquake valves aboveground outside buildings according to listing.
- E. Install anode for metallic valves in underground PE piping.

3.6 PIPING JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Threaded Joints:

1. Thread pipe with tapered pipe threads complying with ASME B1.20.1.
2. Cut threads full and clean using sharp dies.
3. Ream threaded pipe ends to remove burrs and restore full inside diameter of pipe.
4. Apply appropriate tape or thread compound to external pipe threads unless dryseal threading is specified.
5. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

D. Welded Joints:

1. Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators.
2. Bevel plain ends of steel pipe.
3. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.

3.7 HANGER AND SUPPORT INSTALLATION

- A. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices specified in Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- B. Comply with requirements for pipe hangers and supports specified in Division 15 Section "Hangers and Supports."
- C. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:
 1. NPS 1 and Smaller: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 2. NPS 1-1/4: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 3. NPS 1-1/2 and NPS 2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 4. NPS 2-1/2 to NPS 3-1/2: Maximum span, 10 feet; minimum rod size, 1/2 inch.
 5. NPS 4 and Larger: Maximum span, 10 feet; minimum rod size, 5/8 inch.

3.8 CONNECTIONS

- A. Connect to utility's gas main according to utility's procedures and requirements.
- B. Install natural-gas piping electrically continuous, and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.
- C. Install piping adjacent to appliances to allow service and maintenance of appliances.

- D. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.
- E. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance.

3.9 LABELING AND IDENTIFYING

- A. Comply with requirements in Division 15 Section "Mechanical Identification" for piping and valve identification.
- B. Install detectable warning tape directly above gas piping, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.10 PAINTING

- A. Comply with requirements in Division 9 painting Sections for painting interior and exterior natural-gas piping.
- B. Paint exposed, exterior metal piping, valves, service regulators, service meters and meter bars, earthquake valves, and piping specialties, except components, with factory-applied paint or protective coating.
 - 1. Alkyd System: MPI EXT 5.1D.
 - a. Prime Coat: Alkyd anticorrosive metal primer.
 - b. Intermediate Coat: Exterior alkyd enamel matching topcoat.
 - c. Topcoat: Exterior alkyd enamel (flat).
 - d. Color: By owner.
- C. Paint exposed, interior metal piping, valves, service regulators, service meters and meter bars, earthquake valves, and piping specialties, except components, with factory-applied paint or protective coating.
 - 1. Latex Over Alkyd Primer System: MPI INT 5.1Q.
 - a. Prime Coat: Quick-drying alkyd metal primer.
 - b. Intermediate Coat: Interior latex matching topcoat.
 - c. Topcoat: Interior latex (semigloss).
 - d. Color: By owner.
- D. Damage and Touchup: Repair marred and damaged factory-applied finishes with materials and by procedures to match original factory finish.

3.11 FIELD QUALITY CONTROL

- A. Perform tests and inspections.

- B. Tests and Inspections:
 - 1. Test, inspect, and purge natural gas according to the International Fuel Gas Code and authorities having jurisdiction.
- C. Natural-gas piping will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.12 OUTDOOR PIPING SCHEDULE

- A. Aboveground natural-gas piping shall be the following:
 - 1. Steel pipe with malleable-iron fittings and threaded joints.

3.13 INDOOR PIPING SCHEDULE

- A. Aboveground, branch piping shall be the following:
 - 1. Steel pipe with malleable-iron fittings and threaded joints.
- B. Aboveground, distribution piping 2" and larger shall be the following:
 - 1. Steel pipe with wrought-steel fittings and welded joints.

3.14 ABOVEGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

- A. Valves for pipe sizes NPS 2 and smaller at service meter shall be the following:
 - 1. One-piece, bronze ball valve with bronze trim.
- B. Valves for pipe sizes NPS 2-1/2 and larger at service meter shall be one of the following:
 - 1. Two-piece, full-port, bronze ball valves with bronze trim.
 - 2. Bronze plug valve.
 - 3. Cast-iron, nonlubricated plug valve.
- C. Distribution piping valves for pipe sizes NPS 2 and smaller shall be one of the following:
 - 1. One-piece, bronze ball valve with bronze trim.
- D. Distribution piping valves for pipe sizes NPS 2-1/2 and larger shall be one of the following:
 - 1. Two-piece, full-port, bronze ball valves with bronze trim.
 - 2. Bronze plug valve.
 - 3. Cast-iron, lubricated plug valve.

END OF SECTION 15195

SECTION 15543 - FUEL-FIRED UNIT HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes gas-fired unit heaters.

1.3 SUBMITTALS

- A. Product Data: For each type of fuel-fired unit heater indicated. Include rated capacities, operating characteristics, and accessories.
- B. Shop Drawings: For fuel-fired unit heaters. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Prepared by or under the supervision of a qualified professional engineer detailing fabrication and assembly of fuel-fired unit heaters, as well as procedures and diagrams.
 - 2. Design Calculations: Calculate requirements for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.
 - 3. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 4. Wiring Diagrams: Power, signal, and control wiring.
- C. Coordination Drawings: Plans, elevations, and other details, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
 - 1. Structural members to which equipment will be attached.
 - 2. Items penetrating roof and the following:
 - a. Vent and gas piping rough-ins and connections.
- D. Manufacturer Seismic Qualification Certification: Submit certification that fuel-fired unit heaters, accessories, and components will withstand seismic forces defined in Division 15 Section "Mechanical Vibration and Seismic Controls." Include the following:
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.

- a. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
 - b. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- E. Field quality-control test reports.
- F. Operation and Maintenance Data: For fuel-fired unit heaters to include in operation, and maintenance manuals.
- G. Warranty: Special warranty specified in this Section.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. ASHRAE/IESNA 90.1-2004 Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2004, Section 6 - "Heating, Ventilating, and Air-Conditioning."

1.5 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace heat exchanger of fuel-fired unit heater that fails in materials or workmanship within specified warranty period.
 1. Warranty Period: Two years from date of Substantial Completion.

1.6 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Fan Belts: One for each belt-driven fan size.

PART 2 - PRODUCTS

2.1 GAS-FIRED UNIT HEATERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Lennox Industries, Inc.
 - 2. Modine Manufacturing Company.
 - 3. Reznor/Thomas & Betts Corporation.
 - 4. Sterling HVAC Products; Div. of Mestek Technology Inc.
 - 5. Prior approved equal.
- C. Description: Factory assembled, piped, and wired, and complying with ANSI Z83.8/CSA 2.6.
- D. Fuel Type: Design burner for natural gas having characteristics same as those of gas available at Project site.
- E. Type of Venting: Gravity vented.
- F. Housing: Steel, with integral draft hood and inserts for suspension mounting rods.
 - 1. External Casings and Cabinets: Baked enamel over corrosion-resistant-treated surface.
 - 2. Suspension Attachments: Reinforce suspension attachments at connection to fuel-fired unit heaters.
 - a. Seismic Fabrication Requirements: Fabricate suspension attachments of fuel-fired unit heaters, accessories mountings, and components with reinforcement strong enough to withstand seismic forces defined in Division 15 Section "Mechanical Vibration and Seismic Controls" when fuel-fired unit heater is anchored to building structure.
- G. Heat Exchanger: Aluminized steel.
- H. Burner Material: Aluminized steel with stainless-steel inserts.
- I. Unit Fan: Formed-steel propeller blades riveted to heavy-gage steel spider bolted to cast-iron hub, dynamically balanced, and resiliently mounted.
 - 1. Fan-Blade Guard: Galvanized steel, complying with OSHA specifications, removable for maintenance.
 - 2. General requirements for motors are specified in Division 15 Section "Motors."
 - a. Motors: Totally enclosed with internal thermal-overload protection and complying with Division 15 Section "Motors."

- b. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - c. Controllers, Electrical Devices, and Wiring: Electrical devices and connections are specified in Division 16 Sections.
- J. Unit Fan: Steel, centrifugal fan dynamically balanced and resiliently mounted.
 - 1. Belt-Driven Drive Assembly: Resiliently mounted to housing, with the following features:
 - a. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
 - b. Shaft Bearings: Permanently lubricated, permanently sealed, self-aligning ball bearings.
 - c. Pulleys: Cast-iron, adjustable-pitch motor pulley.
 - 2. General requirements for motors are specified in Division 15 Section "Motors."
 - a. Motors: Totally enclosed with internal thermal-overload protection and complying with Division 15 Section "Motors."
 - b. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - c. Controllers, Electrical Devices, and Wiring: Electrical devices and connections are specified in Division 16 Sections.
- K. Controls: Regulated redundant gas valve containing pilot solenoid valve, electric gas valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff all in one body.
 - 1. Gas Control Valve: Modulating.
 - 2. Ignition: Electronically controlled electric spark with flame sensor.
 - 3. Fan Thermal Switch: Operates fan on heat-exchanger temperature.
 - 4. Vent Flow Verification: Flame rollout switch.
 - 5. Control transformer.
 - 6. High Limit: Thermal switch or fuse to stop burner.
 - 7. Thermostat: 2-stage, wall-mounting type with 50 to 90 deg F operating range and fan on switch.
- L. Discharge Louvers: Independently adjustable horizontal blades.
- M. Accessories:
 - 1. Vertical discharge louvers.
 - 2. Discharge Nozzle: Discharge at 25 to 65 degrees from horizontal.
 - 3. Four-point suspension kit.
 - 4. Summer fan switch.
 - 5. Unit-mounted thermostat bracket.
 - 6. Power Venter: Centrifugal aluminized-steel fan, with stainless-steel shaft; 120-V ac motor.

7. Concentric, Terminal Vent Assembly: Combined combustion-air inlet and power-vent outlet with wall or roof caps. Include adapter assembly for connection to inlet and outlet pipes, and flashing for wall or roof penetration.

N. Capacities and Characteristics: See Drawings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install and connect gas-fired unit heaters and associated fuel and vent features and systems according to NFPA 54, applicable local codes and regulations, and manufacturer's written installation instructions.
- B. Install and connect oil-fired unit heaters and associated fuel and vent piping according to NFPA 31, applicable local codes and regulations, and manufacturer's written installation instructions.
- C. Suspended Units: Suspend from substrate using threaded rods, spring hangers, and building attachments. Secure rods to unit hanger attachments. Adjust hangers so unit is level and plumb.
 1. Restrain the unit to resist code-required horizontal acceleration.
- D. Substrate-Mounted Units: Provide supports connected to substrate. Secure units to supports.
 1. Spring hangers and seismic restraints are specified in Division 15 Section "Mechanical Vibration and Seismic Controls."
 2. Anchor the unit to resist code-required horizontal acceleration.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 15 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to fuel-fired unit heater to allow service and maintenance.
- C. Gas Piping: Comply with Division 15 Section "Fuel Gas Piping." Connect gas piping to gas train inlet; provide union with enough clearance for burner removal and service.
- D. Fuel Oil Piping: Comply Division 15 Section "Fuel Oil Piping." Connect to fuel oil supply and return piping with shutoff valve and union at each connection.
- E. Vent Connections: Comply with Division 15 Section "Breechings, Chimneys, and Stacks."
- F. Electrical Connections: Comply with applicable requirements in Division 16 Sections.

1. Install electrical devices furnished with heaters but not specified to be factory mounted.

3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections. Report results in writing.
- B. Perform tests and inspections and prepare test reports.
 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- C. Tests and Inspections:
 1. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 2. Verify bearing lubrication.
 3. Verify proper motor rotation.
 4. Test Reports: Prepare a written report to record the following:
 - a. Test procedures used.
 - b. Test results that comply with requirements.
 - c. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- D. Remove and replace malfunctioning units and retest as specified above.

3.4 ADJUSTING

- A. Adjust initial temperature set points.
- B. Adjust burner and other unit components for optimum heating performance and efficiency.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain fuel-fired unit heaters. Refer to Division 1 Section "Demonstration and Training."

END OF SECTION 15543

SECTION 15550 - BREECHINGS, CHIMNEYS, AND STACKS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Listed double-wall vents.
- B. Related Sections include the following:
 - 1. Division 15 Section "Draft Control Devices" for induced-draft and mechanical fans and for motorized and barometric dampers.

1.3 SUBMITTALS

- A. Product Data: For the following:
 - 1. Type B and BW vents.
- B. Shop Drawings: For vents, breechings, chimneys, and stacks. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, methods of field assembly, components, hangers and seismic restraints, and location and size of each field connection.
 - 2. For installed products indicated to comply with design loads, include calculations required for selecting seismic restraints and structural analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- C. Welding certificates.
- D. Manufacturer Seismic Qualification Certification: Submit certification that factory-fabricated breeching, chimneys, and stacks; accessories; and components will withstand seismic forces defined in Division 15 Section "Mechanical Vibration and Seismic Controls." Include the following:
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.

- a. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
 - b. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operation after the seismic event."
 2. Dimensioned Outline Drawings of Breeching, Chimneys, and Stacks: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of anchorage devices on which the certification is based and their installation requirements.
- E. Warranty: Special warranty specified in this Section.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain listed system components through one source from a single manufacturer.
- B. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code--Steel," for hangers and supports and AWS D9.1/D9.1M, "Sheet Metal Welding Code," for shop and field welding of joints and seams in vents, breechings, and stacks.
- C. Certified Sizing Calculations: Manufacturer shall certify venting system sizing calculations.

1.5 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 3.
- B. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 7 Section "Roof Accessories."

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of venting system that fail in materials or workmanship within specified warranty period. Failures include, but are not limited to, structural failures caused by expansion and contraction.
 1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 LISTED TYPE B AND BW VENTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. American Metal Products; MASCO Corporation.
 - 2. Cleaver-Brooks; Div. of Aqua-Chem Inc.
 - 3. FAMCO.
 - 4. Hart & Cooley, Inc.
 - 5. Heat-Fab, Inc.
 - 6. Industrial Chimney Company.
 - 7. LSP Products Group, Inc.
 - 8. Metal-Fab, Inc.
 - 9. Schebler Co. (The).
 - 10. Selkirk Inc.; Selkirk Metalbestos and Air Mate.
 - 11. Simpson Dura-Vent Co., Inc.; Subsidiary of Simpson Manufacturing Co.
 - 12. Tru-Flex Metal Hose Corp.
 - 13. Van-Packer Company, Inc.
 - 14. Prior approved equal.
- B. Description: Double-wall metal vents tested according to UL 441 and rated for 480 deg F continuously for Type B, or 550 deg F continuously for Type BW; with neutral or negative flue pressure complying with NFPA 211.
- C. Construction: Inner shell and outer jacket separated by at least a 1/4-inch airspace.
- D. Inner Shell: ASTM B 209, Type 1100 aluminum.
- E. Outer Jacket: Galvanized steel.
- F. Accessories: Tees, elbows, increasers, draft-hood connectors, terminations, adjustable roof flashings, storm collars, support assemblies, thimbles, firestop spacers, and fasteners; fabricated from similar materials and designs as vent-pipe straight sections; all listed for same assembly.
 - 1. Termination: Antibackdraft.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of work.
 - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATION

- A. Listed Type B and BW Vents: Vents for certified gas appliances.

3.3 INSTALLATION OF LISTED VENTS AND CHIMNEYS

- A. Locate to comply with minimum clearances from combustibles and minimum termination heights according to product listing or NFPA 211, whichever is most stringent.
- B. Seal between sections of positive-pressure vents and grease exhaust ducts according to manufacturer's written installation instructions, using sealants recommended by manufacturer.
- C. Support vents at intervals recommended by manufacturer to support weight of vents and all accessories, without exceeding appliance loading.
- D. Slope breechings down in direction of appliance, with condensate drain connection at lowest point piped to nearest drain.
- E. Lap joints in direction of flow.
- F. Connect base section to foundation using anchor lugs of size and number recommended by manufacturer.
- G. Join sections with acid-resistant joint cement to provide continuous joint and smooth interior finish.
- H. Erect stacks plumb to finished tolerance of no more than 1 inch out of plumb from top to bottom.

3.4 CLEANING

- A. After completing system installation, including outlet fittings and devices, inspect exposed finish. Remove burrs, dirt, and construction debris and repair damaged finishes.
- B. Clean breechings internally, during and after installation, to remove dust and debris. Clean external surfaces to remove welding slag and mill film. Grind welds smooth and apply touchup finish to match factory or shop finish.
- C. Provide temporary closures at ends of breechings, chimneys, and stacks that are not completed or connected to equipment.

END OF SECTION 15550

SECTION 15733 - PACKAGED ROOFTOP UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes cooling and heating packaged rooftop units.

1.3 DEFINITIONS

- A. DDC: Direct-digital controls.

1.4 SUBMITTALS

- A. Product Data: Include rated capacities, furnished specialties, and accessories.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, methods of field assembly, components, and location and size of each field connection. Prepare the following by or under the supervision of a qualified professional engineer:
 - 1. Design Calculations: For selecting and designing restrained vibration isolation roof-curb rails.
 - 2. Mounting Details: For securing and flashing roof curb to roof structure. Indicate coordinating requirements with roof membrane system.
 - 3. Wiring Diagrams: Power, signal, and control wiring.
- C. Startup service reports.
- D. Operation and Maintenance Data: For rooftop units to include in operation, and maintenance manuals.
- E. Warranty: Special warranty specified in this Section.

1.5 QUALITY ASSURANCE

- A. Product Options: Drawings indicate size, profiles, and dimensional requirements of rooftop units and are based on the specific system indicated. Refer to Division 1 Section "Product Requirements."

- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Units shall be designed to operate with HCFC-free refrigerants.

1.6 COORDINATION

- A. Coordinate size, installation, and structural capacity of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 7 Section "Roof Accessories."
- B. Coordinate size, location, and installation of rooftop unit manufacturer's roof curbs and equipment supports with roof Installer.
 - 1. Coordinate installation of restrained vibration isolation roof-curb rails, which are specified in Division 15 Section "Mechanical Vibration and Seismic Controls."

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to replace components listed below that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period for Compressors: Manufacturer's standard, but not less than five years from date of Substantial Completion.
 - 2. Warranty Period for Heat Exchangers: Manufacturer's standard, but not less than 10 years from date of Substantial Completion.

1.8 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fan Belts: One set for each belt-driven fan.
 - 2. Filters: One set for each unit.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. AAON, Inc.
 - 2. Carrier.

3. Trane.
4. York.
5. Prior approved equal.

2.2 CABINET

- A. Construction: Single wall.
- B. Exterior Casing: Galvanized steel with baked-enamel paint finish and with lifting lugs and knockouts for electrical and piping connections.
- C. Interior Casing: Galvanized steel.
- D. Base Rails: Galvanized-steel rails for mounting on roof curb.
- E. Service Doors: Hinged access doors with neoprene gaskets.
- F. Internal Insulation: Fibrous-glass duct lining complying with ASTM C 1071, Type II.
 1. Thickness: 1 inch.
 2. Insulation Adhesive: Comply with ASTM C 916, Type I.
 3. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to casing without damaging liner and without causing air leakage when applied as recommended by manufacturer.
- G. Condensate Drain Pans: Formed sections of galvanized-steel sheet designed for self-drainage. Fabricate pans with slopes to preclude buildup of microbial slime.

2.3 SUPPLY-AIR FAN

- A. Fan: Forward-curved centrifugal; statically and dynamically balanced, galvanized steel, mounted on solid-steel shaft with self-aligning, permanently lubricated ball bearings.
- B. Motor: Open dripproof, single-speed motor.
- C. Drive: V-belt drive with matching fan pulley and adjustable motor sheaves and belt assembly with minimum 1.4 service factor.
- D. Mounting: Fan wheel, motor, and drives shall be mounted in fan casing with elastomeric isolators.

2.4 REFRIGERATION SYSTEM

- A. Fabricate and label refrigeration system to comply with ASHRAE 15, "Safety Code for Mechanical Refrigeration."
- B. Compressors: Scroll compressors with integral vibration isolators, internal overcurrent and overtemperature protection, internal pressure relief.

- C. EER and COP: as defined by ASHRAE/IESNA 90.1-2004, "Energy Efficient Design of New Buildings except Low-Rise Residential Buildings."
- D. Refrigerant: R-410A.
- E. Refrigeration System Specialties:
 - 1. Expansion valve with replaceable thermostatic element.
 - 2. Refrigerant dryer.
 - 3. High-pressure switch.
 - 4. Low-pressure switch.
 - 5. Thermostat for coil freeze-up protection during low ambient temperature operation or loss of air.
 - 6. Brass service valves installed in discharge and liquid lines.
 - 7. Operating charge of refrigerant.
- F. Refrigerant Coils: Evaporator and condenser coils shall be designed, tested, fabricated, and rated according to ARI 410 and ASHRAE 33. Coils shall be leak tested under water with air at 315 psig.
 - 1. Capacity Reduction: Circuit coils for interleaved control.
 - 2. Tubes: Copper.
 - 3. Fins: Aluminum.
 - 4. Fin and Tube Joint: Mechanical bond.
 - 5. Suction and Distributor: Seamless copper tube with brazed joints.
 - 6. Source Quality Control: Test to 450 psig, and to 300 psig underwater.
- G. Condenser Fan: Propeller type, directly driven by motor.
- H. Safety Controls:
 - 1. Compressor motor and outside-coil fan motor low ambient lockout.
 - 2. Overcurrent protection for compressor motor and outside-coil fan motors.

2.5 INDIRECT-FIRED GAS FURNACE

- A. Description: Factory assembled, piped, and wired; complying with NFPA 54, "National Fuel Gas Code," and ANSI Z21.47, "Gas-Fired Central Furnaces."
 - 1. AGA Approval: Designed and certified by and bearing label of AGA.
- B. Burners: Aluminized steel with stainless-steel inserts with a minimum thermal efficiency of 80 percent.
 - 1. Fuel: Natural gas.
 - 2. Ignition: Electronically controlled electric spark with flame sensor.
 - 3. High-Altitude Kit: For Project elevations more than 2000 feet above sea level.
- C. Heat-Exchanger Drain Pan: Stainless steel.
- D. Venting: Gravity vented.

- E. Power Vent: Integral, motorized centrifugal fan interlocked with gas valve.
- F. Safety Controls:
 - 1. Gas Control Valve: Two stage.
 - 2. Gas Train: Single-body, regulated, redundant, 24-V ac gas valve assembly containing pilot solenoid valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff.

2.6 OUTDOOR-AIR INTAKE AND DAMPERS

- A. Dampers: Leakage rate, according to AMCA 500, shall not exceed 2 percent of air quantity at face velocity of 2000 fpm through damper and pressure differential of 4-inch wg.
- B. Damper Operators: Electric.
- C. Mixing Boxes: Parallel-blade, galvanized-steel dampers mechanically fastened to steel operating rod inside cabinet. Connect operating rods with common interconnecting linkages so dampers operate simultaneously.
- D. Outdoor-Air Intake Hoods: Galvanized steel, with bird screen and finish to match cabinet.

2.7 ECONOMIZER:

- A. Provide fully modulating damper motors and controls to position outside and return air dampers so that outside air will be used to satisfy the building cooling load in the economizer cycle and minimum outside air during occupied mode.
- B. Low leakage dampers shall ride on nylon bearings.
- C. Integrated economizer control shall allow compressors to cycle for additional cooling as needed based on outdoor enthalpy.
- D. Damper actuators shall be opposing gear driven, 24 volt, fully modulating design. Plug-in control board shall consist of adjustable minimum positioner, enthalpy setpoint, and DIP switches for setting type of control logic use.
- E. Outdoor air hood with filters shall be galvanized steel with a powder coat enamel paint finish electrostatically bonded to the metal.
- F. For units 5 tons and under, provide extruded aluminum gravity relief dampers to prevent blow-back and outdoor air infiltration during off cycle.
- G. For units over 5 tons, provide Centrifugal power exhaust fan which ever is standard for size of unit.
- H. Provide rainhoods and birdscreens.

2.8 FILTERS

- A. Comply with NFPA 90A.
- B. Cleanable Filters: 2-inch- thick, cleanable metal mesh.
- C. Disposable Panel Filters: 2-inch- thick, factory-fabricated, flat-panel-type, disposable air filters with holding frames.
 - 1. Media: Interlaced glass fibers sprayed with nonflammable adhesive.
 - 2. Frame: Galvanized steel.

2.9 CONTROLS

- A. Control equipment and sequence of operation are specified in Division 15 Section "HVAC Instrumentation and Controls."
- B. Factory-wire connection for controls' power supply.
- C. Control devices, including sensors, transmitters, relays, switches, thermostats, humidistats, detectors, operators, actuators, and valves, shall be manufacturer's standard items to accomplish indicated control functions.
- D. Unit Controls: Solid-state control board and components with field-adjustable control parameters.
- E. Supply-Fan Control: Units shall be electrically interlocked with corresponding exhaust fans, to operate continuously when exhaust fans are running. Time clock shall switch operation from occupied to unoccupied. Night setback thermostat shall cycle fan during unoccupied periods to maintain space temperature.
 - 1. Timer: Seven-day electronic clock.
 - 2. Electrically interlock kitchen hood fire-extinguishing system to de-energize unit when fire-extinguishing system discharges.
- F. Unit-Mounted Status Panel:
 - 1. Cooling/Off/Heating Controls: Control operational mode.
 - 2. Damper Position: Indicates position of outdoor-air dampers in terms of percentage of outdoor air.
 - 3. Status Lights:
 - a. Filter dirty.
 - b. Fan operating.
 - c. Cooling operating.
 - d. Heating operating.
- G. Refrigeration System Controls:

1. Unit-mounted enthalpy controller shall lock out refrigerant system when outdoor-air enthalpy is less than 28 Btu/lb of dry air or outdoor-air temperature is less than 60 deg F.
- H. Heating Controls:
 1. Staged Burner Control: Two steps of control.
- I. Damper Controls:
 1. Wall-mounting pressure sensor modulates outdoor- and return-air dampers to maintain a positive pressure in space served by rooftop unit at minimum 0.05-inch wg.
- J. Integral Smoke Alarm: Smoke detector installed in supply and return air. For units 2000 cfm and larger.
- K. 7 day programmable thermostat with auto change-over.

2.10 STANDARD FULL PERIMETER ROOF CURB

- A. Provide unit manufacturer's factory built curb that shall meet the National Roofing Contractors Association August 1985 guidelines for roof mounted installations.
- B. The curb shall be 14 inches high, 16 gauge, galvanized steel construction with a 2 x 4 pressure treated wood nailer strip furnished on the outside.
- C. Curb shall be installed by the roofing contractor.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting installation of rooftop units.
- B. Examine roughing-in for piping, ducts, and electrical systems to verify actual locations of connections before equipment installation.
- C. Examine roof curbs and equipment supports for suitable conditions where rooftop units will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install roof curb on roof structure, according to ARI Guideline B. Install and secure rooftop units on curbs and coordinate roof penetrations and flashing with roof construction.
- B. Install restrained vibration isolation roof-curb rails on roof structure according to ARI Guideline B. Install and secure rooftop units on rails and coordinate roof penetrations and flashing with roof construction. Restrained isolation roof-curb rails are specified in Division 15 Section "Mechanical Vibration and Seismic Controls."
- C. Install wall- and duct-mounting sensors, thermostats, and humidistats furnished by manufacturers for field installation. Install control wiring and make final connections to control devices and unit control panel.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 15 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to machine to allow service and maintenance.
 - 1. Gas Burner Connections: Comply with requirements in Division 15 Section "Fuel Gas Piping." Connect gas piping to burner, full size of gas train inlet, and connect with union, pressure regulator, and shutoff valve with sufficient clearance for burner removal and service.
- C. Duct Connections: Duct installation requirements are specified in Division 15 Section "Metal Ducts." Drawings indicate the general arrangement of ducts. Connect supply and return ducts to rooftop units with flexible duct connectors. Flexible duct connectors are specified in Division 15 Section "Duct Accessories."
- D. Electrical Connections: Comply with requirements in Division 16 Sections for power wiring, switches, and motor controls.
- E. Ground equipment according to Division 16 Section "Grounding and Bonding."

3.4 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
- B. Complete installation and startup checks according to manufacturer's written instructions and perform the following:
 - 1. Inspect for visible damage to furnace combustion chamber.
 - 2. Inspect for visible damage to compressor, air-cooled outside coil, and fans.
 - 3. Inspect casing insulation for integrity, moisture content, and adhesion.
 - 4. Verify that clearances have been provided for servicing.
 - 5. Verify that controls are connected and operable.
 - 6. Verify that filters are installed.

7. Clean outside coil and inspect for construction debris.
8. Clean furnace flue and inspect for construction debris.
9. Inspect operation of power vents.
10. Purge gas line.
11. Inspect and adjust vibration isolators and seismic restraints.
12. Verify bearing lubrication.
13. Inspect fan-wheel rotation for movement in correct direction without vibration and binding.
14. Adjust fan belts to proper alignment and tension.
15. Start unit.
16. Start refrigeration system when outdoor-air temperature is within normal operating limits.
17. Inspect and record performance of interlocks and protective devices including response to smoke detectors by fan controls and fire alarm.
18. Operate unit for run-in period.
19. Perform the following operations for both minimum and maximum firing and adjust burner for peak efficiency:
 - a. Measure gas pressure at manifold.
 - b. Measure combustion-air temperature at inlet to combustion chamber.
 - c. Measure flue-gas temperature at furnace discharge.
 - d. Perform flue-gas analysis. Measure and record flue-gas carbon dioxide and oxygen concentration.
 - e. Measure supply-air temperature and volume when burner is at maximum firing rate and when burner is off. Calculate useful heat to supply air.
20. Calibrate thermostats.
21. Adjust and inspect high-temperature limits.
22. Inspect outdoor-air dampers for proper stroke and interlock with return-air dampers.
23. Start refrigeration system and measure and record the following:
 - a. Coil leaving-air, dry- and wet-bulb temperatures.
 - b. Coil entering-air, dry- and wet-bulb temperatures.
 - c. Outdoor-air, dry-bulb temperature.
 - d. Outdoor-air-coil, discharge-air, dry-bulb temperature.
24. Verify operational sequence of controls.
25. Measure and record the following airflows. Plot fan volumes on fan curve.
 - a. Supply-air volume.
 - b. Return-air volume.
 - c. Outdoor-air intake volume.
26. Simulate maximum cooling demand and inspect the following:
 - a. Compressor refrigerant suction and hot-gas pressures.
 - b. Short circuiting of air through outside coil or from outside coil to outdoor-air intake.

- 27. Verify operation of remote panel including pilot-light operation and failure modes. Inspect the following:
 - a. High-limit heat exchanger.
 - b. Alarms.
- C. After startup and performance testing, change filters, verify bearing lubrication, and adjust belt tension.
- D. Remove and replace components that do not pass tests and inspections and retest as specified above.
- E. Prepare written report of the results of startup services.

3.5 ADJUSTING

- A. Adjust initial temperature and humidity set points.
- B. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- C. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project outside normal occupancy hours for this purpose.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain rooftop units. Refer to Division 1 Section "Closeout Procedures and Demonstration and Training."

END OF SECTION 15733

SECTION 15738 - SPLIT-SYSTEM AIR-CONDITIONING UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes split-system air-conditioning and heat pump units consisting of separate evaporator-fan and compressor-condenser components. Units are designed for exposed or concealed mounting, and may be connected to ducts.

1.3 SUBMITTALS

- A. Product Data: Include rated capacities, furnished specialties, and accessories for each type of product indicated. Include performance data in terms of capacities, outlet velocities, static pressures, sound power characteristics, motor requirements, and electrical characteristics.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Samples for Initial Selection: For units with factory-applied color finishes.
- D. Field quality-control test reports.
- E. Operation and Maintenance Data: For split-system air-conditioning units to include in operation, and maintenance manuals.
- F. Warranty: Special warranty specified in this Section.

1.4 QUALITY ASSURANCE

- A. Product Options: Drawings indicate size, profiles, and dimensional requirements of split-system units and are based on the specific system indicated. Refer to Division 1 Section "Product Requirements."
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Energy-Efficiency Ratio: Equal to or greater than prescribed by ASHRAE 90.1, "Energy Efficient Design of New Buildings except Low-Rise Residential Buildings."

- D. Coefficient of Performance: Equal to or greater than prescribed by ASHRAE 90.1, "Energy Efficient Design of New Buildings except Low-Rise Residential Buildings."
- E. Units shall be designed to operate with HCFC-free refrigerants.

1.5 COORDINATION

- A. Coordinate size and location of concrete bases for units. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork are specified in Division 3 Section "Cast-in-Place Concrete."
- B. Coordinate size, location, and connection details with roof curbs, equipment supports, and roof penetrations specified in Division 7 Section "Roof Accessories."

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of split-system air-conditioning units that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

1.7 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Filters: One set of filters for each unit.
 - 2. Fan Belts: One set of belts for each unit.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Carrier Air Conditioning; Div. of Carrier Corporation.
 - 2. Fujitsu.
 - 3. Mitsubishi.
 - 4. Sanyo Fisher (U.S.A.) Corp..
 - 5. Trane Company (The); Unitary Products Group.

6. Prior approved equal.

2.2 WALL-MOUNTING, EVAPORATOR-FAN COMPONENTS

- A. Cabinet: Enameled steel with removable panels on front and ends in color selected by Architect, and discharge drain pans with drain connection.
- B. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with ARI 210/240, and with thermal-expansion valve.
- C. Electric Coil: Helical, nickel-chrome, resistance-wire heating elements with refractory ceramic support bushings; automatic-reset thermal cutout; built-in magnetic contactors; manual-reset thermal cutout; airflow proving device; and one-time fuses in terminal box for overcurrent protection.
- D. Fan: Direct drive, centrifugal fan.
- E. Fan Motors: Comply with requirements in Division 15 Section "Motors."
 1. Special Motor Features: Multitapped, multispeed with internal thermal protection and permanent lubrication.
- F. Filters: Permanent, cleanable.

2.3 AIR-COOLED, COMPRESSOR-CONDENSER COMPONENTS

- A. Casing: Steel, finished with baked enamel in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Provide brass service valves, fittings, and gage ports on exterior of casing.
- B. Compressor: Hermetically sealed with crankcase heater and mounted on vibration isolation. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
 1. Compressor Type: Scroll.
 2. Two-speed compressor motor with manual-reset high-pressure switch and automatic-reset low-pressure switch.
 3. Refrigerant Charge: R-410A.
- C. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with ARI 210/240, and with liquid subcooler.
- D. Heat Pump Components: Reversing valve and low-temperature air cut-off thermostat.
- E. Fan: Aluminum-propeller type, directly connected to motor.
- F. Motor: Permanently lubricated, with integral thermal-overload protection.
- G. Low Ambient Kit: Permits operation down to 45 deg F.

- H. Mounting Base: Polyethylene.

2.4 ACCESSORIES

- A. Control equipment and sequence of operation are specified in Division 15 Sections "HVAC Instrumentation and Controls" and "Sequence of Operation."
- B. Thermostat: Low voltage with subbase to control compressor and evaporator fan.
- C. Thermostat: Wireless infrared functioning to remotely control compressor and evaporator fan, with the following features:
 - 1. Compressor time delay.
 - 2. 24-hour time control of system stop and start.
 - 3. Liquid-crystal display indicating temperature, set-point temperature, time setting, operating mode, and fan speed.
 - 4. Fan-speed selection, including auto setting.
- D. Automatic-reset timer to prevent rapid cycling of compressor.
- E. Refrigerant Line Kits: Soft-annealed copper suction and liquid lines factory cleaned, dried, pressurized, and sealed; factory-insulated suction line with flared fittings at both ends.
- F. Additional Monitoring:
 - 1. Monitor constant and variable motor loads.
 - 2. Monitor variable frequency drive operation.
 - 3. Monitor economizer cycle.
 - 4. Monitor cooling load.
 - 5. Monitor air distribution static pressure and ventilation air volumes.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install units level and plumb.
- B. Install evaporator-fan components using manufacturer's standard mounting devices securely fastened to building structure.
- C. Install ground-mounting, compressor-condenser components on 4-inch- thick, reinforced concrete base; 4 inches larger on each side than unit. Concrete, reinforcement, and formwork are specified in Division 3 Section "Cast-in-Place Concrete." Coordinate anchor installation with concrete base.
- D. Install ground-mounting, compressor-condenser components on polyethylene mounting base.

- E. Install roof-mounting compressor-condenser components on equipment supports specified in Division 7 Section "Roof Accessories." Anchor units to supports with removable, cadmium-plated fasteners.
- F. Install seismic restraints.
- G. Install compressor-condenser components on restrained, spring isolators with a minimum static deflection of 1 inch. Refer to Division 15 Section "Mechanical Vibration Controls and Seismic Restraints."
- H. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 15 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
 - 1. Water Coil Connections: Comply with requirements in Division 15 Section "Hydronic Piping." Connect to supply and return coil with shutoff-duty valve and union or flange on the supply connection and with throttling-duty valve and union or flange on the return connection.
 - 2. Remote Water-Cooled Condenser Connections: Comply with requirements in Division 15 Section "Hydronic Piping." Connect to supply and return with shutoff-duty valve and union or flange on the supply connection and with throttling-duty valve and union or flange on the return connection.
 - 3. Steam Coil Connections: Comply with requirements in Division 15 Section "Steam and Condensate Piping." Connect to steam piping with shutoff valve and union or flange; for condensate piping, starting from the coil connection, connect with union or flange, strainer, trap, and shutoff valve.
- B. Install piping adjacent to unit to allow service and maintenance.
- C. Ground equipment according to Division 16 Section "Grounding and Bonding."
- D. Electrical Connections: Comply with requirements in Division 16 Sections for power wiring, switches, and motor controls.

3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections, and to assist in field testing. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.

2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace malfunctioning units and retest as specified above.

3.4 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
1. Complete installation and startup checks according to manufacturer's written instructions.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain units. Refer to Division 1 Section "."

END OF SECTION 15738

SECTION 15762 - UNIT HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Propeller unit heaters with electric-resistance heating coils.

1.3 DEFINITIONS

- A. BAS: Building automation system.
- B. CWP: Cold working pressure.
- C. PTFE: Polytetrafluoroethylene plastic.
- D. TFE: Tetrafluoroethylene plastic.

1.4 SUBMITTALS

- A. Product Data: Include rated capacities, operating characteristics, furnished specialties, and accessories for each product indicated.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Plans, elevations, sections, and details.
 - 2. Location and size of each field connection.
 - 3. Details of anchorages and attachments to structure and to supported equipment.
 - 4. Equipment schedules to include rated capacities, operating characteristics, furnished specialties, and accessories.
 - 5. Location and arrangement of piping valves and specialties.
 - 6. Location and arrangement of integral controls.
 - 7. Wiring Diagrams: Power, signal, and control wiring.
- C. Coordination Drawings: Floor plans, reflected ceiling plans, and other details, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:

1. Suspended ceiling components.
 2. Structural members to which unit heaters will be attached.
 3. Method of attaching hangers to building structure.
 4. Size and location of initial access modules for acoustical tile.
 5. Items penetrating finished ceiling, including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 6. Perimeter moldings for exposed or partially exposed cabinets.
- D. Samples for Initial Selection: Finish colors for units with factory-applied color finishes.
- E. Samples for Verification: Finish colors for each type of cabinet unit heater and wall and ceiling heaters indicated with factory-applied color finishes.
- F. Manufacturer Seismic Qualification Certification: Submit certification that cabinet unit heaters, accessories, and components will withstand seismic forces defined in Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment." Include the following:
1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - a. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
 - b. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- G. Field quality-control test reports.
- H. Operation and Maintenance Data: For cabinet unit heaters to include in operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

PART 2 - PRODUCTS

2.1 PROPELLER UNIT HEATERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Airtherm; a Mestek Company.
 - 2. Engineered Air Ltd.
 - 3. McQuay International.
 - 4. Rosemex Products.
 - 5. Ruffneck Heaters; a division of Lexa Corporation.
 - 6. Trane.
 - 7. Prior approved equal.
- C. Description: An assembly including casing, coil, fan, and motor in horizontal discharge configuration with adjustable discharge louvers.
- D. Comply with UL 2021.
- E. Comply with UL 823.
- F. Cabinet: Removable panels for maintenance access to controls.
- G. Cabinet Finish: Manufacturer's standard baked enamel applied to factory-assembled and -tested propeller unit heater before shipping.
- H. Discharge Louver: Adjustable fin diffuser for horizontal units and conical diffuser for vertical units.
- I. General Coil Requirements: Test and rate propeller unit heater coils according to ASHRAE 33.
- J. Electric-Resistance Heating Elements: Nickel-chromium heating wire, free from expansion noise and 60-Hz hum, embedded in magnesium oxide refractory and sealed in steel or corrosion-resistant metallic sheath with fins no closer than 0.16 inch. Element ends shall be enclosed in terminal box. Fin surface temperature shall not exceed 550 deg F at any point during normal operation.
 - 1. Circuit Protection: One-time fuses in terminal box for overcurrent protection and limit controls for high-temperature protection of heaters.
 - 2. Wiring Terminations: Stainless-steel or corrosion-resistant material.
- K. Fan: Propeller type with aluminum wheel directly mounted on motor shaft in the fan venturi.

- L. Fan Motors: Comply with requirements in Division 15 Section "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Type: Permanently lubricated, multispeed.
- M. Control Devices:
 - 1. Wall-mounting, fan-speed switch.
- N. Capacities and Characteristics: See Drawings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine roughing-in forelectrical connections to verify actual locations before unit heater installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install wall boxes in finished wall assembly; seal and weatherproof. Joint-sealant materials and applications are specified in Division 7 Section "Joint Sealants."
- B. Install cabinet unit heaters to comply with NFPA 90A.
- C. Install propeller unit heaters level and plumb.
- D. Suspend propeller unit heaters from structure with all-thread hanger rods and spring hangers with vertical-limit stop. Hanger rods and attachments to structure are specified in Division 15 Section "Hangers and Supports for HVAC Piping and Equipment." Vibration hangers are specified in Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- E. Install wall-mounting thermostats and switch controls in electrical outlet boxes at heights to match lighting controls. Verify location of thermostats and other exposed control sensors with Drawings and room details before installation.
- F. Install new filters in each fan-coil unit within two weeks of Substantial Completion.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 15 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.

- B. Install piping adjacent to machine to allow service and maintenance.
- C. Connect piping to cabinet unit heater's factory, hot-water piping package. Install the piping package if shipped loose.
- D. Connect supply and return ducts to cabinet unit heaters with flexible duct connectors specified in Division 15 Section "Duct Accessories."
- E. Comply with safety requirements in UL 1995.
- F. Unless otherwise indicated, install union and gate or ball valve on supply-water connection and union and calibrated balancing valve on return-water connection of unit heater. Hydronic specialties are specified in Division 15 Section "Hydronic Piping."
- G. Unless otherwise indicated, install union and gate or ball valve on steam-supply connection and union, strainer, steam trap, and gate or ball valve on condensate-return connection of unit heater. Steam specialties are specified in Division 15 Section "Steam and Condensate Piping."
- H. Ground equipment according to Division 16 Section "Grounding and Bonding."
- I. Connect wiring according to Division 16 Section "Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections, and to assist in field testing. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:
 - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Operate electric heating elements through each stage to verify proper operation and electrical connections.
 - 3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace malfunctioning units and retest as specified above.

3.5 ADJUSTING

- A. Adjust initial temperature set points.
- B. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain cabinet unit heaters. Refer to Division 1 Section "Demonstration and Training."

END OF SECTION 15762

SECTION 15815 - METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Single-wall rectangular ducts and fittings.
 - 2. Single-wall round and flat-oval ducts and fittings.
 - 3. Double-wall round and flat-oval ducts and fittings.
 - 4. Sheet metal materials.
 - 5. Duct liner.
 - 6. Sealants and gaskets.
 - 7. Hangers and supports.
 - 8. Seismic-restraint devices.
- B. Related Sections:
 - 1. Division 15 Section "Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.
 - 2. Division 15 Section "Testing, Adjusting, and Balancing" for testing, adjusting, and balancing requirements for metal ducts.

1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated.
 - 1. Static-Pressure Classes:
 - a. Supply Ducts (except in Mechanical Rooms): 2-inch wg.
 - b. Supply Ducts (Upstream from Air Terminal Units): 3-inch wg.
 - c. Supply Ducts (Downstream from Air Terminal Units): 1-inch wg.
 - d. Supply Ducts (in Mechanical Equipment Rooms): 2-inch wg.
 - e. Return Ducts (Negative Pressure): 1-inch wg.
 - f. Exhaust Ducts (Negative Pressure): 1-inch wg.
 - 2. Leakage Class:

- a. Round Supply-Air Duct: 3 cfm/100 sq. ft. at 1-inch wg.
 - b. Flat-Oval Supply-Air Duct: 3 cfm/100 sq. ft. at 1-inch wg.
 - c. Rectangular Supply-Air Duct: 6 cfm/100 sq. ft. at 1-inch wg.
 - d. Flexible Supply-Air Duct: 6 cfm/100 sq. ft. at 1-inch wg.
- B. Structural Performance: Duct hangers and supports and seismic restraints shall withstand the effects of gravity and seismic loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems."
 1. Seismic Hazard Level A: Seismic force to weight ratio, 0.48.
 2. Seismic Hazard Level B: Seismic force to weight ratio, 0.30.
 3. Seismic Hazard Level C: Seismic force to weight ratio, 0.15.

1.4 SUBMITTALS

- A. Product Data: For each type of the following products:
 1. Liners and adhesives.
 2. Sealants and gaskets.
 3. Seismic-restraint devices.
- B. Welding certificates.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to the following:
 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
 3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.

PART 2 - PRODUCTS

2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-4, "Transverse (Girth) Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-5, "Longitudinal Seams - Rectangular Ducts," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 2, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 SINGLE-WALL ROUND AND FLAT-OVAL DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Lindab Inc.
 - b. McGill AirFlow LLC.
 - c. SEMCO Incorporated.
 - d. Sheet Metal Connectors, Inc.
 - e. Spiral Manufacturing Co., Inc.
 - f. Metco.
 - g. Prior approved equal.
- B. Flat-Oval Ducts: Indicated dimensions are the duct width (major dimension) and diameter (diameter of the round sides connecting the flat portions of the duct).
- C. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Transverse Joints - Round Duct," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
- D. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Seams - Round Duct and Fittings," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.

2. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.
- E. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 1. Galvanized Coating Designation: G60.
 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- D. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.4 DUCT LINER

- A. Fibrous-Glass Duct Liner: Comply with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. CertainTeed Corporation; Insulation Group.
 - b. Johns Manville.
 - c. Knauf Insulation.
 - d. Owens Corning.
 - e. Prior approved equal.
 - f. Maximum Thermal Conductivity:
 - 1) Type I, Flexible: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.

- 2) Type II, Rigid: 0.23 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 2. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 3. Solvent-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.
- B. Insulation Pins and Washers:
1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick galvanized steel; with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- C. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-19, "Flexible Duct Liner Installation."
1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
 2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
 3. Butt transverse joints without gaps, and coat joint with adhesive.
 4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
 5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.
 6. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm.
 7. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
 8. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
 - a. Fan discharges.
 - b. Intervals of lined duct preceding unlined duct.
 - c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm or where indicated.
 9. Secure insulation between perforated sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.

- a. Sheet Metal Inner Duct Perforations: 3/32-inch diameter, with an overall open area of 23 percent.
10. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.5 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Water-Based Joint and Seam Sealant:
 1. Application Method: Brush on.
 2. Solids Content: Minimum 65 percent.
 3. Shore A Hardness: Minimum 20.
 4. Water resistant.
 5. Mold and mildew resistant.
 6. VOC: Maximum 75 g/L (less water).
 7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 8. Service: Indoor or outdoor.
 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
- C. Flanged Joint Sealant: Comply with ASTM C 920.
 1. General: Single-component, acid-curing, silicone, elastomeric.
 2. Type: S.
 3. Grade: NS.
 4. Class: 25.
 5. Use: O.
- D. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.
- E. Round Duct Joint O-Ring Seals:
 1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
 2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
 3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.6 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.

- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 4-1, "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 - 2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
 - 3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install round and flat-oval ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.

- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Division 15 Section "Duct Accessories" for fire and smoke dampers.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "Duct Cleanliness for New Construction Guidelines."

3.2 SEAM AND JOINT SEALING

- A. Seal duct seams and joints for duct static-pressure and leakage classes specified in "Performance Requirements" Article, according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 1-2, "Standard Duct Sealing Requirements," unless otherwise indicated.
 - 1. For static-pressure classes 1- and 1/2-inch wg, comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Seal Class C, except as follows:
 - a. Ducts that are located directly in zones they serve.

3.3 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.

- 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 4-1, "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.4 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Division 15 Section "Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.5 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Leakage Tests:
 - 1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual."
 - 2. Test the following systems:
 - a. Supply air.
 - 3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 - 4. Test for leaks before insulation application.
 - 5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test entire system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure. Give seven days' advance notice for testing.
- C. Duct System Cleanliness Tests:
 - 1. Visually inspect duct system to ensure that no visible contaminants are present.

2. Test sections of metal duct system, chosen randomly by Owner, for cleanliness according to "Vacuum Test" in NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."
 - a. Acceptable Cleanliness Level: Net weight of debris collected on the filter media shall not exceed 0.75 mg/100 sq. cm.
- D. Duct system will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.6 DUCT CLEANING

- A. Clean new duct system(s) before testing, adjusting, and balancing.
- B. Use service openings for entry and inspection.
 1. Create new openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Division 15 Section "Duct Accessories" for access panels and doors.
 2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
 3. Remove and reinstall ceiling to gain access during the cleaning process.
- C. Particulate Collection and Odor Control:
 1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
 2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.
- D. Clean the following components by removing surface contaminants and deposits:
 1. Air outlets and inlets (registers, grilles, and diffusers).
 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
 4. Coils and related components.
 5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
 6. Supply-air ducts, dampers, actuators, and turning vanes.
 7. Dedicated exhaust and ventilation components and makeup air systems.
- E. Mechanical Cleaning Methodology:

1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
6. Provide drainage and cleanup for wash-down procedures.
7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removal of surface deposits and debris.

3.7 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel:
- B. Intermediate Reinforcement:
 1. Galvanized-Steel Ducts: Galvanized steel.
 2. Stainless-Steel Ducts: Galvanized steel.
 3. Aluminum Ducts: Aluminum or galvanized sheet steel coated with zinc chromate.
- C. Liner:
 1. Supply- and Return-Air Ducts: Fibrous glass, Type I.
- D. Double-Wall Duct Interstitial Insulation:
 1. Supply- and Return-Air Ducts: 1 inch thick.
- E. Elbow Configuration:
 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Elbows."
 - a. Velocity 1000 fpm or Lower:
 - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 without vanes.
 - b. Velocity 1000 to 1500 fpm:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.

- 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."
 - c. Velocity 1500 fpm or Higher:
 - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."
 2. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-3, "Round Duct Elbows."
 - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
 - b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, 14 Inches and Larger in Diameter: Standing seam.
- F. Branch Configuration:
1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-6, "Branch Connections."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: Spin in.
 2. Round and Flat Oval: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees." Saddle taps are permitted in existing duct.
 - a. Velocity 1000 fpm or Lower: 90-degree tap.
 - b. Velocity 1000 to 1500 fpm: Conical tap.
 - c. Velocity 1500 fpm or Higher: 45-degree lateral.

G. Duct Schedule

1. Rectangular duct with liner:
 - a. Low pressure supply and return.
2. Rectangular duct wrapped with insulation:
 - a. Low pressure exhaust and fresh air.
3. Single wall round with wrapped insulation.
 - a. Low pressure supply and return.

END OF SECTION 15815

SECTION 15820 - DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Backdraft dampers.
 - 2. Volume dampers.
 - 3. High Efficiency Take-Offs.
 - 4. Turning vanes.
 - 5. Duct-mounting access doors.
 - 6. Flexible connectors.
 - 7. Flexible ducts.
 - 8. Duct accessory hardware.
- B. Related Sections include the following:
 - 1. Division 15 Section "HVAC Instrumentation and Controls" for electric and pneumatic damper actuators.

1.3 SUBMITTALS

- A. Product Data: For the following:
 - 1. Backdraft dampers.
 - 2. Volume dampers.
 - 3. High Efficiency Take-Offs.
 - 4. Turning vanes.
 - 5. Duct-mounting access doors.
 - 6. Flexible connectors.
 - 7. Flexible ducts.

1.4 QUALITY ASSURANCE

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

1.5 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fusible Links: Furnish quantity equal to 10 percent of amount installed.

PART 2 - PRODUCTS

2.1 SHEET METAL MATERIALS

- A. Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods, unless otherwise indicated.
- B. Galvanized Sheet Steel: Lock-forming quality; complying with ASTM A 653/A 653M and having G60 coating designation; ducts shall have mill-phosphatized finish for surfaces exposed to view.
- C. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- D. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.2 BACKDRAFT DAMPERS

- A. Manufacturers:
 - 1. Air Balance, Inc.
 - 2. American Warming and Ventilating.
 - 3. CESCO Products.
 - 4. Duro Dyne Corp.
 - 5. Greenheck.
 - 6. Penn Ventilation Company, Inc.
 - 7. Prefco Products, Inc.
 - 8. Ruskin Company.
 - 9. Vent Products Company, Inc.
 - 10. Air Rite.
 - 11. Prior approved equal.
- B. Description: Multiple-blade, parallel action gravity balanced, with blades of maximum 6-inch width, with sealed edges, assembled in rattle-free manner with 90-degree stop, steel ball bearings, and axles; adjustment device to permit setting for varying differential static pressure.

- C. Frame: 0.052-inch- thick, galvanized sheet steel, with welded corners and mounting flange.
- D. Blades: 0.025-inch- thick, roll-formed aluminum.
- E. Blade Seals: Neoprene.
- F. Blade Axles: Galvanized steel.
- G. Tie Bars and Brackets: Galvanized steel.
- H. Return Spring: Adjustable tension.

2.3 VOLUME DAMPERS

- A. Manufacturers:
 - 1. Air Balance, Inc.
 - 2. American Warming and Ventilating.
 - 3. Flexmaster U.S.A., Inc.
 - 4. McGill AirFlow Corporation.
 - 5. METALAIRE, Inc.
 - 6. Nailor Industries Inc.
 - 7. Penn Ventilation Company, Inc.
 - 8. Ruskin Company.
 - 9. Vent Products Company, Inc.
 - 10. Air Rite.
 - 11. Prior approved equal.
- B. General Description: Factory fabricated, with required hardware and accessories. Stiffen damper blades for stability. Include locking device to hold single-blade dampers in a fixed position without vibration. Close duct penetrations for damper components to seal duct consistent with pressure class.
 - 1. Pressure Classes of 3-Inch wg or Higher: End bearings or other seals for ducts with axles full length of damper blades and bearings at both ends of operating shaft.
- C. Standard Volume Dampers: Opposed-blade design, standard leakage rating, with linkage outside airstream, and suitable for horizontal or vertical applications.
 - 1. Steel Frames: Hat-shaped, galvanized sheet steel channels, minimum of 0.064 inch thick, with mitered and welded corners; frames with flanges where indicated for attaching to walls and flangeless frames where indicated for installing in ducts.
 - 2. Roll-Formed Steel Blades: 0.064-inch- thick, galvanized sheet steel.
 - 3. Aluminum Frames: Hat-shaped, 0.10-inch- thick, aluminum sheet channels; frames with flanges where indicated for attaching to walls; and flangeless frames where indicated for installing in ducts.
 - 4. Roll-Formed Aluminum Blades: 0.10-inch- thick aluminum sheet.

5. Extruded-Aluminum Blades: 0.050-inch- thick extruded aluminum.
 6. Blade Axles: Galvanized steel.
 7. Bearings: Oil-impregnated bronze.
 8. Tie Bars and Brackets: Aluminum.
 9. Tie Bars and Brackets: Galvanized steel.
- D. Damper Hardware: Zinc-plated, die-cast core with dial and handle made of 3/32-inch-thick zinc-plated steel, and a 3/4-inch hexagon locking nut. Include center hole to suit damper operating-rod size. Include elevated platform for insulated duct mounting.

2.4 HIGH EFFICIENCY TAKE-OFF

- A. Factory-manufactured rectangular-to-round or round-to-round 45 degree leading tap fabricated of 24 ga zinc-coated lockforming quality steel sheets meeting requirements of ASTM A 653, with G-90 coating.
- B. One inch wide mounting flange with die formed corner clips, pre-punched mounting holes, and adhesive coated gasket.
- C. Manual Volume Damper:
1. Single blade, 22 ga minimum.
 2. 3/8 inch minimum square rod with brass damper bearings at each end.
 3. Heavy duty locking quadrant on 1-1/2 inch high stand-off mounting bracket attached to side of round duct.
- D. Approved Manufacturers:
1. HETD-L by Daniel Manufacturing.
 2. STO by Flexmaster USA Inc.
 3. HET by Sheet Metal Connectors Inc.
 4. Hercules.
 5. Air-Rite.
 6. Prior approved equal.

2.5 TURNING VANES

- A. Fabricate to comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for vanes and vane runners. Vane runners shall automatically align vanes.
- B. Manufactured Turning Vanes: Fabricate 1-1/2-inch- wide, single-vane, curved blades of galvanized sheet steel set 3/4 inch o.c.; support with bars perpendicular to blades set 2 inches o.c.; and set into vane runners suitable for duct mounting.
1. Available Manufacturers:
- a. Ductmate Industries, Inc.
 - b. Duro Dyne Corp.
 - c. METALAIRE, Inc.

- d. Ward Industries, Inc.
 - e. Prior approved equal.
- C. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.

2.6 DUCT-MOUNTING ACCESS DOORS

- A. General Description: Fabricate doors airtight and suitable for duct pressure class.
- B. Door: Double wall, duct mounting, and rectangular; fabricated of galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class. Include vision panel where indicated. Include 1-by-1-inch butt or piano hinge and cam latches.
 - 1. Manufacturers:
 - a. American Warming and Ventilating.
 - b. CESCO Products.
 - c. Ductmate Industries, Inc.
 - d. Flexmaster U.S.A., Inc.
 - e. Greenheck.
 - f. McGill AirFlow Corporation.
 - g. Nailor Industries Inc.
 - h. Ventfabrics, Inc.
 - i. Ward Industries, Inc.
 - j. Air Rite.
 - k. Prior approved equal.
 - 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
 - 3. Provide number of hinges and locks as follows:
 - a. Less Than 12 Inches Square: Secure with two sash locks.
 - b. Up to 18 Inches Square: Two hinges and two sash locks.
 - c. Up to 24 by 48 Inches: Three hinges and two compression latches.
 - d. Sizes 24 by 48 Inches and Larger: One additional hinge.
- C. Seal around frame attachment to duct and door to frame with neoprene or foam rubber.
- D. Insulation: 1-inch- thick, fibrous-glass or polystyrene-foam board.

2.7 FLEXIBLE CONNECTORS

- A. Manufacturers:
 - 1. Ductmate Industries, Inc.
 - 2. Duro Dyne Corp.
 - 3. Ventfabrics, Inc.
 - 4. Ward Industries, Inc.
 - 5. Prior approved equal.

- B. General Description: Flame-retardant or noncombustible fabrics, coatings, and adhesives complying with UL 181, Class 1.
- C. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches wide attached to two strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized sheet steel or 0.032-inch- thick aluminum sheets. Select metal compatible with ducts.
- D. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 - 1. Minimum Weight: 26 oz./sq. yd..
 - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 - 3. Service Temperature: Minus 40 to plus 200 deg F.
- E. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
 - 1. Minimum Weight: 24 oz./sq. yd..
 - 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 - 3. Service Temperature: Minus 50 to plus 250 deg F.

2.8 FLEXIBLE DUCTS

- A. Manufacturers:
 - 1. Flexmaster U.S.A., Inc.
 - 2. Hart & Cooley, Inc.
 - 3. McGill AirFlow Corporation.
 - 4. Themaflex.
 - 5. Prior approved equal.
- B. Insulated-Duct Connectors: UL 181, Class 1, multiple layers of aluminum laminate supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene or aluminized vapor barrier film.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 20 to plus 210 deg F.
- C. Flexible Duct Clamps: Nylon strap, in sizes 3 through 18 inches to suit duct size.

2.9 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 APPLICATION AND INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Provide duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install backdraft dampers on exhaust fans or exhaust ducts nearest to outside and where indicated.
- D. Install volume dampers in ducts with liner; avoid damage to and erosion of duct liner.
- E. Provide balancing dampers at points on supply, return, and exhaust systems where branches lead from larger ducts as required for air balancing. Install at a minimum of two duct widths from branch takeoff.
- F. Provide test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install fire and smoke dampers, with fusible links, according to manufacturer's UL-approved written instructions.
- H. Install duct access doors to allow for inspecting, adjusting, and maintaining accessories and terminal units as follows:
 - 1. On both sides of duct coils.
 - 2. Adjacent to fire or smoke dampers, providing access to reset or reinstall fusible links.
 - 3. To interior of ducts for cleaning; before and after each change in direction, at maximum 50-foot spacing.
 - 4. On sides of ducts where adequate clearance is available.
- I. Install the following sizes for duct-mounting, rectangular access doors:
 - 1. One-Hand or Inspection Access: 8 by 5 inches.
 - 2. Two-Hand Access: 12 by 6 inches.
 - 3. Head and Hand Access: 18 by 10 inches.
 - 4. Head and Shoulders Access: 21 by 14 inches.
 - 5. Body Access: 25 by 14 inches.
 - 6. Body Plus Ladder Access: 25 by 17 inches.
- J. Install the following sizes for duct-mounting, round access doors:
 - 1. One-Hand or Inspection Access: 8 inches in diameter.
 - 2. Two-Hand Access: 10 inches in diameter.
 - 3. Head and Hand Access: 12 inches in diameter.

- 4. Head and Shoulders Access: 18 inches in diameter.
- 5. Body Access: 24 inches in diameter.
- K. Label access doors according to Division 15 Section "Mechanical Identification."
- L. Install flexible connectors immediately adjacent to equipment in ducts associated with fans and motorized equipment supported by vibration isolators.
- M. For fans developing static pressures of 5-inch wg and higher, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- N. Connect terminal units to supply ducts with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- O. Connect diffusers to low pressure ducts with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- P. Connect flexible ducts to metal ducts with draw bands.
- Q. Install duct test holes where indicated and required for testing and balancing purposes.

3.2 ADJUSTING

- A. Adjust duct accessories for proper settings.
- B. Adjust fire and smoke dampers for proper action.
- C. Final positioning of manual-volume dampers is specified in Division 15 Section "Testing, Adjusting, and Balancing."

END OF SECTION 15820

SECTION 15855 - DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes ceiling- and wall-mounted diffusers, registers, and grilles.
- B. Related Sections include the following:
 - 1. Division 15 Section "Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

1.3 SUBMITTALS

- A. Product Data: For each product indicated, include the following:
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Diffuser, Register, and Grille Schedule: Indicate Drawing designation, room location, quantity, model number, size, and accessories furnished.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Products: Subject to compliance with requirements, provide one of the products specified.

2.2 GRILLES AND REGISTERS

- A. Adjustable Bar Side Wall Supply Grille:
 - 1. Products:
 - a. Carnes; RVEA.

- b. Krueger; 5815.
 - c. METALAIRE, Inc., Metal Industries Inc.; 422.
 - d. Price Industries; LBM R.
 - e. Titus; 1707.
 - f. Tuttle & Bailey; VF5.
 - g. Or equal by:
 - 1) A-J Manufacturing Co., Inc.
 - 2) Anemostat; a Mestek Company.
 - 3) Dayus Register & Grille.
 - 4) Hart & Cooley, Inc.; Hart & Cooley Div.
 - 5) Nailor Industries of Texas Inc.
 - 2. Material: Aluminum.
 - 3. Finish: Baked enamel, white.
 - 4. Face Blade Arrangement: Adjustable horizontal spaced 1/4 inch apart.
 - 5. Frame: 1 inch wide.
- B. Fixed Face Ceiling Return, Exhaust, or Transfer Air Grille:
- 1. Products:
 - a. Carnes; RSLA.
 - b. Krueger; S85H.
 - c. Price Industries; 535.
 - d. Titus; 355RL.
 - e. Tuttle & Bailey; T70D.
 - f. Or equal by:
 - 1) A-J Manufacturing Co., Inc.
 - 2) Anemostat; a Mestek Company.
 - 3) Dayus Register & Grille.
 - 4) Hart & Cooley, Inc.; Hart & Cooley Div.
 - 5) Nailor Industries of Texas Inc.
 - 2. Material: Steel.
 - 3. Finish: Baked enamel, white.
 - 4. Face Arrangement: 1/2 inch horizontal blade spacing.
 - 5. Frame: 1-1/4 inches wide.
- C. Low Sidewall Return Grilles
- 1. Finish – Standard white baked enamel.
 - 2. Zero degree deflection.
 - 3. Approved Manufacturers And Models
 - a. Carnes - RSHA
 - b. J & J - S-590
 - c. Krueger - S480H
 - d. Metalaire - HD-RH
 - e. Price - 90-L
 - f. Titus - 30RL or 30 SL

- g. Tuttle & Bailey - T110 or equal by
- h. Agitair
- i. Anemostat
- j. Barber Colman
- k. Environmental Air Products
- l. Air Control Products
- m. Nailor

2.3 CEILING DIFFUSER OUTLETS

A. Round Ceiling Diffuser Duct Mounted Exposed:

- 1. Manufacturers:
 - a. Price RCD or equal by:
 - 1) Anemostat; a Mestek Company.
 - 2) Carnes.
 - 3) Hart & Cooley, Inc.; Hart & Cooley Div.
 - 4) METALAIRE, Inc.; Metal Industries Inc.
 - 5) Nailor Industries of Texas Inc.
 - 6) Titus.
 - 7) Tuttle & Bailey.
 - 8) Prior approved equal.
- 2. Material: Heavy gauge spun steel.
- 3. Finish: Baked enamel, color selected by Architect.
- 4. Face Style: Three cone.
- 5. Pattern: Two position horizontal.

B. Rectangular and Square Ceiling Diffusers:

- 1. Products:
 - a. Carnes; SK-A.
 - b. Krueger; SH.
 - c. METALAIRE, Inc., Metal Industries Inc.; 55005.
 - d. Price Industries; SMD.
 - e. Titus; TDC.
 - f. Tuttle & Bailey; MS.
 - g. Or equal by:
 - 1) A-J Manufacturing Co., Inc.
 - 2) Anemostat; a Mestek Company.
 - 3) Hart & Cooley, Inc.; Hart & Cooley Div.
 - 4) Nailor Industries of Texas Inc.
- 2. Material: Steel.
- 3. Finish: Baked enamel, white.

2.4 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practicable. For units installed in lay-in ceiling panels, provide lay-in ceiling module. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 15855

SECTION 15950 - TESTING, ADJUSTING, AND BALANCING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes TAB to produce design objectives for the following:
 - 1. Air Systems:
 - a. Constant-volume air systems.
 - 2. HVAC equipment quantitative-performance settings.
 - 3. Existing systems TAB.
 - 4. Verifying that automatic control devices are functioning properly.
 - 5. Reporting results of activities and procedures specified in this Section.

1.3 DEFINITIONS

- A. Adjust: To regulate fluid flow rate and air patterns at the terminal equipment, such as to reduce fan speed or adjust a damper.
- B. Balance: To proportion flows within the distribution system, including submains, branches, and terminals, according to indicated quantities.
- C. Barrier or Boundary: Construction, either vertical or horizontal, such as walls, floors, and ceilings that are designed and constructed to restrict the movement of airflow, smoke, odors, and other pollutants.
- D. Draft: A current of air, when referring to localized effect caused by one or more factors of high air velocity, low ambient temperature, or direction of airflow, whereby more heat is withdrawn from a person's skin than is normally dissipated.
- E. NC: Noise criteria.
- F. Procedure: An approach to and execution of a sequence of work operations to yield repeatable results.
- G. RC: Room criteria.
- H. Report Forms: Test data sheets for recording test data in logical order.

- I. System Effect: A phenomenon that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
- J. System Effect Factors: Allowances used to calculate a reduction of the performance ratings of a fan when installed under conditions different from those presented when the fan was performance tested.
- K. TAB: Testing, adjusting, and balancing.
- L. Terminal: A point where the controlled medium, such as fluid or energy, enters or leaves the distribution system.
- M. Test: A procedure to determine quantitative performance of systems or equipment.
- N. Testing, Adjusting, and Balancing (TAB) Firm: The entity responsible for performing and reporting TAB procedures.

1.4 SUBMITTALS

- A. Qualification Data: Within 15 days from Contractor's Notice to Proceed, submit 4 copies of evidence that TAB firm and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Within 30 days from Contractor's Notice to Proceed, submit 4 copies of the Contract Documents review report as specified in Part 3.
- C. Strategies and Procedures Plan: Within 60 days from Contractor's Notice to Proceed, submit 4 copies of TAB strategies and step-by-step procedures as specified in Part 3 "Preparation" Article. Include a complete set of report forms intended for use on this Project.
- D. Certified TAB Reports: Submit two copies of reports prepared, as specified in this Section, on approved forms certified by TAB firm.
- E. Sample Report Forms: Submit two sets of sample TAB report forms.
- F. Warranties specified in this Section.

1.5 QUALITY ASSURANCE

- A. TAB Firm Qualifications: Engage a TAB firm certified by AABC or NEBB.
- B. TAB Conference: Meet with Owner's and Architect's representatives on approval of TAB strategies and procedures plan to develop a mutual understanding of the details. Ensure the participation of TAB team members, equipment manufacturers' authorized service representatives, HVAC controls installers, and other support personnel. Provide seven days' advance notice of scheduled meeting time and location.
 - 1. Agenda Items: Include at least the following:

- a. Submittal distribution requirements.
 - b. The Contract Documents examination report.
 - c. TAB plan.
 - d. Work schedule and Project-site access requirements.
 - e. Coordination and cooperation of trades and subcontractors.
 - f. Coordination of documentation and communication flow.
- C. Certification of TAB Reports: Certify TAB field data reports. This certification includes the following:
 1. Review field data reports to validate accuracy of data and to prepare certified TAB reports.
 2. Certify that TAB team complied with approved TAB plan and the procedures specified and referenced in this Specification.
- D. TAB Report Forms: Use standard forms from AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems" or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems."
- E. Instrumentation Type, Quantity, and Accuracy: As described in AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems," Section II, "Required Instrumentation for NEBB Certification."
- F. Instrumentation Calibration: Calibrate instruments at least every six months or more frequently if required by instrument manufacturer.
 1. Keep an updated record of instrument calibration that indicates date of calibration and the name of party performing instrument calibration.
- G. Approved TAB agencies:
 1. Bonneville Test and Balance.
 2. BTC Services.
 3. Certified Test and Balance.
 4. Danis Test and Balance.
 5. Intermountain Test and Balance.
 6. RS Analysis.
 7. Technical Specialties.
 8. Testing and Balancing, Inc.

1.6 PROJECT CONDITIONS

- A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

- B. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

1.7 COORDINATION

- A. Coordinate the efforts of factory-authorized service representatives for systems and equipment, HVAC controls installers, and other mechanics to operate HVAC systems and equipment to support and assist TAB activities.
- B. Notice: Provide seven days' advance notice for each test. Include scheduled test dates and times.
- C. Perform TAB after leakage and pressure tests on air and water distribution systems have been satisfactorily completed.

1.8 WARRANTY

- A. National Project Performance Guarantee: Provide a guarantee on AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems" forms stating that AABC will assist in completing requirements of the Contract Documents if TAB firm fails to comply with the Contract Documents. Guarantee includes the following provisions:
 - 1. The certified TAB firm has tested and balanced systems according to the Contract Documents.
 - 2. Systems are balanced to optimum performance capabilities within design and installation limits.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.
 - 1. Contract Documents are defined in the General and Supplementary Conditions of Contract.
 - 2. Verify that balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers, are required by the Contract Documents. Verify that quantities and locations of these balancing devices are accessible and appropriate for effective balancing and for efficient system and equipment operation.

- B. Examine approved submittal data of HVAC systems and equipment.
- C. Examine Project Record Documents described in Division 1 Section "Project Record Documents."
- D. Examine design data, including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine equipment performance data including fan and pump curves. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system. Calculate system effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from those presented when the equipment was performance tested at the factory. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," Sections 7 through 10; or in SMACNA's "HVAC Systems--Duct Design," Sections 5 and 6. Compare this data with the design data and installed conditions.
- F. Examine system and equipment installations to verify that they are complete and that testing, cleaning, adjusting, and commissioning specified in individual Sections have been performed.
- G. Examine system and equipment test reports.
- H. Examine HVAC system and equipment installations to verify that indicated balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers, are properly installed, and that their locations are accessible and appropriate for effective balancing and for efficient system and equipment operation.
- I. Examine systems for functional deficiencies that cannot be corrected by adjusting and balancing.
- J. Examine HVAC equipment to ensure that clean filters have been installed, bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.
- K. Examine terminal units, such as variable-air-volume boxes, to verify that they are accessible and their controls are connected and functioning.
- L. Examine plenum ceilings used for supply air to verify that they are airtight. Verify that pipe penetrations and other holes are sealed.
- M. Examine strainers for clean screens and proper perforations.
- N. Examine three-way valves for proper installation for their intended function of diverting or mixing fluid flows.
- O. Examine heat-transfer coils for correct piping connections and for clean and straight fins.

- P. Examine system pumps to ensure absence of entrained air in the suction piping.
- Q. Examine equipment for installation and for properly operating safety interlocks and controls.
- R. Examine automatic temperature system components to verify the following:
 - 1. Dampers, valves, and other controlled devices are operated by the intended controller.
 - 2. Dampers and valves are in the position indicated by the controller.
 - 3. Integrity of valves and dampers for free and full operation and for tightness of fully closed and fully open positions. This includes dampers in multizone units, mixing boxes, and variable-air-volume terminals.
 - 4. Automatic modulating and shutoff valves, including two-way valves and three-way mixing and diverting valves, are properly connected.
 - 5. Thermostats and humidistats are located to avoid adverse effects of sunlight, drafts, and cold walls.
 - 6. Sensors are located to sense only the intended conditions.
 - 7. Sequence of operation for control modes is according to the Contract Documents.
 - 8. Controller set points are set at indicated values.
 - 9. Interlocked systems are operating.
 - 10. Changeover from heating to cooling mode occurs according to indicated values.
- S. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures.
- B. Complete system readiness checks and prepare system readiness reports. Verify the following:
 - 1. Permanent electrical power wiring is complete.
 - 2. Hydronic systems are filled, clean, and free of air.
 - 3. Automatic temperature-control systems are operational.
 - 4. Equipment and duct access doors are securely closed.
 - 5. Balance, smoke, and fire dampers are open.
 - 6. Isolating and balancing valves are open and control valves are operational.
 - 7. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
 - 8. Windows and doors can be closed so indicated conditions for system operations can be met.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems" or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" and this Section.
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary to allow adequate performance of procedures. After testing and balancing, close probe holes and patch insulation with new materials identical to those removed. Restore vapor barrier and finish according to insulation Specifications for this Project.
- C. Mark equipment and balancing device settings with paint or other suitable, permanent identification material, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct airflow measurements.
- E. Check airflow patterns from the outside-air louvers and dampers and the return- and exhaust-air dampers, through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling unit components.
- L. Check for proper sealing of air duct system.

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure fan static pressures to determine actual static pressure as follows:
 - a. Measure outlet static pressure as far downstream from the fan as practicable and upstream from restrictions in ducts such as elbows and transitions.
 - b. Measure static pressure directly at the fan outlet or through the flexible connection.
 - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from flexible connection and downstream from duct restrictions.
 - d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.
 - 2. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.
 - a. Simulate dirty filter operation and record the point at which maintenance personnel must change filters.
 - 3. Measure static pressures entering and leaving other devices such as sound traps, heat recovery equipment, and air washers, under final balanced conditions.
 - 4. Compare design data with installed conditions to determine variations in design static pressures versus actual static pressures. Compare actual system effect factors with calculated system effect factors to identify where variations occur. Recommend corrective action to align design and actual conditions.
 - 5. Obtain approval from Architect for adjustment of fan speed higher or lower than indicated speed. Make required adjustments to pulley sizes, motor sizes, and electrical connections to accommodate fan-speed changes.
 - 6. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full cooling, full heating, economizer, and any other operating modes to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.
 - 1. Measure static pressure at a point downstream from the balancing damper and adjust volume dampers until the proper static pressure is achieved.
 - a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.

2. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.
- C. Measure terminal outlets and inlets without making adjustments.
 1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.
- D. Adjust terminal outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using volume dampers rather than extractors and the dampers at air terminals.
 1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
 2. Adjust patterns of adjustable outlets for proper distribution without drafts.

3.6 PROCEDURES FOR MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 1. Manufacturer, model, and serial numbers.
 2. Motor horsepower rating.
 3. Motor rpm.
 4. Efficiency rating.
 5. Nameplate and measured voltage, each phase.
 6. Nameplate and measured amperage, each phase.
 7. Starter thermal-protection-element rating.
- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass for the controller to prove proper operation. Record observations, including controller manufacturer, model and serial numbers, and nameplate data.

3.7 PROCEDURES FOR CONDENSING UNITS

- A. Verify proper rotation of fans.
- B. Measure entering- and leaving-air temperatures.
- C. Record compressor data.

3.8 PROCEDURES FOR HEAT-TRANSFER COILS

- A. Refrigerant Coils: Measure the following data for each coil:
 1. Dry-bulb temperature of entering and leaving air.

2. Wet-bulb temperature of entering and leaving air.
3. Airflow.
4. Air pressure drop.
5. Refrigerant suction pressure and temperature.

3.9 PROCEDURES FOR TEMPERATURE MEASUREMENTS

- A. During TAB, report the need for adjustment in temperature regulation within the automatic temperature-control system.
- B. Measure indoor wet- and dry-bulb temperatures every other hour for a period of two successive eight-hour days, in each separately controlled zone, to prove correctness of final temperature settings. Measure when the building or zone is occupied.
- C. Measure outside-air, wet- and dry-bulb temperatures.

3.10 PROCEDURES FOR TESTING, ADJUSTING, AND BALANCING EXISTING SYSTEMS

- A. Perform a preconstruction inspection of existing equipment that is to remain and be reused.
 1. Measure and record the operating speed, airflow, and static pressure of each fan.
 2. Measure motor voltage and amperage. Compare the values to motor nameplate information.
 3. Check the refrigerant charge.
 4. Check the condition of filters.
 5. Check the condition of coils.
 6. Check the operation of the drain pan and condensate drain trap.
 7. Check bearings and other lubricated parts for proper lubrication.
 8. Report on the operating condition of the equipment and the results of the measurements taken. Report deficiencies.
- B. Before performing testing and balancing of existing systems, inspect existing equipment that is to remain and be reused to verify that existing equipment has been cleaned and refurbished.
 1. New filters are installed.
 2. Coils are clean and fins combed.
 3. Drain pans are clean.
 4. Fans are clean.
 5. Bearings and other parts are properly lubricated.
 6. Deficiencies noted in the preconstruction report are corrected.
- C. Perform testing and balancing of existing systems to the extent that existing systems are affected by the renovation work.

1. Compare the indicated airflow of the renovated work to the measured fan airflows and determine the new fan, speed, filter, and coil face velocity.
2. Verify that the indicated airflows of the renovated work result in filter and coil face velocities and fan speeds that are within the acceptable limits defined by equipment manufacturer.
3. If calculations increase or decrease the airflow and water flow rates by more than 5 percent, make equipment adjustments to achieve the calculated airflow and water flow rates. If 5 percent or less, equipment adjustments are not required.
4. Air balance each air outlet.

3.11 TEMPERATURE-CONTROL VERIFICATION

- A. Verify that controllers are calibrated and commissioned.
- B. Check transmitter and controller locations and note conditions that would adversely affect control functions.
- C. Record controller settings and note variances between set points and actual measurements.
- D. Check the operation of limiting controllers (i.e., high- and low-temperature controllers).
- E. Check free travel and proper operation of control devices such as damper and valve operators.
- F. Check the sequence of operation of control devices. Note air pressures and device positions and correlate with airflow and water flow measurements. Note the speed of response to input changes.
- G. Check the interaction of electrically operated switch transducers.
- H. Check the interaction of interlock and lockout systems.
- I. Check main control supply-air pressure and observe compressor and dryer operations.
- J. Record voltages of power supply and controller output. Determine whether the system operates on a grounded or nongrounded power supply.
- K. Note operation of electric actuators using spring return for proper fail-safe operations.

3.12 TOLERANCES

- A. Set HVAC system airflow and water flow rates within the following tolerances:
 1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus 5 to plus 10 percent.
 2. Air Outlets and Inlets: 0 to minus 10 percent.
 3. Heating-Water Flow Rate: 0 to minus 10 percent.
 4. Cooling-Water Flow Rate: 0 to minus 5 percent.

3.13 REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: As Work progresses, prepare reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.14 FINAL REPORT

- A. General: Typewritten, or computer printout in letter-quality font, on standard bond paper, in three-ring binder, tabulated and divided into sections by tested and balanced systems.
- B. Include a certification sheet in front of binder signed and sealed by the certified testing and balancing engineer.
 - 1. Include a list of instruments used for procedures, along with proof of calibration.
- C. Final Report Contents: In addition to certified field report data, include the following:
 - 1. Pump curves.
 - 2. Fan curves.
 - 3. Manufacturers' test data.
 - 4. Field test reports prepared by system and equipment installers.
 - 5. Other information relative to equipment performance, but do not include Shop Drawings and Product Data.
- D. General Report Data: In addition to form titles and entries, include the following data in the final report, as applicable:
 - 1. Title page.
 - 2. Name and address of TAB firm.
 - 3. Project name.
 - 4. Project location.
 - 5. Architect's name and address.
 - 6. Engineer's name and address.
 - 7. Contractor's name and address.
 - 8. Report date.
 - 9. Signature of TAB firm who certifies the report.
 - 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 - 11. Summary of contents including the following:

- a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
12. Nomenclature sheets for each item of equipment.
13. Data for terminal units, including manufacturer, type size, and fittings.
14. Notes to explain why certain final data in the body of reports varies from indicated values.
15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outside-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.
- E. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
 1. Quantities of outside, supply, return, and exhaust airflows.
 2. Water and steam flow rates.
 3. Duct, outlet, and inlet sizes.
 4. Pipe and valve sizes and locations.
 5. Terminal units.
 6. Balancing stations.
 7. Position of balancing devices.
- F. Air-Handling Unit Test Reports: For air-handling units with coils, include the following:
 1. Unit Data: Include the following:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.
 - h. Sheave make, size in inches, and bore.
 - i. Sheave dimensions, center-to-center, and amount of adjustments in inches.
 - j. Number of belts, make, and size.
 - k. Number of filters, type, and size.
 2. Motor Data:

- a. Make and frame type and size.
- b. Horsepower and rpm.
- c. Volts, phase, and hertz.
- d. Full-load amperage and service factor.
- e. Sheave make, size in inches, and bore.
- f. Sheave dimensions, center-to-center, and amount of adjustments in inches.

3. Test Data (Indicated and Actual Values):

- a. Total airflow rate in cfm.
- b. Total system static pressure in inches wg.
- c. Fan rpm.
- d. Discharge static pressure in inches wg.
- e. Filter static-pressure differential in inches wg.
- f. Preheat coil static-pressure differential in inches wg.
- g. Cooling coil static-pressure differential in inches wg.
- h. Heating coil static-pressure differential in inches wg.
- i. Outside airflow in cfm.
- j. Return airflow in cfm.
- k. Outside-air damper position.
- l. Return-air damper position.
- m. Vortex damper position.

G. Apparatus-Coil Test Reports:

1. Coil Data:

- a. System identification.
- b. Location.
- c. Coil type.
- d. Number of rows.
- e. Fin spacing in fins per inch o.c.
- f. Make and model number.
- g. Face area in sq. ft..
- h. Tube size in NPS.
- i. Tube and fin materials.
- j. Circuiting arrangement.

2. Test Data (Indicated and Actual Values):

- a. Airflow rate in cfm.
- b. Average face velocity in fpm.
- c. Air pressure drop in inches wg.
- d. Outside-air, wet- and dry-bulb temperatures in deg F.
- e. Return-air, wet- and dry-bulb temperatures in deg F.
- f. Entering-air, wet- and dry-bulb temperatures in deg F.
- g. Leaving-air, wet- and dry-bulb temperatures in deg F.
- h. Water flow rate in gpm.
- i. Water pressure differential in feet of head or psig.
- j. Entering-water temperature in deg F.

- k. Leaving-water temperature in deg F.
 - l. Refrigerant expansion valve and refrigerant types.
 - m. Refrigerant suction pressure in psig.
 - n. Refrigerant suction temperature in deg F.
 - o. Inlet steam pressure in psig.
- H. Gas- and Oil-Fired Heat Apparatus Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:
 - 1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Fuel type in input data.
 - g. Output capacity in Btuh.
 - h. Ignition type.
 - i. Burner-control types.
 - j. Motor horsepower and rpm.
 - k. Motor volts, phase, and hertz.
 - l. Motor full-load amperage and service factor.
 - m. Sheave make, size in inches, and bore.
 - n. Sheave dimensions, center-to-center, and amount of adjustments in inches.
 - 2. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Entering-air temperature in deg F.
 - c. Leaving-air temperature in deg F.
 - d. Air temperature differential in deg F.
 - e. Entering-air static pressure in inches wg.
 - f. Leaving-air static pressure in inches wg.
 - g. Air static-pressure differential in inches wg.
 - h. Low-fire fuel input in Btuh.
 - i. High-fire fuel input in Btuh.
 - j. Manifold pressure in psig.
 - k. High-temperature-limit setting in deg F.
 - l. Operating set point in Btuh.
 - m. Motor voltage at each connection.
 - n. Motor amperage for each phase.
 - o. Heating value of fuel in Btuh.
- I. Fan Test Reports: For supply, return, and exhaust fans, include the following:
 - 1. Fan Data:
 - a. System identification.
 - b. Location.

- c. Make and type.
 - d. Model number and size.
 - e. Manufacturer's serial number.
 - f. Arrangement and class.
 - g. Sheave make, size in inches, and bore.
 - h. Sheave dimensions, center-to-center, and amount of adjustments in inches.
- 2. Motor Data:
 - a. Make and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Sheave dimensions, center-to-center, and amount of adjustments in inches.
 - g. Number of belts, make, and size.
- 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Suction static pressure in inches wg.
- J. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
 - 1. Report Data:
 - a. System and air-handling unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft..
 - g. Indicated airflow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual airflow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig.
- K. System-Coil Reports: For reheat coils and water coils of terminal units, include the following:
 - 1. Unit Data:
 - a. System and air-handling unit identification.
 - b. Location and zone.

- c. Room or riser served.
 - d. Coil make and size.
 - e. Flowmeter type.
- 2. Test Data (Indicated and Actual Values):
 - a. Airflow rate in cfm.
 - b. Entering-water temperature in deg F.
 - c. Leaving-water temperature in deg F.
 - d. Water pressure drop in feet of head or psig.
 - e. Entering-air temperature in deg F.
 - f. Leaving-air temperature in deg F.
- L. Compressor and Condenser Reports: For refrigerant side of unitary systems, stand-alone refrigerant compressors, air-cooled condensing units, or water-cooled condensing units, include the following:
 - 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Unit make and model number.
 - d. Compressor make.
 - e. Compressor model and serial numbers.
 - f. Refrigerant weight in lb.
 - g. Low ambient temperature cutoff in deg F.
 - 2. Test Data (Indicated and Actual Values):
 - a. Inlet-duct static pressure in inches wg.
 - b. Outlet-duct static pressure in inches wg.
 - c. Entering-air, dry-bulb temperature in deg F.
 - d. Leaving-air, dry-bulb temperature in deg F.
 - e. Condenser entering-water temperature in deg F.
 - f. Condenser leaving-water temperature in deg F.
 - g. Condenser-water temperature differential in deg F.
 - h. Condenser entering-water pressure in feet of head or psig.
 - i. Condenser leaving-water pressure in feet of head or psig.
 - j. Condenser-water pressure differential in feet of head or psig.
 - k. Control settings.
 - l. Unloader set points.
 - m. Low-pressure-cutout set point in psig.
 - n. High-pressure-cutout set point in psig.
 - o. Suction pressure in psig.
 - p. Suction temperature in deg F.
 - q. Condenser refrigerant pressure in psig.
 - r. Condenser refrigerant temperature in deg F.
 - s. Oil pressure in psig.
 - t. Oil temperature in deg F.
 - u. Voltage at each connection.
 - v. Amperage for each phase.

- w. Kilowatt input.
- x. Crankcase heater kilowatt.
- y. Number of fans.
- z. Condenser fan rpm.
- aa. Condenser fan airflow rate in cfm.
- bb. Condenser fan motor make, frame size, rpm, and horsepower.
- cc. Condenser fan motor voltage at each connection.
- dd. Condenser fan motor amperage for each phase.

3.15 INSPECTIONS

A. Initial Inspection:

1. After testing and balancing are complete, operate each system and randomly check measurements to verify that the system is operating according to the final test and balance readings documented in the Final Report.
2. Randomly check the following for each system:
 - a. Measure airflow of at least 10 percent of air outlets.
 - b. Measure water flow of at least 5 percent of terminals.
 - c. Measure room temperature at each thermostat/temperature sensor. Compare the reading to the set point.
 - d. Measure sound levels at two locations.
 - e. Measure space pressure of at least 10 percent of locations.
 - f. Verify that balancing devices are marked with final balance position.
 - g. Note deviations to the Contract Documents in the Final Report.

B. Final Inspection:

1. After initial inspection is complete and evidence by random checks verifies that testing and balancing are complete and accurately documented in the final report, request that a final inspection be made by Architect.
2. TAB firm test and balance engineer shall conduct the inspection in the presence of Architect.
3. Architect shall randomly select measurements documented in the final report to be rechecked. The rechecking shall be limited to either 10 percent of the total measurements recorded, or the extent of measurements that can be accomplished in a normal 8-hour business day.
4. If the rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
5. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.
6. TAB firm shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes and resubmit the final report.
7. Request a second final inspection. If the second final inspection also fails, Owner shall contract the services of another TAB firm to complete the testing and

balancing in accordance with the Contract Documents and deduct the cost of the services from the final payment.

3.16 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional testing and balancing to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional testing, inspecting, and adjusting during near-peak summer and winter conditions.

END OF SECTION 15950

SECTION 15861 - AIR FILTERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Includes But Not Limited To
 - 1. Furnish and install filters used in mechanical equipment.
- B. Related Sections
 - 1. Section 15010 - General Mechanical Requirements

PART 2 - PRODUCTS

2.1 MANUFACTURED UNITS

- A. Filters - Two inch thick throw-away type as recommended by Rooftop Unit Manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Provide ample access for filter removal.

3.2 FIELD QUALITY CONTROL

- A. Inspection - At date of Substantial Completion, air filters shall be new, clean, and approved by Owner's representative.

END OF SECTION 15861

DIVISION 16
ELECTRICAL

- 16001 ELECTRICAL GENERAL PROVISIONS
- 16070 ELECTRICAL CONNECTIONS FOR EQUIPMENT
- 16080 DEMOLITION
- 16110 CONDUIT RACEWAYS
- 16120 CONDUCTORS FOR CABLES
- 16135 ELECTRICAL BOXES AND FITTINGS
- 16136 SUPPORTING DEVICES
- 16140 WIRING DEVICES
- 16155 MOTOR STARTERS
- 16160 PANELBOARDS
- 16170 MOTOR AND CIRCUIT DISCONNECTS
- 16180 OVERCURRENT PROTECTIVE DEVICES
- 16420 SERVICE ENTRANCE
- 16452 GROUNDING

SECTION 16001

ELECTRICAL GENERAL PROVISIONS

PART 1 GENERAL

1.1 RELATED DOCUMENTS:

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specification sections, apply to work of this section.
- B. Architectural, Structural, Mechanical and other applicable documents are considered a part of the electrical documents insofar as they apply as if referred to in full.

1.2 DESCRIPTION OF WORK:

- A. The extent of electrical work is indicated on drawings and/or specified in Division 16 sections of the specification. Provide all labor, materials, equipment, supervision and service necessary for a complete electrical system. Work includes, but is not necessarily limited to, the following items.

<u>ITEM</u>	<u>SECTION</u>
1. Electrical General Provisions	16001
2. Electrical Connections for Equipment	16070
3. Demolition	16080
4. Conduit Raceways	16110
5. Conductors and Cables	16120
6. Electrical Boxes and Fittings	16135
7. Supporting Devices	16136
8. Wiring Devices	16140
9. Motor Starters	16155
10. Panelboards	16160
11. Motor and Circuit Disconnects	16170
12. Overcurrent Protective Devices	16180
13. Service Entrance	16420
14. Grounding	16452

- B. Use of standard industry symbols together with the special symbols, notes, and instructions indicated on the drawings describe the work, materials, apparatus and systems required as a portion of this work.
- C. Visit the site during the bidding period to determine existing conditions affecting electrical and other work. All costs arising from site conditions and/or preparation shall be included in the base bid. No additional charges will be allowed due to inadequate site inspection.

1.3 DEFINITION OF TERMS

- A. The following terms used in Division 16 documents are defined as follows:
 - 1. "Provide": Means furnish, install and connect, unless otherwise indicated.
 - 2. "Furnish": Means purchase and deliver to project site.
 - 3. "Install": Means to physically install the items in-place.
 - 4. "Connect": Means make final electrical connections for a complete operating piece of equipment.

1.4 RELATED SECTIONS:

- A. Consult all other sections, determine the extent and character of related work and properly coordinate work specified herein with that specified elsewhere to produce a complete installation.
- B. General and Supplementary Conditions: Drawings and general provisions of contract and Division 1 of the Specifications, apply to all Division 16 sections.
- C. Earthwork:
 - 1. Provide trenching, backfilling, boring and soil compaction as required for the installation of underground conduit, buried cable, in-grade pull boxes, manholes, lighting pole foundations, etc. See Division 2, Sitework, and other portions of Division 16, for material and installation requirements.
- D. Concrete Work:
 - 1. Provide forming, steel bar reinforcing, cast-in-place concrete, finishing and grouting as required for under ground conduit encasement, light pole foundations, pull box slabs, vaults, equipment pads, etc. See Division 3, Concrete for material and installation requirements.
- E. Miscellaneous Metal Work:
 - 1. Provide fittings, brackets, backing, supports, rods, welding and pipe as required for support and bracing of raceways, lighting fixtures, panelboards, distribution boards, switchboards, motor controls centers, etc. See Division 5, Metals for material and installation requirements.
- F. Miscellaneous Lumber and Framing Work:
 - 1. Provide wood grounds, nailers, blocking, fasteners, and anchorage for support of electrical materials and equipment. See Division 6, Rough Carpentry for material and installation requirements.
- G. Moisture Protection:
 - 1. Provide membrane clamps, sheet metal flashing, counter flashing, caulking and sealants as required for waterproofing of conduit penetrations and sealing penetrations in or through fire walls, floors and ceiling slabs and foundation walls. All penetrations through vapor barriers at slabs on grade shall be taped and made vaportight. See Division 7, Thermal and Moisture Protection for material and installation requirements.
- H. Access panels and doors:
 - 1. Provide in walls, ceiling, and floors for access to electrical devices and equipment. See Division 8, Doors and Windows for material and installation requirements.
- I. Painting:
 - 1. Provide surface preparation, priming and finish coating as required for electrical cabinets, exposed conduit, pull and junction boxes, poles, surface metal raceways, etc. See Division 9, Finishes for material and installation requirements.

1.5 WORK FURNISHED AND INSTALLED UNDER ANOTHER SECTION REQUIRING CONNECTIONS UNDER THIS SECTION:

- A. Provide electrical service, make requisite connections and perform operational test. Items furnished and installed under other sections and connected under this section, include but are not limited to the following:
1. Electric motors.
 2. Package mechanical equipment: fans, fan coil units, pumps, boilers, duplex compressors, etc.
 3. Flow switches and valve monitors.
 4. Motorized dampers.
 5. Fire and smoke dampers
 6. Duct mounted smoke detectors.
 7. Elevator/Escalator Controllers.
 8. Irrigation controllers.
 9. Door hold-open/release devices.
 10. Motorized projection screens.
 11. Wheel chair lifts.
 12. Roll down doors.
 13. Electric hardware.
 14. Laboratory equipment including hoods, cold rooms, autoclaves, drying ovens, glassware washers and dryers, refrigerators, freezers, etc.
 15. Shop equipment including saw dust collectors, saws, lathes, grinders, welders, planers, presses, etc.
 16. Temperature control panels.
 17. Variable frequency controllers.
 18. Chiller starters.
 19. Motorized Chalkboards/Markerboards/Whiteboards.
 20. Display cases.
 21. Water coolers.
 22. Kitchen equipment including ovens, fryers, mixers, disposers, dishwashers, etc.
 23. Paint spray booths.
 24. Fire sprinkler alarm bells.
 25. Electric heat trace cable for domestic and industrial hot water piping systems.
 26. Electric heat trace cable for guttering, drainlines, etc.
 27. Anti-sweat heaters, fan coils, etc for walk-in coolers and freezers.
 28. Hand dryers, hair dryers.
 29. Dock levelers.

1.6 ITEMS FURNISHED UNDER ANOTHER DIVISION, BUT INSTALLED AND CONNECTED UNDER THIS DIVISION:

- A. Items furnished under other Divisions, but turned over to Division 16 for installation and final connection include, but are not necessarily limited to, the following.
1. Wall mounted control stations for motorized roll-up doors/grills.
 2. Wall mounted control stations for motorized projection screens.
 3. Wall mounted control stations for handicap lift.
 4. Lighting fixtures for paint spray booths.
 5. Lighting fixtures, receptacles, and switches for fume hoods.
 6. Lighting fixtures for kitchen hoods.
 7. Lighting fixtures for walk-in freezers and coolers.

1.7 WORK NOT INCLUDED IN THIS DIVISION:

- A. Items of work provided under another contract include, but are not necessarily limited to, the following:
 - 1. Telephone cables and electronic equipment.
 - 2. Data system cables, fittings, coverplates and electronic equipment.
 - 3. Control wires for irrigation control valves.
 - 4. Energy management/temperature control system; both line and low voltage including conductors and conduit.
 - 5. Television monitors and projection equipment.
 - 6. Security system equipment, cables, fittings, and coverplates.
 - 7. CCTV and MATV cabling and electronic equipment.

1.8 INTERPRETATION OF DRAWINGS AND SPECIFICATIONS:

- A. Before bidding, Contractor shall familiarize himself with the drawings, specifications and project site. Submit requests for clarification to Architect/Engineer in writing prior to issuance of final addendum. After signing the contract, the Contractor shall meet the intent, purpose, and function of the Contract Documents. Any costs of materials, labor and equipment arising therefrom, to make each system complete and operable, is the responsibility of the Contractor.

1.9 QUALITY ASSURANCE:

- A. Reference to codes, standards, specifications and recommendations of technical societies, trade organizations and governmental agencies refers to the latest edition of such publications adopted and published prior to submittal of the bid proposed, unless noted otherwise herein. Such codes or standards are considered a part of this specification as though fully repeated herein.
- B. When codes, standards, regulations, etc. allow work of lesser quality or extent than is specified under this Division, nothing in said codes shall be construed or inferred as reducing the quality, requirements or extent of the Drawings and Specifications. Perform work in accordance with applicable requirements of all governing codes, rules and regulations including the following minimum standards, whether statutory or not:
 - 1. National Electric Code (NEC).
 - 2. International Building Code (IBC).
 - 3. International Fire Code (IFC).
 - 4. International Mechanical Code (IMC).
- C. Standards: Comply with the following standards where applicable for equipment and materials specified under this Division.

1.	UL	Underwriters' Laboratories
2.	ASTM	American Society for Testing Materials
3.	CBN	Certified Ballast Manufacturers
4.	IPCEA	Insulated Power Cable Engineers Association
5.	NEMA	National Electrical Manufacturer's Association
6.	ANSI	American National Standards Institute
7.	ETL	Electrical Testing Laboratories
- D. All electrical apparatus furnished under this Section shall conform to (NEMA) standards and the NEC and bear the Underwriters' Laboratories (UL) label where such label is applicable.
- E. Comply with requirements of State and Local Ordinances. If a conflict occurs between these requirements and the Contract Documents, the most stringent requirements shall

govern. The Contractor accepts this responsibility upon submitting his bid, and no extra charge will be allowed after the contract is awarded. This shall not be construed as relieving the Contractor from complying with any requirements of the Contract Documents which may be in excess of the aforementioned requirements, and not contrary to same.

- F. Obtain all permits, inspections, etc. required by authority having jurisdiction. Include all fees in bid. Furnish a certificate of approval to the Owner's Representative from the Inspection Authority at completion of the work.
- G. Employ only qualified craftsmen with at least three years of experience. Workmanship shall be neat, have a good mechanical appearance and conform to best electrical construction practices. Provide a competent superintendent to direct the work at all times. Any person found incompetent shall be discharged from the project and replaced by satisfactory personnel.
- H. Contractor shall have a current state contracting license applicable to type of work to be performed under this contract.

1.10 SUBMITTALS:

A. SHOP DRAWINGS AND PRODUCT DATA:

- 1. After the Contract is awarded but prior to manufacture or installation of any equipment, prepare complete Shop Drawings and Brochures for materials and equipment as required by each section of the specification. Submit 8 complete sets for review. All sets of shop drawing material shall be bound. Prior to submission of the Shop Drawings and Project Data, review and certify that they are in compliance with the Contract Documents. Verify all dimensional information to insure proper clearance for installation of equipment. Check all materials and equipment after arrival on the job site and verify compliance with the Contract Documents. A minimum period of two weeks, exclusive of transmittal time, will be required each time Shop Drawing and/or Brochure is submitted or resubmitted for review. This time period shall be considered by the Contractor when scheduling submittal data. If the shop drawings are rejected twice, the contractor shall reimburse the engineer the sum of \$200.00 for the third review and any additional reviews required.
- 2. Review of Shop Drawings and Brochures shall not relieve the Contractor of responsibility for dimensions and/or errors that may be contained therein, or deviations from the Contract Document's requirements. It shall be clearly understood that the noting of some errors but overlooking others does not grant the Contractor permission to proceed in error. Regardless of any information contained in the Shop Drawings and Brochures, the requirements of the Contract Document's shall govern and are not waived, or superseded in any way by the review of the Shop Drawings and Brochures.
- 3. Certifications shall be written or in the form of rubber stamp impressions as follows:
- 4. I hereby certify that this Shop Drawing and/or Brochure has been checked prior to submittal and that it complies in all respects with the requirements of the Contract Drawings and Specifications for this Project.

(Name of Electrical Subcontractor)

Signed_____.

Position_____ Date

5. Observe the following rules when submitting the Shop Drawings and Brochures.
 - a. Each Shop Drawing shall indicate in the lower right hand corner, and each Brochure shall indicate on the front cover the following: Title of the sheet or brochure, name and location of the building; names of the Architect and Electrical Engineer, Contractor, Subcontractors, Manufacturer, Supplier/Vendor, etc., date of submittal, and the date of correction and revision. Unless the above information is included the submittal will be returned for resubmittal.
 - b. Shop Drawings shall be done in an easily legible scale and shall contain sufficient plans, elevations, sections, and isometrics to clearly describe the equipment or apparatus, and its location. Drawings shall be prepared by an Engineer/Draftsman skilled in this type of work. Shop Drawings shall be drawn to at least 1/4" = 1'0" scale.
 - c. Brochures to be submitted shall be published by the Manufacturers and shall contain complete and detailed engineering and dimensional information. Brochures submitted shall contain only information relevant to the particular equipment or materials to be furnished. The Contractor shall not submit catalogs which describe several different items in addition to those items to be used, unless all irrelevant information is marked out, or unless relevant information is clearly marked. Brochures from each manufacturer shall be identified and submitted separately.

1.11 OPERATION AND MAINTENANCE MANUALS:

- A. Provide operating instruction and maintenance data books for all equipment and materials furnished under this Division.
- B. Submit four copies of operating and maintenance data books for review at least four weeks before final review of the project. Assemble all data in a completely indexed volume or volumes and identify the size, model, and features indicated for each item. The binder (sized to the material) shall be a 2" slide lock unit (Wilson-Jones B3-367-44). The cover shall be engraved with the job title in 1/2" high letters and the name and address of the Contractor in 1/4" high letters. Provide the same information in 1/8" letters on the spine.
- C. Include complete cleaning and servicing data compiled in clearly and easily understandable form. Show serial numbers of each piece of equipment, complete lists of replacement parts, motor ratings, etc. Each unit shall have its own individual sheet. (Example: If two items of equipment A and D appear on the same sheet, an individual sheet shall be provided for each unit specified).
- D. Include the following information where applicable.
 1. Identifying name and mark number.
 2. Certified outline Drawings and Shop Drawings.
 3. Parts lists.
 4. Performance curves and data.
 5. Wiring diagrams.
 6. Light fixture schedule with the lamps and ballast data used on the project for all fixtures

7. Manufacturer's recommended operating and maintenance instructions.
 8. Vendor's name and address for each item.
- E. The engineer shall review the manuals and when approved, will forward the manuals on to the architect. If the manuals are rejected twice, the contractor shall reimburse the engineer the sum of \$200.00 for each review afterwards.

1.12 RECORD DRAWINGS:

- A. Maintain, on a daily basis, a complete set of "Record Drawings", reflecting an accurate record of work in accordance with the following:
1. Show the complete routing and location of all feeders rated 100 amps and larger. Locate work buried below grade or under slab, work concealed above ceilings, and work in concealed spaces, dimensionally from fixed structural elements (not partition walls, etc.)
 2. Show the complete routing and location of all telecommunications conduits, systems raceways, and empty raceways, 1-1/4" and larger. Locate work buried below grade or under slab, work concealed above ceilings, and work in concealed spaces, dimensionally from fixed structural elements (not partition walls, etc.).
 3. Show all changes, deviations, addendum items, change orders, job instructions, etc., which change the work from that shown on the contract documents, including wall relocations, fixtures and device changes, branch circuiting changes, etc. Where locations of boxes, raceways, equipment, etc. are adjusted in the field to fit conditions, but such new locations may not be obvious by referring to the contract document, show new locations on the record drawings.
- B. At the discretion of the Architect/Engineer, the drawings will be reviewed on a periodic basis and used as a pre-requisite for progress payments. This requirement shall not be construed as authorization for the Contractor to make changes in the layout, or work without written authorization for such changes. The "Record Drawings" for daily recording shall consist of a set of blue line prints of the Contract Drawings.
- C. Upon completion of the work, purchase a complete set of electronic drawings. Transfer all "Record" information from the blue line prints to the drawings via the current CAD program in which it was written. The Architect/Engineer shall review the drawings and the Contractor shall incorporate the resulting comments into the final record drawings. The Contractor shall make two complete copies of the drawings electronically and forward this to the Engineer.
- D. Certify the "Record Drawings" for correctness by placing and signing the following certifications of the first sheet of the set:
1. "CERTIFIED CORRECT (3/8" high letters)
(Name of General Contractor)
By _____ Date _____
(Name of Electrical Contractor)
By _____ Date _____

1.13 GUARANTEE:

- A. Ensure that electrical system installed under this contract is in proper working order and in compliance with drawings, specifications, and/or authorized changes. Without additional charge, replace any work or materials which develop defect, except from ordinary wear and tear, within one year from the date of substantial completion. Exception: Incandescent and fluorescent lamps shall be guaranteed for a period of two months from the date of substantial completion.

PART 2 PRODUCTS

2.1 GENERAL:

- A. Products are specified by manufacturer name, description, and/or catalog number. Discrepancies between equipment specified and the intended function of equipment shall be brought to the attention of the Architect/Engineer in writing prior to bidding. Failure to report any conflict, including catalog numbers, discontinued products, etc., does not relieve the Contractor from meeting the intent of the contract documents nor shall it change the contract cost. If the Contractor is unable to interpret any part of the plans and/or specifications, or should he find discrepancies therein, he shall bring this to the attention of the Architect/Engineer who will issue interpretation and/or additional instructions to Bidders before the project is bid.

2.2 MANUFACTURERS:

- A. Provide products of manufacturers specified. Manufacturers catalog numbers and descriptions establish the quality of product required. Substitutions will be considered if a duplicate written application (2-copies) is at the office of the Architect/Engineer eight (8) working days prior to the day of the bidding. The application shall include the following: 1) A statement certifying that the equipment proposed is equal to that specified; that it has the same electrical and physical characteristics, compatible dimensions, and meets the functional intent of the contract documents; 2) The specified and submittal catalog numbers of the equipment under consideration; 3) A pictorial and specification brochure.
- B. Any conflict arising from the use of substituted equipment shall be the responsibility of the Contractor, who shall bear all costs required to make the equipment comply with the intent of the contract documents.
- C. Samples may be required for non-standard or substituted items before installation during construction. Provide all samples as required.
- D. No materials or apparatus may be substituted after the bid opening except where the equipment specified has been discontinued.
- E. Provide only equipment specified in the Contract Documents or approved by addendum.

2.3 SPARE PARTS:

- A. Provide spare parts (fuses, diffusers, lamps, etc.) as specified. Transmit all spare parts to Owner's Representative prior to substantial completion.

PART 3 EXECUTION

3.1 INSTALLATION:

- A. Layout electrical work in advance of construction to eliminate unnecessary cutting, drilling, channeling, etc. Where such cutting, drilling, or channeling becomes necessary for proper installation; perform with care. Use skilled mechanics of the trades involved.

Repair damage to building and equipment at no additional cost to the contract. Cutting work of other Contractors shall be done only with the consent of that Contractor. Cutting structural members shall not be permitted.

- B. Since the drawings of floor, wall, and ceiling installation are made at small scale; outlets, devices, equipment, etc., are indicated only in their approximate location unless dimensioned. Locate outlets and apparatus symmetrically on floors, walls and ceilings where not dimensioned, and coordinate such locations with work of other trades to prevent interferences. Verify all dimensions on the job. Do not scale the electrical drawings, but refer to the architectural and mechanical shop drawings and project drawings for dimensions as applicable.
- C. Perform for other trades, the electrical wiring and connection for all devices, equipment or apparatus. Consult Architectural, Mechanical, and other applicable drawings, and all applicable shop drawings to avoid switches, outlets, and other equipment from being hidden behind doors, cabinets, counters, heating equipment, etc., or from being located in chalkboards, tackboards, glass panels, etc. Relocate buried electrical devices and/or connections as directed at no additional cost.
- D. Coordinate the location of outlets, devices, connections, and equipment with the supplier of the systems furniture prior to rough-in.
- E. Where conduit, outlets or apparatus are to be encased in concrete, it must be located and secured by a journeyman or foreman present at the point of installation. Check locations of the electrical items before and after concrete and/or masonry installation and relocate displaced items.
- F. Provide block-outs, sleeves, demolition work, etc., required for installation of work specified in this division.

3.2 CLEAN:

- A. Clean up all equipment, conduit, fittings, packing cartons and other debris that is a direct result of the installation of the work of this Division.
- B. Clean fixtures, interiors and exteriors of all equipment, and raceways. Replace all filters in electrical equipment upon request for Substantial Completion.

3.3 POWER OUTAGES:

- A. All power outages required for execution of this work shall occur during non-standard working hours and at the convenience of the Owner. Include all costs for overtime work in bid.
- B. Submit written request at least 7 days in advance of scheduled outage and proceed with outage only after receiving authorization from the Owner's Representative.
- C. Keep all outages to an absolute minimum.

3.4 STORAGE AND PROTECTION OF MATERIALS:

- A. Provide storage space for storage of materials and apparatus and assume complete responsibility for all losses due to any cause whatsoever. In no case shall storage interfere with traffic conditions in any public thoroughfare or constitute a hazard to persons in the vicinity. Protect completed work, work underway, and apparatus against loss or damage.

3.5 EXCAVATING FOR ELECTRICAL WORK:

- A. General: Locate and protect existing utilities and other underground work in manner which will ensure that no damage or service interruption will result from excavating and backfilling. Perform excavation in a manner which protects walls, footings, and other structural members from being disturbed or damaged in any way. Burial depths must comply with NEC Section 300-5 (or State of Utah requirement, whichever is more stringent), unless noted otherwise on drawings.
- B. Protect persons from injury at excavations, by barricades, warnings and illumination.
- C. Coordinate excavations with weather conditions, to minimize possibility of washouts, settlements and other damages and hazards.
- D. Provide temporary covering or enclosure and temporary heat as necessary to protect bottoms of excavations from freezing and frost action. Do not install electrical work on frozen excavation bases or subbases.
- E. Do not excavate for electrical work until the work is ready to proceed without delay, so that total time lapse from excavation to completion of backfilling will be minimum. See other sections of specification for additional requirements for excavating.
- F. Store excavated material (temporarily) near excavation, in manner which will not interfere with or damage excavation or other work. Do not store under trees (within drip line).
- G. Retain excavated material which complies with requirements for backfill material. Dispose of excavated material which is either in excess of quantity needed for backfilling or does not comply with requirements for backfill material. Remove unused material from project site, and dispose of in lawful manner.

3.6 BACKFILL MATERIALS:

- A. For buried conduit or cable (other than below slab-on-grade, or concrete encased) - 2" thickness of well graded sand on all side of conduit or cable.
- B. For trench backfill to within 6" of final grade - soil material suitable for compacting to required densities.
- C. For top 6" of excavation - Top soil.
- D. Backfill excavations in 8" high courses of backfill material, uniformly compacted to the following densities (percent of maximum density, ASTM D 1557), using power-driven hand-operated compaction equipment.
 - 1. Lawn/Landscaped Areas: 85 percent for cohesive soils, 95 percent for cohesionless soils.
 - 2. Paved Areas, Other than Roadways (90 percent for cohesive soils, 95 percent for cohesionless soils).
- E. Subsidence: Where subsidence is measurable or observable at electrical work excavations during general project warranty period, remove surface (pavement, lawn or other finish), add backfill material, compact, and replace surface treatment. Restore appearance, quality and condition of the surface or finish to match adjacent work, and eliminate evidence of restoration to greatest extent possible.

3.7 CONCRETE BASES:

- A. Unless otherwise noted, provide 4" high reinforced concrete bases for all floor mounted or floor standing electrical equipment, including generators, transformers, switchgear, battery racks, motor control centers, etc. Extend bases 6" beyond equipment or mounting rails on all sides or as shown on the drawings. Notwithstanding this requirement, coordinate with equipment manufacturer, shop drawings, and height of base to ensure compliance with NEC 404.8.
- B. Concrete bases shall be provided under Division-16. Coordinate size and location of all bases and furnish all required anchor bolts, sleeves, reinforcing and templates as required to obtain a proper installation.
- C. Provide and locate properly sized concrete pads for power company furnished pad mounted transformers in accordance with power company clearance requirements. Where the serving utility is Rocky Mountain Power, the electrical contractor shall conform to the requirements of Electrical Service Requirements, Section 6.4.

3.8 ROOF PENETRATIONS:

- A. Where raceways penetrate roofing or similar structural area, provide appropriate roof jack coordinate with the roofing contractor and the Architect in order to match the vent with the roof construction. The jack shall be sized to fit tightly to raceway for weather-tight seal, and with flange extending a minimum of 9" under roofing in all sides or as required by the roof type of construction. Completely seal opening between inside diameter of roof flashing and outside diameter of penetrating raceways. Coordinate all work with work required under roofing section of specifications.

3.9 FIRE PENETRATION SEALS:

- A. Seal all penetrations for work of this section through fire rated floors, walls and ceilings to prevent the spread of smoke, fire, toxic gas or water through the penetration either before, during or after fire. The fire rating of the penetration seal shall be at least that of the floor, wall or ceiling into which it is installed, so that the original fire rating of the floor or wall is maintained as required by Article 300-21 of the National Electrical Code. Where applicable, provide OZ Type CFSF/I and CAFSF/I fire seal fittings for conduit and cable penetrations through concrete and masonry walls, floors, slabs, and similar structures. Where applicable, provide 3M fire barrier sealing penetration system, and/or IPC Flame Safe Fire Stop System, and/or Chase Foam fire stop system, including wall wrap, partitions, caps, and other accessories as required. All materials to comply with UL 1479 (ASTM E-814). Comply with manufacturer's instructions and recommendations for installation of sealing fittings and barrier sealing systems.

3.10 PROJECT FINALIZATION AND START-UP:

- A. Upon completion of equipment and system installation, assemble all equipment Factory Representatives and Subcontractors for system start-up.
- B. Each Representative and Subcontractor shall assist in start-up and check out their respective system and remain at the site until the total system operation is accepted by the Owner's representative.
- C. The Factory Representative and/or System Subcontractor shall give personal instruction on operating and maintenance of their equipment to the Owner's maintenance and/or operation personnel. To certify acceptance of operation and instruction by the Owner's Representative, the contractor shall prepare a written statement as follows:

- D. This is to certify that the Factory Representative and System Subcontractor for each of the systems listed below have performed start-up and final check out of their respective systems.
- E. The Owner's Representative has received complete and thorough instruction in the operation and maintenance of each system.

1. SYSTEM

(List systems included)

FACTORY REPRESENTATIVE

(List name and address of
Factory Representative).

Owner's Representative

Contractor

- F. Send copy of acceptance to Architect/Engineer.

3.11 FINAL REVIEW:

- A. At the time of final review, the project foreman shall accompany the reviewing party, and remove coverplates, panel covers and other access panels as requested, to allow review of the entire electrical system.

END OF SECTION 16001

SECTION – 16070

ELECTRICAL CONNECTIONS FOR EQUIPMENT

PART 1 GENERAL

1.1 RELATED DOCUMENTS:

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specification sections, apply to work of this section.
- B. This section is a Division-16 Basic Materials and Methods section, and is part of each Division-16 section making reference to electrical connections.

1.2 DESCRIPTION OF WORK:

- A. Extent of electrical connection for equipment includes final electrical connection of all equipment having electrical requirements. Make final connections for all owner furnished equipment. See other applicable portions of specification for building temperature control wiring requirements.
- B. Refer to Division-15 sections for motor starters and controls furnished integrally with equipment; not work of this section.
- C. Refer to Division-15 section for control system wiring; not work of this section.
- D. Refer to sections of other Divisions for specific individual equipment power requirements.

1.3 QUALITY ASSURANCE:

- A. NEC COMPLIANCE: Comply with applicable portions of NEC as to type products used and installation of electrical power connections.
- B. UL LABELS: Provide electrical connection products and materials which have been UL-listed and labeled.

PART 2 PRODUCTS

2.1 GENERAL:

- A. For each electrical connection indicated, provide complete assembly of materials, including but not necessarily limited to, raceways, conductors, cords, cord caps, wiring devices, pressure connectors, terminals (lugs), electrical insulating tape, heat-shrinkable insulating tubing, cable ties, solderless wire nuts, and other items and accessories as needed to complete splices, terminations, and connections as required. Crimp on or slip-on type splicing materials (insulation displacement type) designed to be used without wire stripping are not acceptable. See Section 16110, Conduit Raceways; Section 16140 Wiring Devices; and Section 16120 Wire and Cable for additional requirements. Provide final connections for equipment consistent with the following:
 - 1. Permanently installed fixed equipment - flexible seal-tite conduit from branch circuit terminal equipment, or raceway; to equipment, control cabinet, terminal junction box or wiring terminals. Totally enclose all wiring in raceway.
 - 2. Movable and/or portable equipment - wiring device, cord cap, and multi-conductor cord suitable for the equipment and in accordance with NEC requirements (Article 400).

3. Other methods as required by the National Electrical Code and/or as required by special equipment or field conditions.

PART 3 EXECUTION

3.1 INSTALLATION OF ELECTRICAL CONNECTIONS:

- A. Make electrical connections in accordance with connector manufacturer's written instructions and with recognized industry practices, and complying with requirements of NEC and NECA's "Standard of Installation" to ensure that products fulfill requirements.
- B. Connect electrical power supply conductors to equipment conductors in accordance with equipment manufacturer's written instructions and wiring diagrams.
- C. Coordinate installation of electrical connections for equipment with equipment installation work.
- D. Verify all electrical loads (voltage, phase, full load amperes, number and point of connections, minimum circuit ampacity, etc.) for equipment furnished under other Divisions of this specification, by reviewing respective shop drawings furnished under each division. Meet with each subcontractor furnishing equipment requiring electrical service and review equipment electrical characteristics. Report any variances from electrical characteristics noted on the electrical drawings to Architect before proceeding with rough-work.
- E. Obtain and review the equipment shop drawings to determine particular final connection requirements before rough-in begins for each equipment item.
- F. Refer to basic materials and methods Section 16120, Conductors, for identification of electrical power supply conductor terminations.

END OF SECTION 16070

SECTION 16080

DEMOLITION

PART 1 GENERAL

1.1 RELATED DOCUMENTS:

- A. Drawings and general provisions of Contract, including General and Special Provisions, Division 1 and Division-2A Specification sections, apply to work of this section.
- B. This section is a Division-16 Basic Materials and Methods section, and is part of each Division-16 section making reference to demolition.

1.2 DESCRIPTION OF WORK:

- A. Extent of major items of demolition work is indicated by drawings. Other demolition work shall be performed as required to maintain system operation.
- B. The intent of the drawings is to indicate major items affected and not to show every device, outlet, fixture, etc. affected by demolition work.
- C. The drawings do not necessarily reflect as-built conditions. The contractor shall visit the jobsite prior to bidding to determine the overall scope of demolition work.
- D. Refer to sections of other Divisions for applicable requirements affecting demolition work.
- E. Refer to Section 16001 for requirements with regard to power outages affecting the operation of existing electrical systems.

1.3 QUALITY ASSURANCE:

- A. NEC COMPLIANCE:
 - 1. Comply with applicable portions of NEC as to methods used for demolition work.

PART 2 PRODUCTS

2.1 GENERAL:

- A. Demolition work shall be laid out in advance to eliminate unnecessary cutting, drilling, channeling, etc. Where such cutting, drilling, or channeling becomes necessary, perform with care, use skilled mechanics of the trades involved. Repair damage to building and equipment. Cutting work of other Contractors shall be done only with the consent of that Contractor. Cutting of structural members shall not be permitted.

2.2 PATCHING AND REPAIR

- A. The Contractor is responsible for all demolition, patching and repair of all finished interior surfaces pertaining to the installation of this particular phase of work. All surfaces shall be finished (painted, etc.) to match the adjacent materials, finishes and colors.
- B. Hard surfaces: Whenever demolition or excavation is required for the installation of the electrical system, it shall be the responsibility of this contractor to make repairs and/or replacements of hard finish surfaces such as concrete, asphalt, roofing, etc.

- C. The method of patching and repair shall follow good construction practices and all finished surfaces shall match materials and finish wherein the demolition occurred.

2.3 EXISTING EQUIPMENT

- A. The following is a part of this project and all costs pertaining thereto shall be included in the base bid.
- B. The new electrical equipment and apparatus shall be coordinated and connected into the existing system as required. Auxiliary systems shall comply, unless otherwise specified.
- C. The existing electrical devices, conduit and/or equipment that for any reason obstructs construction shall be relocated. Provide conduit, wiring, junction boxes, etc. as required to extend existing circuits and systems to relocated devices or equipment.
- D. The new fixtures indicated for existing outlets shall be installed in accordance with the fixture specifications.
- E. When installing equipment in the existing building, it shall be concealed.
- F. All existing electrical equipment and systems in portions of the building not being remodeled shall be kept operational, in service and in working condition throughout the entire construction period. Restore any circuits and systems interrupted. Provide temporary panels, temporary wiring and conduit, etc. as required.
- G. Maintain circuit integrity and continuity of all existing circuits and systems that interfere with or are interrupted by remodel work unless those circuits are to be abandoned completely. Maintain all circuits and systems in operation during construction. Provide temporary panels, temporary wiring and conduit, etc. as required.
- H. Existing raceways may be used where possible in place, except as noted. All circuits, conduit and wire that are not used in the remodeled area shall be removed back to the panelboard, where it shall be labeled a spare with circuit number indicated. Re-used raceway shall meet all requirements for new installations.
- I. Obtain permission from the Architect and Owner's representative before penetrating any ceiling, floor, and wall surfaces.
- J. Any and all equipment having electrical connections that require disconnecting and reconnection at the same or another location throughout the course of construction shall be included as part of this contract.

END OF SECTION 16080

SECTION 16110
CONDUIT RACEWAYS

PART 1 GENERAL

1.1 RELATED DOCUMENTS:

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification sections, apply to work of this section.
- B. This section is a Division-16 Basic Materials and Methods section, and is part of each Division-16 section making reference to electrical raceways and specified herein.

1.2 DESCRIPTION OF WORK:

- A. Extent of raceways is indicated by drawings and schedules.
- B. Types of raceways in this section include the following:
 - 1. Electrical Metallic Tubing
 - 2. Flexible Metal Conduit
 - 3. Intermediate Metal Conduit
 - 4. Liquid-tight Flexible Metal Conduit
 - 5. Rigid Metal Conduit
 - 6. Rigid Non-metallic Conduit

1.3 QUALITY ASSURANCE:

- A. **MANUFACTURERS:** Firms regularly engaged in manufacture of raceway systems of types and sizes required, whose products have been in satisfactory use in similar service for not less than three (3) years.
- B. **STANDARDS:** Comply with applicable portions of NEMA standards pertaining to raceways. Comply with applicable portions of UL safety standards pertaining to electrical raceway systems; and provide products and components which have been UL-listed and labeled. Comply with NEC requirements as applicable to construction and installation of raceway systems.
- C. **SUBMITTALS:** Not required.

PART 2 PRODUCTS

2.1 METAL CONDUIT AND TUBING:

- A. **GENERAL:**
 - 1. Provide metal conduit, tubing and fittings of types, grades, sizes and weights (wall thicknesses) as indicated; with minimum trade size of 3/4".
- B. **RIGID METAL CONDUIT (RMC):** FS WW-C-0581 and ANSI C80.1.
- C. **INTERMEDIATE STEEL CONDUIT (IMC):** FS WW-C-581.
- D. **PVC EXTERNALLY COATED RIGID STEEL CONDUIT:** ANSI C80.1 and NEMA Std. Pub. No. RN 1.

- E. ALUMINUM CONDUIT: Not acceptable.
- F. MC CABLE: Not acceptable.
- G. RIGID AND INTERMEDIATE STEEL CONDUIT FITTINGS:
 - 1. Provide fully threaded malleable steel couplings; raintight and concrete tight where required by application. Provide double locknuts and metal bushings at all conduit terminations. Install OZ Type B bushings on conduits 1-1/4" and larger.
- H. ELECTRICAL METALLIC TUBING (EMT): FS WW-C-563 and ANSI C80.3.
- I. EMT FITTINGS:
 - 1. Provide insulated throat nylon bushings with non-indenter type malleable steel fittings at all conduit terminations. Install OZ Type B bushings on conduits 1" larger. Cast or indenter type fittings are not acceptable.
- J. FLEXIBLE METAL CONDUIT: FS WW-C-566, of the following type;
 - 1. Zinc-coated steel.
- K. FLEXIBLE METAL CONDUIT FITTINGS: FS W-F-406, Type 1, Class 1, and Style A.
- L. LIQUID TIGHT FLEXIBLE METAL CONDUIT:
 - 1. Provide liquid-tight, flexible metal conduit; constructed of single strip, flexible continuous, interlocked, and double-wrapped steel; galvanized inside and outside; coated with liquid-tight jacket of flexible polyvinyl chloride (PVC).
- M. LIQUID-TIGHT FLEXIBLE METAL CONDUIT FITTINGS: FS W-F-406, Type 1, Class 3, Style G.
- N. EXPANSION FITTINGS: OZ Type AX, or equivalent to suit application.

2.2 NON-METALLIC CONDUIT AND DUCTS:

- A. GENERAL:
 - 1. Provide non-metallic conduit, ducts and fittings of types, sizes and weights as indicated; with minimum trade size of 3/4".
- B. UNDERGROUND PVC PLASTIC UTILITIES DUCT:
 - 1. Minimum requirements shall be schedule 40 for encased burial in concrete and for Type II for direct burial.
- C. PVC AND ABS PLASTIC UTILITIES DUCT FITTINGS:
- D. ANSI/NEMA TC 9, match to duct type and material.
- E. HDPE CONDUIT: Not acceptable.

2.3 CONDUIT; TUBING; AND DUCT ACCESSORIES:

- A. Provide conduit, tubing and duct accessories of types and sizes, and materials, complying with manufacturer's published product information, which mate and match

conduit and tubing. Provide manufactured spacers in all duct bank runs.

2.4 SEALING BUSHINGS:

- A. Provide OZ Type FSK, WSK, or CSMI as required by application. Provide OZ type CSB internal sealing bushings.

2.5 CABLE SUPPORTS:

- A. Provide OZ cable supports for vertical risers, type as required by application.

PART 3 EXECUTION

3.1 INSTALLATION OF ELECTRICAL RACEWAYS:

- A. Install electrical raceways where indicated; in accordance with manufacturer's written instructions, applicable requirements of NEC and NECA "Standard of Installation", and in accordance with the following:
 - 1. SERVICE ENTRANCE CONDUCTORS, AND CONDUCTORS OVER 600 VOLTS:
 - a. Install in rigid metal conduit (RMC), or intermediate metal conduit (IMC); except where buried below grade, install in non-metallic conduit or duct, individually encased in concrete. See duct banks.
 - 2. FEEDERS UNDER 600 VOLTS:
 - a. Install feeders to panels and motor control centers and individual equipment feeders rated 100 amps and greater, in rigid metal conduit (RMC), or intermediate metal conduit (IMC); except where buried below grade, install in non-metallic conduit or duct. Encase feeders 1-1/4" and larger, individually in concrete where installed below grade. See duct banks.
 - 3. BRANCH CIRCUITS, SIGNAL AND CONTROL CIRCUITS, AND INDIVIDUAL EQUIPMENT CIRCUITS RATED LESS THAN 100 AMPS:
 - a. Install in electric metallic tubing (EMT); except in poured walls, with one side in contact with grade, below concrete slab-on-grade or in earth fill, install in non-metallic plastic duct. In areas exposed to weather, moisture, or physical damage, install in GRC or IMC. In suspended slabs, install in EMT. Encase non-metallic duct 1-1/4" and larger in concrete. See duct banks.
- B. Provide 1000 feet of 3/4" conduit with 3 #12 conductors and 1000 feet of 3/4" conduit with 3 #10 conductors. Provide all supports, fittings, boxes, terminations, etc. as required for installation. Install only as directed by engineer. Credit back all unused material and labor to the Owner.
- C. Coordinate with other work including metal and concrete deck work, as necessary to interface installation of electrical raceways and components.
- D. Install raceway in accordance with the following:
 - 1. Provide a minimum of 12" clearance measured from outside of insulation from flues, steam and hot water piping, etc. Avoid installing raceways in immediate vicinity of boilers and similar heat emitting equipment. Conceal raceways in finished walls, ceilings and floor (other than slab-on-grade), except in mechanical, electrical and/or communication rooms, conceal all conduit and

connections to motors, equipment, and surface mounted cabinets unless exposed work is indicated on the drawings. Run concealed conduits in as direct a line as possible with gradual bends. Where conduit is exposed in mechanical spaces, etc., install parallel with or at right angles to building or room structural lines. Do not install lighting raceway until piping and duct work locations have been determined in order to avoid fixtures being obstructed by overhead equipment.

2. Where cutting raceway is necessary, remove all inside and outside burrs; make cuts smooth and square with raceway. Paint all field threads (or portions of raceway where corrosion protection has been damaged) with primer and enamel finish coat to match adjacent raceway surface.
- E. Comply with NEC for requirements for installation of pull boxes in long runs.
 - F. Cap open ends of conduits and protect other raceways as required against accumulation of dirt and debris. Pull a mandril and swab through all conduit before installing conductors. Install a 200 lb. nylon pull cord in each empty conduit run.
 - G. Replace all crushed, wrinkled or deformed raceway before installing conductors.
 - H. Do not use flame type devices as a heat application to bend PVC conduit. Use a heating device which supplies uniform heat over the entire area without scorching the conduit.
 - I. Provide rigid metal conduit (RMC) for all bends greater than 22 degrees in buried conduit. Provide protective coating for RMC bend as specified herein.
 - J. Where raceways penetrate building, area ways, manholes or vault walls and floors below grade, install rigid metal conduit (RMC) for a minimum distance of 10 feet on the exterior side of the floor or wall. Provide OZ, Type FSK, WSK or CSMI sealing bushings (with external membrane clamps as applicable) for all conduit penetrations entering walls or slabs below grade. Provide segmented type CSB internal sealing bushings in all raceways penetrating building walls and slabs below grade, and in all above grade raceway penetrations susceptible to moisture migration into building through raceway.
 - K. Install liquid-tight flexible conduit for connection of motors, transformers, and other electrical equipment where subject to movement and vibration.
 - L. Install spare 3/4" conduits (capped) from each branch panelboard into the ceiling and floor space. Run five into the ceiling space and five into the floor space. Where the floor is not accessible run six conduits into the ceiling space. Run conduits the required distance necessary to reach accessible ceiling space.
 - M. Provide OZ expansion fittings on all conduits crossing building expansion joints, both in slab and suspended.
 - N. Provide OZ cable supports in all vertical risers in accordance with NEC 300-19; type as required by application.
 - O. Complete installation of electrical raceways before starting installation of cables/conductors within raceways.
 - P. Raceway installation below grade:
 1. Apply protective coating to metallic raceways in direct contact with earth or fill of any type; consisting of spirally wrapped PVC tape (1/2" minimum overlap of scotch wrap tape or equal); or factory applied vinyl cladding (minimum thickness

.020 inches). Completely wrap and tape all field joints.

2. Mark all buried conduits which do not require concrete encasement by placing yellow plastic marker tape (minimum 6" wide) along entire length of run 12" below final grade. Where multiple small lines are buried in a common trench and do not exceed an overall width of 16", install a single line marker.
3. Burial depths must comply with NEC Section 300-5 but in no case be less than 24", unless noted otherwise on drawings.

Q. Raceway installation below slab-on-grade, or below grade:

1. For slab-on-grade construction, install runs of rigid plastic conduit (PVC) below slab. All raceway shall be located a minimum of 4" below gravel sub-base. Install RMC (with protective coating) for raceways passing vertically through slab-on-grade. Slope raceways as required to drain away from electrical enclosures and to avoid collection of moisture in raceway low points.
2. Apply protective coating to metallic raceways in direct contact with earth or fill of any type; consisting of spirally wrapped PVC tape (1/2" minimum overlap of scotch wrap tape or equal); or factory applied vinyl cladding (minimum thickness .020 inches). Completely wrap and tape all field joints.
3. Mark all buried conduits which do not require concrete encasement by placing yellow plastic marker tape (minimum 6" wide) along entire length of run 12" below final grade. Where multiple small lines are buried in a common trench and do not exceed an overall width of 16", install a single line marker.
4. Burial depths must comply with NEC Section 300-5 but in no case be less than 24", unless noted otherwise on drawings.

R. Raceway installation in suspended slabs:

1. Install conduit as close to the middle of concrete slab as practicable without disturbing reinforcement. Do not install conduits of diameter greater than 1/3 of the slab thickness. Space conduits not less than 3 diameters on center (except at stub up locations). Provide OZ expansion fittings at all expansion joints. All raceways shall be installed with concrete tight fittings. Include copper ground conductor in all raceways installed in suspended slabs.

S. Raceway installation in hazardous locations:

1. Install RMC in all hazardous locations as defined by NEC. Provide suitable fittings, seal-offs, boxes, etc. to comply with requirements.
2. Engage at least five full threads on all fittings. Provide inspection fittings with explosion proof drains to prevent water accumulation in conduit runs. Install seal-offs for arcing or high temperature equipment, at housing with splices or taps and where conduits enter or leave the hazardous area. Provide seal-offs of the appropriate type for vertical or horizontal installation. Ground all metallic parts.

T. DUCTBANKS:

1. Provide ductbank construction as indicated using 3000 psi at 28 day strength concrete, with red marker dye. Use Type II low alkali per ASTM C150. Use ASTM C-33 aggregate gradation with maximum size of 3/4". Use W/C ratio of

0.50. Install #4 reinforcing bar per ASTM 615 grade 50 in each corner of ductbank. Provide minimum 4" concrete cover on all sides of exterior conduits. Provide polypropylene pull rope in all spare duct.

END OF SECTION 16110

SECTION 16120

CONDUCTORS AND CABLES (600V AND BELOW)

PART 1 GENERAL

1.1 RELATED DOCUMENTS:

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specification sections, apply to work of this section.
- B. This section is a Division-16 Basic Materials and Methods section, and is part of each Division-16 section making reference to conductors and cables specified herein.

1.2 DESCRIPTION OF WORK:

- A. Extent of electrical conductor and electrical cable work is indicated by drawings and schedules.
- B. Types of conductors and cables in this section include the following:
 - 1. Copper Conductors (600V)
- C. Applications for conductors and cables required for project include:
 - 1. Power Distribution
 - 2. Feeders
 - 3. Branch Circuits

1.3 QUALITY ASSURANCE:

- A. Comply with NEC as applicable to construction and installation of electrical conductors and cable. Comply with UL standards and provide electrical conductors and cables which have been UL-listed and labeled.
- B. Comply with applicable portions of NEMA/Insulated Cable Engineers Association standards pertaining to materials, construction and testing of conductors and cable.
- C. Comply with applicable portions of ANSI/ASTM and IEEE standards pertaining to construction of conductors and cable.

1.4 SUBMITTALS:

- A. FIELD TEST DATA:
 - 1. Submit megohmmeter test data for circuits under 600 volts.

PART 2 PRODUCTS

2.1 COPPER CONDUCTORS (600V):

- A. Provide factory-fabricated conductors of sizes, ratings, materials, and types indicated for each service. Where not indicated provide proper selection to comply with project's installation requirements and NEC standards. Provide conductors in accordance with the following:
 - 1. Service Entrance Conductors – Copper conductor; see drawings for insulation

type.

2. Distribution and Panelboard Feeders; and Other Conductors, #2 AWG and Larger – Copper conductor; see drawings for insulation type.
3. Branch Circuit Conductors and All Conductors #3 AWG and Smaller - Copper conductor, with THHN/THWN insulation. Size all conductors in accordance with NEC; minimum size to be #12 AWG. Provide stranded conductors for #8 AWG and larger.

- B. Provide color and coding of conductors as follows:

120/208V

277/480V

A-Phase - Black

A-Phase - Brown

B-Phase - Red

B-Phase - Purple

C-Phase - Blue

C-Phase - Yellow

Neutral - White

Neutral - Gray

Ground - Green

Ground - Green

- C. Provide colors for switch legs, travelers and other wiring for branch circuits different than listed above.
- D. Provide #10 AWG neutral conductor for all three and four wire fluorescent circuit home runs.

PART 3 EXECUTION

3.1 INSTALLATION:

- A. General: Install electric conductors and cables as indicated, in compliance with manufacturer's written instructions, applicable requirements of NEC and NECA's "Standards of Installation", and in accordance with recognized industry practices.
- B. Coordinate installation work with electrical raceway and equipment installation work, as necessary for proper interface.
- C. Cables may be pulled by direct attachment to conductors or by use of basket weave pulling grip applied over cables. Attachment to pulling device shall be made through approved swivel connection. Nonmetallic jacketed cables of small size may be pulled directly by conductors by forming them into a loop to which pull wire can be attached; remove insulation from conductors before forming the loop. Larger sizes of cable may be pulled by using basket weave pulling grip, provided the pulling force does not exceed limits recommended by manufacturer; if pulling more than one cable, bind them together with friction tape before applying the grip. For long pulls requiring heavy pulling force, use pulling eyes attached to conductors.
- D. Do not exceed manufacturer's recommendations for maximum allowable pulling tension, side wall pressure, and minimum allowable bending radius. In all cases, pulling tension applied to the conductors shall be limited to 0.008 lbs. per circular mil of conductor cross-section area.

- E. Pull in cable from the end having the sharpest bend; i.e. bend shall be closest to reel. Keep pulling tension to minimum by liberal use of lubricant, and turning of reel, and slack feeding of cable into duct entrance. Employ not less than one man at reel and one in pullhole during this operation.
- F. For training of cables, minimum bend radius to inner surface of cable shall be 12 times cable diameter.
- G. Where cable is pulled under tension over sheaves, conduit bends, or other curved surfaces, make minimum bend radius 50% greater than specified above for training.
- H. Use only wire and cable pulling compound recommended by the specific cable manufacturer, and which is listed by UL.
- I. Seal all cable ends unless splicing is to be done immediately. Conduit bodies shall not contain splices.
- J. Support all cables in pullholes, concrete trenches, and similar locations by cable racks and secure to rack insulators with nylon cord or self-locking nylon cable ties. Place each cable on separate insulator. In manholes, pullholes, concrete trenches, and similar locations, wrap strips of fire-proofing tape (approx. 1/16 inch thick by 3 inches wide) tightly around each cable spirally in half-lapped wrapping or in two butt-joined wrappings with the second wrapping covering the joints in the first. Apply tape with the coated side toward the cable, and extend tape one inch into the ducts. To prevent unraveling, random wrap the fireproofing tape the entire length of the fireproofing with pressure sensitive glass cloth tape. Provide fireproofing tape of a flexible, conformable fabric having one side coated with flame retardant, flexible, polymeric coating and/or a chlorinated elastomer not less than 0.050 inch thick weighing not less than 2.5 pounds per square yard. Provide tape which is noncorrosive to cable sheath, self-extinguishing, and which will not support combustion. Construct tape of materials which do not deteriorate when subjected to oil, water, gases, salt water, sewage and fungus.
- K. Follow manufacturer's instructions for splicing and cable terminations.

3.2 AFTER INSTALLATION TEST FOR CABLE 600 VOLTS AND BELOW:

- A. Prior to energization, test cable and wire for continuity of circuitry, and for short circuits, Megger all circuits of 100 amp and greater rating. Correct malfunctions. Submit record in triplicate of megohmmeter readings to Architect/Engineer.
- B. Subsequent to wire and cable connections, energize circuitry and demonstrate functioning in accordance with requirements.
- C. IDENTIFICATION OF FEEDERS: Each cable at each entry to and exit for each manhole, pullhole, pullbox, cable tray switchgear and switch, shall have a marker affixed, upon which is stamped or embossed the feeder designation; i.e. "MCCI", "PANEL L", "CHILLER", "NO. 1", etc. Identification letters shall be 1/8 inch minimum size. Markers shall be rigid, non-corrosive material, attached to the feeder cables with feeder identification. Nylon straps shall be used to tie the markers.

END OF SECTION 16120

SECTION 16135

ELECTRICAL BOXES AND FITTINGS

PART 1 GENERAL

1.1 RELATED DOCUMENTS:

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specifications sections, apply to work of this section.
- B. This section is a Division-16 Basic Materials and Methods section, and is a part of each Division-16 section making reference to electrical wiring boxes and fittings specified herein. See Section 16110, Raceways, for additional requirements.

1.2 DESCRIPTION OF WORK:

- A. The extent of electrical box and electrical fitting work is indicated by drawings and schedules.
- B. Types of electrical boxes and fittings in this section include the following:
 - 1. Outlet Boxes
 - 2. Junction Boxes
 - 3. Pull Boxes
 - 4. Floor Boxes
 - 5. Conduit Bodies
 - 6. Bushings
 - 7. Locknuts
 - 8. Knockout Closures
 - 9. Miscellaneous Boxes and Fittings

1.3 QUALITY ASSURANCE:

- A. Comply with NEC as applicable to construction and installation of electrical boxes and fittings. Comply with ANSI C 134.1 (NEMA Standards Pub No. OS 1) as applicable to sheet-steel outlet boxes, device boxes, covers and box supports. Provide electrical boxes and fittings which have been UL-listed and labeled.

1.4 SUBMITTALS: None required

PART 2 PRODUCTS

2.1 FABRICATED MATERIALS:

- A. INTERIOR OUTLET BOXES:
 - 1. Provide one piece, galvanized flat rolled sheet steel interior outlet wiring boxes with accessory rings, of types, shapes and sizes, including box depths, to suit each respective location and installation, construct with stamped knockouts in back and sides, and with threaded screw holes with corrosion-resistant screws for securing box and covers and wiring devices; minimum size 4"x4"x1-1/2". Provide minimum 2-1/8" depth for boxes with three or more conduit entries.
 - 2. Provide an 'FS' box, with no knockouts when surface mounted in a finished, non-utility space. Surface mounting is only acceptable when approved by the

Architect.

B. INTERIOR OUTLET BOX ACCESSORIES:

1. Provide outlet box accessories as required for each installation, including mounting brackets, hangers, extension rings, fixture studs, cable clamps and metal straps for supporting outlet boxes, which are compatible with outlet boxes being used and fulfilling requirements of individual wiring applications.

C. WEATHERPROOF OUTLET BOXES:

1. Provide corrosion-resistant cast-metal weatherproof outlet wiring boxes, of types, shapes and sizes (including depth) required, with threaded conduit ends, cast-metal face plates with spring-hinged waterproof caps suitably configured for each application, with face plate gaskets and corrosion-resistant fasteners.

D. JUNCTION AND PULL BOXES:

1. Provide code-gage sheet steel junction and pull boxes, with screw-on covers; of types, shapes and sizes to suit each respective location and installation; with welded seams and equipped with stainless steel nuts, bolts, screws and washers.

E. FLOOR BOXES:

1. Provide leveling and fully adjustable floor service receptacle outlets and fittings of types and ratings indicated; and with finish as selected by Architect. Equip with wiring devices as specified in section 16140. Provide boxes compatible with floor system; provide cast iron boxes for slab-on-grade construction. Equip with tile and/or carpet flanges to accommodate floor finish material. Provide equipment as follows:
2. MANUFACTURER: Subject to compliance with requirements, provide floor boxes of one of the following:
 - a. Bell Electric/Square D Co.
 - b. Crouse-Hinds Co.
 - c. Harvey Hubbell, Inc.
 - d. Steel City/Midland-Ross Corp.

F. CONDUIT BODIES:

1. Provide galvanized cast-metal conduit bodies, of types, shapes and sizes to suit respective locations and installation, construct with threaded-conduit-entrance ends, removable covers, and corrosion-resistant screws.

G. BUSHINGS, KNOCKOUT CLOSURES AND LOCKNUTS:

1. Provide corrosion-resistant punched-steel box knockout closures, conduit locknuts and malleable steel conduit bushings and offset connectors, of types and sizes to suit respective uses and installation.

PART 3 EXECUTION

3.1 INSTALLATION OF ELECTRICAL BOXES AND FITTINGS:

A. GENERAL:

1. Install electrical boxes and fittings where indicated, complying with manufacturer's written instructions, applicable requirements of NEC and NECA's "Standard of Installation", and in compliance with recognized industry practices to ensure that products fulfill requirements.
2. Coordinate installation of electrical boxes and fittings with wire/cable and raceway installation work.
3. Provide coverplates for all boxes. See Section 16140, Wiring Devices.
4. Provide weatherproof outlets for interior and exterior locations exposed to weather or moisture.
5. Provide knockout closures to cap unused knockout holes where blanks have been removed.
6. Install boxes and conduit bodies to ensure ready accessibility of electrical wiring. Do not install boxes above ducts or behind equipment. Install recessed boxes with face of box or ring flush with adjacent surface. Seal between switch, receptacle and other outlet box openings and adjacent surfaces with plaster, grout, or similar suitable material.
7. Fasten boxes rigidly to substrates or structural surfaces to which attached, or solidly embed electrical boxes in concrete or masonry. Use bar hangers for stud construction. Use of nails for securing boxes is prohibited. Set boxes on opposite sides of common wall with minimum 10" of conduit between them.
8. Provide electrical connections for installed boxes.

END OF SECTION 16135

SECTION 16136
SUPPORTING DEVICES

PART 1 GENERAL

1.1 RELATED DOCUMENTS:

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specification section, apply to work of this section.
- B. This section is a Division-16 Basic Materials and Methods section, and is a part of each Division-16 section making reference to supports, anchors, sleeves, and seals, specified herein.

1.2 DESCRIPTION OF WORK:

- A. Extent of supports, anchors, and sleeves is indicated by drawings and schedules and/or specified in other Division-16 sections. See Section 16110, Raceways, for additional requirements.
- B. Work of this section includes supports, anchors, sleeves and seals required for a complete raceway support system, including but not limited to: clevis hangers, riser clamps, C-clamps, beam clamps, one and two hole conduit straps, offset conduit clamps, expansion anchors, toggle bolts, threaded rods, U-channel strut systems, threaded rods and all associated accessories.

1.3 QUALITY ASSURANCE:

- A. Comply with NEC as applicable to construction and installation of electrical supporting devices. Comply with applicable requirements of ANSI/NEMA Std. Pub No. FB 1, "Fittings and Supports for Conduit and Cable Assemblies". Provide electrical components which are UL-listed and labeled.

PART 2 PRODUCTS

2.1 MANUFACTURED SUPPORTING DEVICES:

- A. GENERAL:
 - 1. Provide supporting devices; complying with manufacturer's standard materials, design and construction in accordance with published product information, and as required for a complete installation; and as herein specified. See drawings for additional requirements.

PART 3 EXECUTION

3.1 INSTALLATION OF SUPPORTING DEVICES:

- A. Install hangers, anchors, sleeves, and seals as required, in accordance with manufacturer's written instructions and with recognized industry practices to insure supporting devices comply with requirements. Comply with requirements of NECA, NEC and ANSI/NEMA for installation of supporting devices.
- B. Coordinate with other electrical work, including raceway and wiring work, as necessary to interface installation of supporting devices with other work.

- C. Install hangers, supports, clamps and attachments to support piping properly from building structures. Arrange for grouping of parallel runs of horizontal conduits to be supported together on trapeze type hangers where possible. For pre-and post tensioned construction, use pre-set inserts for support of all electrical work. Do not use toggle bolts, moly bolts, wood plugs or screws in sheetrock or plaster as support for any equipment or raceway.

D. RACEWAYS:

1. Support raceways which are rigidly attached to structure at intervals not to exceed 8 feet on center, minimum of two straps per 10 foot length of raceway, and within 12" of each junction box, coupling, outlet or fitting. Support raceway at each 90 degree bend. Support raceway (as it is installed) in accordance with the following:

<u>NUMBER OF RUNS</u>	<u>3/4" TO 1-1/4" Ø</u>	<u>1-1/2" & LARGER Ø</u>
1	Full straps, clamps or hangers.	Hanger
2	Full straps, clamps or hangers.	Mounting Channel
3 or more	Mounting Channel	Mounting Channel

2. Support suspended raceways on trapeze hanger systems; or individually by means of threaded rod and straps, clamps, or hangers suitable for the application. Do not use "tie wire" as a portion of any raceway support system; do not support raceway from ceiling support wires.

E. FLOOR MOUNTED EQUIPMENT:

1. Provide rigid attachment of all floor mounted equipment to the floor slab or structural system. Provide 5/8" bolts or expansion anchors at each 90 degree corner and at intervals not to exceed 48" on center along entire perimeter of the equipment. Provide rigid attachment for all floor mounted switchboards, panelboards, power and control equipment, motor control centers, dimmer cabinets, transformers (provide neoprene vibrations isolators at anchor points), oil switches, battery packs and racks, and similar equipment furnished under Section 16.

F. WIREWAYS, BUS DUCTS AND CABLE TRAYS:

1. Provide vertical and lateral support systems for all wireways, busway, and cable trays which are supported from overhead structure. See Sections 16111 and 16145 for additional requirements.

END OF SECTION 16136

SECTION 16140

WIRING DEVICES

PART 1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specification sections, apply to work of this section.
- B. This section is a Division-16 Basic Materials and Methods section, and is part of each Division-16 section making reference to wiring devices specified herein.

1.2 DESCRIPTION OF WORK:

- A. The extent of wiring device work is indicated by drawings and schedules. Wiring devices are defined as single discrete units of electrical distribution systems which are intended to carry but not utilize electric energy.
- B. Types of electrical wiring devices in this section include the following:
 - 1. Receptacles
 - 2. Switches
 - 3. Dimmer controls
 - 4. Cord caps
 - 5. Cord connectors
 - 6. Poke-through assemblies
 - 7. Telephone/power poles

1.3 QUALITY ASSURANCE:

- A. Comply with NEC and NEMA standards as applicable to construction and installation of electrical wiring devices. Provide electrical wiring devices which have been UL listed and labeled.

1.4 SUBMITTALS:

- A. PRODUCT DATA:
 - 1. Submit manufacturer's data on electrical wiring devices.

PART 2 PRODUCTS

- A. FABRICATED WIRING DEVICES:
 - 1. GENERAL:
 - a. Provide factory-fabricated wiring devices, in types, and electrical ratings for applications indicated and complying with NEMA Stds. Pub No. WD 1.
 - b. Provide wiring devices (of proper voltage rating) as follows:

RECEPTACLE

SWITCHES

<u>MFGR</u>		<u>1-POLE</u>	<u>3-WAY</u>	<u>4-WAY</u>	<u>W-PILOT</u>
Hubbell	HBL 5352	HBL 1221	HBL 1223	HBL 1224	HBL 1221-PL
Bryant	5352	1221	1223	1224	1221-PL
Pass Seymour	5352	20AC1	20AC3	20AC4	20AC1-RPL
Leviton	5362	1221	1223	1224	
Cooper	5352	1221	1273	1224	1221-PL

- c. Provide devices in colors selected by Architect. Provide red devices on all emergency circuits.

B. TRANSIENT VOLTAGE SURGE SUPPRESSION (TVSS) RECEPTACLES:

- Provide TVSS receptacles having 4 series parallel 130V MOV's capable of a minimum of 140 joules suppression. Provide units with visual (and audible) surge status indicators to monitor condition of surge circuit; visual indicator to be "on" when power present and suppression circuit is fully functional. (Audible indicator shall sound a "beep" alarm approximately every 30 seconds if suppression circuit has been damaged.) Provide NEMA 5-20R, 20 amp, 125V receptacle of one of the following manufacturers:

MANUFACTURER

SPECIFICATION GRADE

HUBBELL

PASS SEYMOUR

Duplex Recept-Visual only	5350	5352 XXXSP
Duplex Recept-Visual/Audible	5352	5362 XXXSP
Single Recept-Visual only	5351	N/A
Duplex Recept-Isol Gnd, Visual/Audible	IG5352S	IG5362 XXXSP
Single Recept-Isol Gnd, Visual only	IG5351S	N/A

HOSPITAL GRADE

Duplex Recept-Visual/Audible	8300HS	8300 XXXSP
Single Recept-Visual only	8310HS	N/A
Duplex Recept-Isol Gnd, Visual/Audible	IG8300HS	IG8300 XXXSP
Single Recept-Isol Gnd, Visual only	IG8310HS	N/A

- Color of devices selected by Architect. Provide red devices on all emergency circuits.

C. GROUND-FAULT INTERRUPTER:

- Provide general-duty, duplex receptacle, ground-fault circuit interrupters; feed-thru types, capable of protecting connected downstream receptacles on single circuit; grounding type UL-rated Class A, Group A, 20-amperes rating; 120-volts, 60 Hz; with solid-state ground-fault sensing and signaling; with 5 milliamperes ground-fault trip level; color as selected by Architect. Provide Hospital grade where required elsewhere by specification or drawings. Provide units of one of the following:

- a. P&S/Sierra
- b. Hubbell
- c. Leviton
- d. Square D

D. CORD CAPS AND CONNECTORS:

1. Provide 3, 4 and 5-wire grounding, cap plugs, and connectors of ampere and voltage rating required, for final equipment, and as indicated otherwise on drawings.
2. Provide products of one of the following:
 - a. Cooper
 - b. General Electric
 - c. Hubbell
 - d. Leviton
 - e. P&S

E. INCANDESCENT LAMP DIMMERS:

1. Provide branch lighting solid-state AC dimmer controls for incandescent fixtures; wattage and voltage as indicated, 60 hertz, with continuously adjustable slider control. Dimmer shall match low voltage transformer. Color as selected by Architect. Provide devices manufactured by one of the following:
 - a. Lutron (Nova Series)
 - b. Hubbell (AS Series)

F. FLUORESCENT LAMP DIMMERS:

1. Provide single-pole, semi-conductor modular type AC dimmers for fluorescent fixtures; 60 hertz, with wattage and voltage as indicated, continuously adjustable slider control, and with electromagnetic filters to reduce noise and interference to minimum. Construct with continuously adjustable trim potentiometer for adjustment of low end dimming. Dimmer shall match lamp/ballast combination. Color as selected by Architect. Provide devices manufactured by one of the following:
 - a. Lutron (Nova Series)

G. WIRING DEVICE ACCESSORIES:

1. WALL PLATES:
 - a. Provide coverplates for wiring devices; plate color to match wiring devices to which attached. Provide nylon or Lexan coverplates in all finished areas. Provide galvanized steel plates in unfinished areas. Provide blank coverplates for all empty outlet boxes. Engrave all receptacle plates other than those serving 120 volt, single phase devices. State voltage and amperage characteristics. Example "208V, 30A".

H. WEATHER-PROTECTING DEVICE ENCLOSURES:

1. Where required for compliance with NEC 406-8 (receptacles installed outdoors

for use other than with portable tools or equipment), provide weather-tight device covers which provide complete protection with the cord and cap inserted into the wiring device. Provide units which mount on either single or double gang devices. Provide device enclosures manufactured by one of the following:

- a. Intermatic WP1020 or WP1030
- b. P&S WIUC10C or WIUC20c

I. POKE-THROUGH ASSEMBLY DEVICES:

- 1. Provide factory-assembled poke-through assembly devices equipped with wiring devices as specified herein; capable of maintaining fire floor rating of 3 hours. Construct for installation in concrete floor with center tube, fire-stop wafers, spreader plates, service fitting base plate, and 4-11/16" conduit box. Provide service fitting with alignment adjustment screws for complete installation; finish as selected by Architect. Provide devices manufactured by one of the following:

- a. Hubbell
- b. Wiremold Co.

J. TELEPHONE/POWER POLES:

- 1. Provide factory-assembled telephone/power poles of types, sizes and ratings indicated; for use with telephone and power systems installed above suspended ceilings. Provide with 2 duplex receptacles as specified herein. Isolate power section from telephone compartment with separating steel enclosure. Extend wiring from receptacles to junction box at top of pole where connections are made above suspended ceiling. Provide pole foot with carpet pad and ceiling tile trim pad. Provide poles in color selected by Architect, manufactured by one of the following:

- a. Hubbell
- b. Wiremold Co.

PART 3 EXECUTION

3.1 GENERAL

- A. Install wiring devices as indicated, in compliance with manufacturer's written instructions, applicable requirements of NEC and NECA's "Standard of Installation" and in accordance with recognized industry practices to fulfill project requirements.
- B. Coordinate with other work, including painting, electrical box and wiring work, as necessary to interface installation of wiring devices with other work. Install devices in boxes such that front of device is flush and square with coverplate. Drawings are small scale and, unless dimensioned, indicate approximate locations only of outlets, devices, equipment, etc. Locate outlets and apparatus symmetrically on floors, walls and ceilings where not dimensioned and coordinate with other work. Verify all dimensioned items on job site. Consult architectural cabinet, millwork, and equipment shop drawings before beginning rough-in of electrical work. Adjust locations of all electrical outlets as required to accommodate work in area, and to avoid conflicts with wainscoat, back splash, tackboards, and other items.
- C. Provide receptacles in surface raceway at 18" on center unless indicated otherwise.
- D. Install wiring devices only in electrical boxes which are clean; free from excess building materials, dirt, and debris. Mark each device box (for each type of wiring device) with a

permanent ink felt tip marker, indicating the circuit to which the device is connected.
Example: "CKT A-1".

- E. Install blank plates on all boxes without devices.
- F. Delay installation of wiring devices until wiring work and painting is completed. Provide separate neutral conductor from panel to each GFI receptacle.
- G. Install GFI receptacles for all receptacles installed in restrooms, kitchens, outdoors or within six feet of any sink. Provide in elevator equipment rooms and pits.
- H. Where wall box dimmers are specified, provide a separate neutral for each phase of the branch circuits on which dimmers are installed.

3.2 PROTECTION OF WALL PLATES AND RECEPTACLES:

- A. At time of substantial completion, replace those items, which have been damaged, including those stained, burned and scored.

3.3 GROUNDING:

- A. Provide electrically continuous, tight grounding connections for wiring devices, unless otherwise indicated.

3.4 TESTING:

- A. Prior to energizing circuitry, test wiring devices for electrical continuity and proper polarity connections. After energizing circuitry, test wiring devices to demonstrate compliance with requirements.

END OF SECTION 16140

SECTION 16155
MOTOR STARTERS

PART 1 GENERAL

1.1 RELATED DOCUMENTS:

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specification sections, apply to work of this section.
- B. This section is a Division-16 Basic Materials and Methods section, and is part of Division-16 sections making reference to motor starters specified herein.

1.2 DESCRIPTION OF WORK:

- A. Extent of motor starter work is indicated by drawings and schedules.
- B. Types of motor starters in this section include the following:
 - 1. AC Fraction Horsepower Manual Starters
 - 2. AC Line Voltage Manual Starters
 - 3. AC Non-Reversing Magnetic Starters
 - 4. AC Combination Non-Reversing Magnetic Starters

1.3 QUALITY ASSURANCE:

- A. Comply with NEC and NEMA Standards as applicable to wiring methods, construction and installation of motor starters. Comply with applicable requirements of UL 508, "Electric Industrial Control Equipment", pertaining to electrical motor starters. Provide units which have been UL-listed and labeled.

1.4 SUBMITTALS:

- A. PRODUCT DATA: Submit manufacturer's data on motor starters.
- B. SHOP DRAWINGS: Submit dimensioned drawings of motor starters showing accurately scaled equipment layouts.
- C. MOTOR VOLTAGE/CURRENT REPORT: After installation is complete, including water and air balancing, measure voltage (L-L and L-N) and full load current of each phase of each motor. Submit report showing field readings of voltage, amperage, service factor, and thermal heater size installed for each motor.

PART 2 PRODUCTS

2.1 GENERAL

- A. MANUFACTURER: Subject to compliance with requirements, provide products of one of the following (for each type and rating of motor starter):
 - 1. Allen-Bradley Co.
 - 2. Appleton Electric Co.
 - 3. Crouse-Hinds Co.
 - 4. Eaton Corp., Cutler Hammer Products
 - 5. General Electric Co.
 - 6. Siemens Energy & Automation, Inc.

7. Square D Co.

- B. MAINTENANCE STOCK, FUSES: For types and ratings required, furnish additional fuses, amounting to one unit for every 10 installed units, but not less than 5 units of each, for both power and control circuit fuses.

2.2 MOTOR STARTERS:

- A. GENERAL: Except as otherwise indicated, provide motor starters and ancillary components; of types, sizes, ratings and electrical characteristics indicated which comply with manufacturer's standard materials, design and construction in accordance with published information and as required for complete installations.
- B. THERMAL OVERLOAD UNITS: Provide thermal overload units, sized to actual running full load current, not to motor plate current. Size heaters for mechanical equipment after air and water balancing have been completed.
- C. AC FRACTIONAL HP MANUAL STARTERS (EQUAL TO SQUARE D CLASS 2510): Provide manual, single-phase, 1 and 2 pole, 300 volt AC max, fractional HP motor starters, of types, ratings and electrical characteristics indicated; equip with one piece thermal overload relay with field adjustment capability of plus or minus 10 percent of nominal overload heater rating; for protection of AC motors of 1 HP and less. (For manually controlled motors in excess of 1 HP, see Line Voltage Manual Starters specified herein). Provide starter with quick-make, quick-break trip free toggle mechanisms, green pilot lights, and with lock-off toggle operated handle. Mount surface units in NEMA 1 enclosures, unless noted otherwise. Provide NEMA 3R enclosure in exterior or damp location unless noted otherwise. Provide flush mounted units with coverplate to match wiring device coverplates.
- D. AC LINE VOLTAGE MANUAL STARTERS (EQUAL TO SQUARE D CLASS 2510): Provide line voltage manual starters, of types, ratings and electrical characteristics indicated; 2 or 3 pole, 600 volt AC max; equip with pushbutton operator, low voltage protection feature, and green pilot light. Provide starters with trip free mechanism such that contacts will open under load and remain open until thermal element has cooled, and unit is reset. Mount surface units in NEMA 1 enclosure, unless noted otherwise. Provide NEMA 3R enclosure in exterior or damp location, unless noted otherwise. Provide overlapping trim for flush mounted units.
- E. AC NON-REVERSING MAGNETIC STARTERS (EQUAL TO SQUARE D CLASS 8536): Provide line voltage magnetic starters, of types, ratings and electrical characteristics indicated; 2 or 3 pole, 600 volt max, with thermal overload protection in all phases and inherent under voltage release. Equip units with holding contact, 2 normally open, and 2 normally closed auxiliary contacts, unless noted otherwise. Provide fused control transformer in each starter and 120V control coil. Mount hand-off-auto switch, red pilot light, and reset button in face of enclosure. Provide NEMA 1 enclosure unless noted otherwise. Provide NEMA 3R enclosure in exterior or damp location, unless noted otherwise. Equip all spare starters complete with items as specified herein.
- F. AC COMBINATION NON-REVERSING MAGNETIC STARTERS (EQUAL TO SQUARE D CLASS 8539): Provide line voltage combination starters, of types, ratings and electrical characteristics indicated; 2 or 3 pole, 600 volts max with non-reversing magnetic starters as specified herein; in common cubicle or enclosure with motor circuit protector. Provide motor circuit protector, instantaneous trip circuit breaker as indicated and adjust to comply with manufacturer's recommendations. Provide combination starters for individual mounting, or for group mounting in motor control center as indicated. Provide NEMA 3R enclosure in exterior or damp locations, unless noted otherwise. Provide NEMA 1 enclosures unless otherwise indicated.

- G. AC COMBINATION NON-REVERSING MAGNETIC STARTERS (EQUAL TO SQUARE D CLASS 8538): Provide line voltage combination starters, of types, ratings, and electrical characteristics; 2 or 3 pole, 600 volt maximum with non-reversing magnetic starters as specified herein; in common cubicle or enclosure with fusible disconnect switch. Provide quick-make, quick-break, disconnect for NEMA sizes 1, 2, 3, and 4; and visible blade, automatic circuit interrupters with push-to-trip feature and separate fuse clips for larger NEMA sizes. Fuse all starters with dual-element (time-delay) fuses equal to Bussman FRN/FRS-R. Equip disconnect switch with Class R rejection fuse kits. Provide combination starters for individual mounting, or for group mounting in motor control centers as indicated. Provide NEMA 1 enclosures unless otherwise indicated. Provide NEMA 3R enclosure in exterior or damp locations, unless noted otherwise.

PART 3 EXECUTION

3.1 INSTALLATION OF MOTOR STARTERS:

- A. Install motor starters as indicated, in accordance with manufacturer's written instructions, applicable requirements of NEC, NEMA standards, and NECA's "Standards of Installation", and in compliance with recognized industry practices to ensure that products fulfill requirements.
- B. Install fuses in fusible disconnects, if any. Mount chart inside each starter indicating heater type, size, and ampere ratings available.
- C. IDENTIFICATION: Provide 1/16" thick black plastic laminate labels with 1/4" high lettering on the exterior of each starter cabinet. Provide red plastic laminate label for starters supplied by emergency power. Include mechanical equipment designation, horsepower and voltage.

3.2 ADJUST AND CLEAN:

- A. Inspect operating mechanisms for malfunctioning and, where necessary, adjust units for free mechanical movement.
- B. Touch-up scratched or marred surfaces to match original finish.

3.3 FIELD QUALITY CONTROL:

- A. Subsequent to wire/cable hook-up, energize motor starters and demonstrate functioning of equipment in accordance with requirements.

END OF SECTION 16155

SECTION 16160

PANELBOARDS

PART 1 GENERAL

1.1 RELATED DOCUMENTS:

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specification sections, apply to work of this section.
- B. This section is a Division-16 Basic Materials and Methods section, and is part of each Division-16 section making reference to panelboards specified herein.

1.2 DESCRIPTION OF WORK:

- A. The extent of panelboard and enclosure work, is indicated by drawings and schedules.
- B. Types of panelboards and enclosures in this section include lighting and appliance panelboards, and power distribution panelboards.

1.3 QUALITY ASSURANCE:

- A. Provide units which have been UL listed and labeled. Comply with NEC as applicable to installation of panelboards, cabinets, and cutout boxes. Comply with NEC pertaining to installation of wiring and equipment in hazardous locations. Comply with NEMA Stds. Pub No. 250, "Enclosures for Electrical Equipment (1000 volt maximum). Pub No. 1, "Instructions for Safe Installation, Operation and Maintenance of Panelboards Rated 600 Volts or Less".

1.4 SUBMITTALS:

- A. PRODUCT DATA:
 - 1. Submit manufacturer data including specifications, installation instructions and general recommendations, for each type of panelboard required.
- B. SHOP DRAWINGS:
 - 1. Submit dimensioned drawings of panelboards and enclosures showing accurately scaled layouts of enclosures and required individual panelboard devices, including but not necessarily limited to, circuit breakers, fusible switches, fuses, ground-fault circuit interrupters, and accessories.

PART 2 PRODUCTS

ACCEPTABLE MANUFACTURERS:

2.1 MANUFACTURERS:

- A. Subject to compliance with requirements, provide of one of the following:
 - 1. Cutler Hammer Products, Eaton Corp.
 - 2. General Electric Company
 - 3. Square D Company
 - 4. Siemens Energy & Automation, Inc.

2.2 PANELBOARDS:

A. GENERAL:

1. Except as otherwise indicated, provide panelboards, enclosures and ancillary components, of types, sizes, and ratings indicated. Equip with number of unit panelboard devices as required for complete installation. Fully equip "spaces" with hardware to receive breaker or switch of size indicated. Provide CU/AL rated lugs of proper size to accommodate conductors specified.

B. POWER DISTRIBUTION PANELBOARDS:

1. Provide dead-front safety type power distribution panelboards as indicated, with switching and protective devices in quantities, ratings, types and with arrangement shown. Equip with copper bus bars, full-sized neutral bus and ground bus. Provide fusible or circuit breaker branch and main devices as indicated. Series rated systems are not acceptable. See Section 16180, Overcurrent Protection Devices.

C. LIGHTING AND APPLIANCE PANELBOARDS:

1. Provide dead-front safety type lighting and appliance panelboards as indicated, with switching and protective devices in quantities, ratings, types, and arrangement shown. Provide bolt-on thermal magnetic type branch breakers. Where multiple breakers are indicated, provide with common trip handle. Series rated systems are not acceptable. Equip with copper bus bars, full-sized neutral bus, and ground bus.

D. PANELBOARD ENCLOSURES:

1. Provide galvanized sheet steel cabinet type enclosures, in sizes and NEMA types as indicated, code-gage minimum 16-gage thickness. Provide fronts with adjustable indicating trim clamps, and doors with flush locks and keys, all panelboard enclosures keyed alike, with concealed door hinges and door swings as indicated. Equip with interior circuit-directory frame, and card with clear plastic covering. Provide baked gray enamel finish over a rust inhibitor. Provide enclosures fabricated by same manufacturer as overcurrent devices contained therein. Bolt engraved plastic laminate labels indicating panel name and voltage on the interior and exterior of panelboards.

E. FINISH:

1. Coat interior and exterior of surface with manufacturer's standard color; baked on enamel finish.

F. IDENTIFICATION:

1. Provide 1/16" thick black plastic laminate labels with 1/4" high lettering on the interior of each panelboard; include panelboard name and voltage. Provide red plastic laminate labels on emergency system panels.

PART 3 EXECUTION

3.1 INSTALLATION OF PANELBOARDS:

PANELBOARDS

16160-2

A. GENERAL:

1. Install panelboards and enclosures where indicated, in accordance with manufacturer's written instructions, applicable requirements of NEC and NECA's "Standard of Installation", in compliance with recognized industry practices to ensure products fulfill requirements.

B. MOUNTING:

1. Provide 4" high concrete curb under floor standing distribution panelboards.
2. Coordinate installation of panelboards and enclosures with cable and raceway installation work. Anchor enclosures firmly to walls and structural surfaces, ensuring they are permanently and mechanically secure. Arrange conductors neatly within enclosure, and secure with suitable nylon ties. Fill out panelboard's circuit directory card upon completion of installation work. Utilize actual final building room numbers, not architectural numbers used on drawings. Identify individual lighting circuits and individual receptacle circuits by room served. Label circuit breakers to identify location of subpanel or equipment supplied using room numbers and equipment names. Include room number with equipment circuit designations. All directories to be typewritten.

END OF SECTION 16160

SECTION 16170

MOTOR AND CIRCUIT DISCONNECTS

PART 1 GENERAL

1.1 RELATED DOCUMENTS:

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specification sections, apply to work of this section.
- B. This section is a Division-16 Basic Materials and Methods section, and is part of each Division-16 section making reference to motor and circuit disconnect switches specified herein.

1.2 DESCRIPTION OF WORK:

- A. Extent of motor and circuit disconnect switch work is indicated by drawings and schedule. Work includes complete installations and electrical connections.

1.3 QUALITY ASSURANCE:

- A. Provide motor and circuit disconnect switches which have been UL listed and labeled. Comply with applicable requirements of NEMA Standards Pub. No. KS 1, and NEC.

1.4 SUBMITTALS:

- A. **PRODUCT DATA:** Submit manufacturer's data including specifications, installation and general recommendations, for each type of motor and circuit disconnect switch required.
- B. **SHOP DRAWINGS:** Submit dimensioned drawings of electrical motor and circuit disconnect switches which have rating of 100 amperes and larger.

PART 2 PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS:

- A. **MANUFACTURER:** Subject to compliance with requirements, provide products of one of the following (for each type of switch):
 - 1. Cutler Hammer Products, Eaton Corp.
 - 2. Square D Company
 - 3. General Electric Company
 - 4. Siemens Energy & Automation, Inc.

2.2 FABRICATED SWITCHES:

- A. **GENERAL:** Provide disconnect and safety switches as indicated herein. Provide:
 - 1. General duty switches on 240 Volt rated circuits.
 - 2. Heavy duty switches on 480 volt rated circuits.
 - 3. HP rated switches on all motor circuits.
- B. **GENERAL DUTY SWITCHES:** Provide general-duty type, sheet-steel enclosed switches, fusible or non-fusible as indicated of types, sizes and electrical characteristics indicated; rated 240 volts, 60 hertz; incorporating spring assisted, quick-make, quick-break mechanisms. Provide single phase or three phase and with solid neutral as

required by application. Equip with operating handle which is capable of being padlocked in OFF position. Provide NEMA 1 or NEMA 3R as required by application, unless noted. Provide fusible switches with Class R rejection fuse clip kits.

- C. **HEAVY-DUTY SWITCHES:** Provide heavy-duty type, sheet-steel enclosed safety switches, fusible or non-fusible as indicated, of types, sizes and electrical characteristics indicated; rated 600 volts, 60 hertz; incorporating quick-make, quick-break type mechanisms. Provide single phase or 3 phase, and with solid neutral as required by application. Equip with operating handle which is capable of being padlocked in OFF position. Provide NEMA 1 or NEMA 3R as required by application unless noted. Provide fusible switches with Class R rejection fuse clip kits.
- D. **FUSES:** Provide fuses for switches, as required of classes, types and ratings needed to fulfill electrical requirements for service indicated. Provide spare fuses amounting to one spare fuse for each 10 installed but not less than three of any one type and size. See Section 16180 Overcurrent Protective Devices for fuse types.
- E. **IDENTIFICATION:** Provide 1/16" thick black plastic laminate labels with 1/4" high lettering on the exterior of each disconnect. Provide red plastic laminate labels on disconnects supplied with emergency power.

PART 3 EXECUTION

3.1 INSTALLATION OF MOTOR AND CIRCUIT DISCONNECT SWITCHES:

- A. Install motor and circuit disconnect switches where indicated, complying with manufacturer's written instructions, applicable requirements of NEC, NEMA, and NECA's "Standard of Installation" and in accordance with recognized industry practices to ensure that products fulfill requirements.
- B. Coordinate motor and circuit disconnect switch installation work with electrical raceway and cable work, as necessary for proper interface.
- C. Install disconnect switches used with motor driven appliances, and motors and controllers within sight of controller position.
- D. For disconnect switches serving motors controlled by variable frequency drives, provide late-make, early-break auxiliary contacts on each disconnect switch. Wire auxiliary contact to VFD safety contact, such that disconnecting the motor will shut down the drive first, and closing the switch will start the drive only after power is applied to the motor.

END OF SECTION 16170

SECTION 16180

OVERCURRENT PROTECTIVE DEVICES

PART 1 GENERAL

1.1 RELATED DOCUMENTS:

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specification sections, apply to work of this section.
- B. This section is a Division-16 Basic Materials and Methods section, and is part of each Division-16 section making reference to overcurrent protective devices specified herein.

1.2 DESCRIPTION OF WORK:

- A. Extent of overcurrent protective device work is indicated by drawings and schedules and specified herein. Overcurrent protective devices specified herein are for installation as individual components in separate enclosures; and for installation as integral components of switchboard and panelboards. See Section 16175, Switchgear and Switchboards, and Section 16160, Panelboards.
- B. Types of overcurrent protective devices in this section include the following for operation at 600 Volts and below:
 - 1. Molded case circuit breakers
 - 2. Power circuit breakers
 - 3. Fusible switches
 - 4. Bolted pressure switches
 - 5. Molded case systems breakers
 - 6. Fuses
- C. Refer to other Division-16 sections for cable/wire and connector work required in conjunction with overcurrent protective devices.

1.3 QUALITY ASSURANCE

- A. Comply with NEC requirements and NEMA and ANSI standards as applicable to construction and installation of overcurrent devices.

1.4 SUBMITTALS:

- A. **PRODUCT DATA:** Submit manufacturer's data on overcurrent protective devices, including catalog cuts, time-current trip characteristic curves, and mounting requirements.
- B. **SHOP DRAWINGS:** Submit layout drawings of overcurrent protective devices, with layouts of circuit breakers, including spatial relationships to proximate equipment. Failure to submit said spatial layouts does not relieve contractor of responsibility to verify all required clearances before release of equipment for fabrication.
- C. **MAINTENANCE STOCK, FUSES:** For types and ratings required, furnish additional fuses, amounting to one unit for every 5 installed units, but not less than two units of each size and type, unless specified otherwise in another section of these specifications.

PART 2 PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS:

- A. Subject to compliance with requirements, provide products of one of the following (main and branch device manufacturer must be same as panelboard and/or switchboard manufacturer):
- B. CIRCUIT BREAKERS AND FUSIBLE SWITCHES:
 - 1. Cutler Hammer Products, Eaton Corp.
 - 2. General Electric Co.
 - 3. Square D Co.
- C. BOLTED PRESSURE SWITCHES:
 - 1. Bolt Switch Co.
 - 2. General Electric Co. (HPC; High Pressure Contact Switches)
 - 3. Pringle Switch Co.
 - 4. Square D Co.
- D. MOLDED CASE CIRCUIT BREAKERS:
 - 1. Provide factory-assembled, molded case circuit breaker for power distribution panelboards and switchboards; and for individual mounting, as indicated. Provide breakers of amperage, voltage, and RMS interrupting rating shown, with permanent thermal trip and adjustable instantaneous magnetic trip in each pole. Series rated systems are not acceptable. Construct with overcenter, trip-free, toggle type operating mechanisms with quick-make, quick-break action and positive handle indication. Construct breakers for mounting and operating in any physical position and in an ambient temperature of 40 degrees C. Provide with mechanical screw type removable connector lugs, AL/CU rated, of proper size to accommodate conductors specified.
- E. FUSIBLE SWITCHES:
 - 1. Provide factory-assembled fusible switch units for power distribution panelboards and switchboards, and individual mounting as indicated. Provide switch units of amperage, voltage, and RMS interrupting rating as shown, with quick-make, quick-break mechanisms, visible blades and dual horsepower ratings. Series rated systems are not acceptable. Equip with lockable handles with on-off indication. Interlock switch covers and handles to prevent opening in "ON" position. Provide switch with Class R rejection fuse clip kits. Provide AL/CU rated lugs of proper size to accommodate conductors specified.
- F. BOLTED PRESSURE SWITCHES:
 - 1. Provide factory-assembled fusible bolted pressure contact type switches of amperage, voltage and RMS interrupting ratings shown. Equip switches with quick-make, quick-break mechanisms with electric capacitor operated trip. Provide Buss KAZ signal activating fuses open. Provide "blown fuse protection" in HPC switches. Provide AL/CU rated lugs of proper size to accommodate conductors specified.
- G. PHASE FAILURE PROTECTION:
 - 1. Provide phase failure protection on overcurrent protective devices as indicated, by means of a single-phase, dead phase, reverse phase relay (G:E: NBV-11-AA or Taylor Electronics Md1 PNDR). Provide relay to operate shunt trip or capacitor trip as required to open overcurrent protective device upon malfunction. Provide relay with adjustable time delay.

H. GROUND FAULT PROTECTION:

1. Provide ground fault sensing and relaying equipment on all overcurrent protective devices where phase to ground voltage is in excess of 150 volts and the overcurrent protection device is capable of being set at or over 1000 amps. Provide ground fault sensing and relaying equipment on other devices as indicated.
2. Provide zero sequence current sensors for overcurrent protective devices; inputs compatible with relay. Construct sensor frame so it can be opened to prevent removal or installation around conductors without disturbing conductors. Provide test winding in sensor for testing operation of GFP unit including sensor pick-up relay, and circuit protection device operation.
3. Provide solid-state ground-fault relay, which requires no external source of electrical power, drawing energy to operate GFP system directly from output of current sensor. Construct with adjustable pick-up current sensitivity for GF current from 200 to 1200 amperes, with calibrated dial to show pick-up point settings. Provide factory-set time delay of 1.5 seconds and protection which precludes tampering with setting after installation.
4. Provide monitor panel capable of indicating relay operation, and provide means for testing system with or without interruption of service. Construct so GF system can not be left in an inactive or OFF state. Provide indicator lamps and TEST and RESET control switches.
5. MANUFACTURER: Subject to compliance with requirements, provide ground-fault sensing and relaying equipment of one of the following:
 - a. General Electric Co.
 - b. Brown Boveri Electric, Inc.
 - c. HI-Z Corporation
 - d. Pringle Electric Mfg. Co.
 - e. Square D Co.

2.2 FUSES

- A. GENERAL: Except as otherwise indicated, provided fuses of type, sizes and ratings and electrical characteristics of a single manufacturer as follows. Provide fuses labeled UL Class L or UL Class R, current limiting and rated for up to 200,000 amperes. Provide Buss KAZ signal activating fuses where required elsewhere in specification.
- B. Where fuses are shown feeding individual or groups of equipment items, comply with manufacturer's recommendation for fusing; adjust fuse size and type as necessary to comply with manufacturer's recommendation.
- C. Provide and install spare fuse cabinet in main electrical room.
- D. MAIN SERVICE AND FEEDER CIRCUITS: For fuse ratings over 600 amperes provide UL Class L Fuses (KRP-C, or A4BQ or LCL or KLPC). For fuse ratings up to 600 amperes, provide UL Class RK1 (KTN-R, KTS-R or A2K-R, A6K-R or NCCR, SCLR or KLN-R, KLS-R). If fuse directly feeds motors, transformers or other inductive load provide UL RK5 time delay (FRN-R, FRS-R or TR-R, TRS-R or ECN-R, ECS-R or FLN-R, FLS-R).
- E. BRANCH CIRCUITS: For motor circuits, transformer circuits, or other inductive loads,

provide UL Class RK5 (FRN-R, FRS-R or TR-R, TRS-R or ECN-R, ECN-S or FLN-R, FLS-A). For other circuits, provide UL Class RK1, (KTN-R, KTS-R OR A2K-R, A6K-R or NCLR, SCLR OR KLSR).

- F. MANUFACTURER: Subject to compliance with requirements, provide fuses of one of the following:
1. Bussman Mfg. Co.
 2. Gould Shawmut, Gould Electric Fuse Division
 3. Reliance Fuse Div./Brush Fuse Inc.
 4. Littlefuse, Inc.
- G. IDENTIFICATION: Provide 1/16" thick black plastic laminate labels with 1/4" high lettering on the exterior of all overcurrent devices which are furnished in separately mounted enclosures. Provide red labels for devices supplied with emergency power.

PART 3 EXECUTION

3.1 INSTALLATION OF OVERCURRENT PROTECTIVE DEVICES:

- A. Install overcurrent protective devices as indicated, in accordance with the manufacturer's written instructions and with recognized industry practices to ensure that protective devices comply with requirements. Comply with NEC and NEMA standards for installation of overcurrent protective devices.
- B. Coordinate with work as necessary to interface installations of overcurrent protective devices with other work.
- C. Set field-adjustable circuit breakers for trip settings as indicated, subsequent to installation of devices.
- D. Install fuses in overcurrent protective devices. For motor circuits, fuse sizes shown on drawings are for general guidance only. Size fuses in accordance with fuse manufacturer's recommendation for given motor nameplate ampere rating. Test operation. If nuisance tripping occurs, increase fuse size and disconnect device (if necessary) as required to provide nuisance free tripping. Adjust fuse size properly for ambient temperature, frequent starting and stopping of motor loads, and for loads with long start times. Include all costs in bid.
- E. Field test all ground fault protective devices for proper operation; test to be performed by representative of the manufacturer. Include verification of complete time current trip characteristics.

3.2 FIELD QUALITY CONTROL

- A. Prior to energization of overcurrent protective devices, test devices for continuity of circuitry and for short-circuits. Correct malfunctioning units, and then demonstrate compliance with requirements.

END OF SECTION 16180

SECTION 16452

GROUNDING

PART 1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specification sections, apply to work of this section.
- B. Division-16 Basic Materials and Methods sections apply to work specified in this section.

1.2 DESCRIPTION OF WORK:

- A. Provide grounding as specified herein, and as indicated on drawings.
- B. Provide grounding and bonding of all electrical and communication apparatus, machinery, appliances, building components, and items required by the NEC to provide a permanent, continuous, low impedance, grounding system.
- C. Unless otherwise indicated, ground the complete electrical installation including the system neutral, metallic conduits and raceways, boxes, fittings, devices, cabinets, and equipment in accordance with all code requirements.
- D. Ground each separately derived system, as described in NEC Section 250-30, unless otherwise indicated.
- E. Types of grounding in this section include the following:
 - 1. Underground Metal Water Piping
 - 2. Metal Building Frames
 - 3. Grounding Electrodes
 - 4. Grounding Rods
 - 5. Separately Derived Systems
 - 6. Service Equipment
 - 7. Enclosures
 - 8. Systems
 - 9. Equipment
 - 10. Other items indicated on drawings
- F. Requirements of this section apply to electrical grounding work specified elsewhere in these specifications.

1.3 QUALITY ASSURANCE:

- A. Comply with NEC as applicable to electrical grounding and ground fault protection systems. Comply with applicable ANSI and IEEE requirements. Provide products which have been UL listed and labeled.
- B. Resistance from the service entrance ground bus, through the grounding electrode to earth, shall not exceed 5 ohms.

1.4 SUBMITTALS:

- A. Submit the name of test agency to be used for testing specified in this section. Submit

results of tests specified in this section. Also include test results in Operation and Maintenance Manuals as specified.

PART 2 PRODUCTS

2.1 MATERIALS AND COMPONENTS:

- A. GENERAL: Except as otherwise indicated, provide each electrical grounding system as specified herein, and as shown on drawings, including but not necessarily limited to, cables/wires, connectors, terminals (solderless lugs), grounding rods/electrodes and plate electrodes, bonding jumper braid, and other items and accessories needed for complete installation. Where materials or components are not otherwise indicated, comply with NEC, NEMA and established industry standards for applications indicated.
- B. ELECTRICAL GROUNDING CONDUCTORS: Unless otherwise indicated, provide electrical grounding conductors for grounding connections matching power supply wiring materials and sized according to NEC. Provide with green insulation.
- C. GROUND RODS: Steel with copper welded exterior, 3/4" dia. x 10' long. Weaver or Cadweld.
- D. GROUND WELL BOXES FOR GROUND RODS: Precast concrete box 9-1/2" W. x 16" L. X 18" D. with light duty concrete cover for non-traffic areas or rated steel plate for traffic areas. Provide covers with lifting holes. Engrave cover with "GROUND ROD".
- E. CONCRETE ENCASED GROUNDING ELECTRODE (UFER GROUND): #2/0 AWG bare copper conductor.
- F. INSULATED GROUNDING BUSHINGS: Plated malleable iron body with 150 degree Centigrade molded plastic insulating throat, lay-in grounding lug with hardened stainless steel fasteners, OZ/Gedney BLG, or Thomas & Betts #TIGB series.
- G. CONNECTIONS TO PIPE: For cable to pipe, OZ/Gedney G-100B series or Thomas & Betts #390X series,, or Burndy type GAR.
- H. CONNECTIONS TO STRUCTURAL STEEL, GROUND RODS, OR SPLICES: For splicing and/or connecting conductors, use exothermic welds or high pressure compression type connectors. Provide exothermic weld kits manufactured by Cadweld or Thermoweld. If high compression type connectors are used for cable-to-cable, or cable-to-steel, or cable-to-ground rod connections, provide Thomas & Betts #53000 series, or Burndy Hyground series.
- I. BONDING JUMPERS: OZ/Gedney Type BJ, or Thomas & Betts #3840 series, or Burndy type GG and type B braid.

PART 3 EXECUTION

3.1 INSTALLATION OF GROUNDING SYSTEMS:

- A. Install electrical grounding systems in accordance with manufacturer's written instructions and with recognized industry practices to ensure grounding devices comply with requirements.
- B. Install clamp-on connectors only on thoroughly cleaned and metal contact surfaces, to ensure electrical conductivity and circuit integrity.

- C. Provide grounding for the entire raceway, enclosure, equipment and device system in accordance with NEC. All non-metallic raceways shall include copper grounding conductor sized in accordance with NEC. Include copper grounding conductor in all raceway installed in suspended slabs.
- D. Provide service entrance grounding by means of ground rods (quantity of two, driven exterior to building), by means of bonding to water main, and by means of bonding to building structural steel. In addition, provide a grounding electrode for not less than 30 lineal feet in concrete footing or foundation which is in direct contact with earth. Size electrode in accordance with NEC, but in no case, smaller than No. 4 AWG bare copper. Support electrode so as to be below finished grade near the bottom of the trench, and approximately three inches from the bottom or sides of the concrete. Locate a point of connection for inspection.
- E. Provide grounding conductors for dimming systems in accordance with manufacturer's requirement.

3.2 GROUNDING ELECTRODES:

- A. Concrete Encased Grounding Electrode (UFER Ground): Provide a #2/0 AWG minimum bare copper conductor encased along the bottom of concrete foundation or footings which are in direct contact with the earth and where there is no impervious water-proofing membrane between the footing and the soil. Extend electrode through a horizontal length of 30 feet minimum and encase with not less than 2 nor more than 5 inches of concrete separating it from surrounding soils. At point of emergence from concrete, run electrode through a protective non-metallic sleeve and extend to the main building ground bus.
- B. Separately Derived Electrical System Grounding Electrode: Ground each separately derived system per requirements in NEC Section 250-26 unless indicated otherwise.
- C. GROUNDING ELECTRODE CONDUCTOR: Provide grounding electrode conductor sized per NEC table 250-94 or as indicated.
- D. POWER SYSTEM GROUNDING: Connect the following items using NEC sized copper grounding conductors to lugs on the Main Building Ground Bus.
 - 1. Grounding electrode conductor from concrete encased electrode, and from ground rods, and from service entrance ground bus.
 - 2. Conductor from main incoming cold water piping system.
 - 3. Conductor from building structural steel.
 - 4. Ground for separately derived systems.
- E. Run main grounding conductors exposed or in metallic conduit if protection or concealment is required.
- F. EQUIPMENT BONDING/GROUNDING: Provide a NEC sized conductor, whether indicated or not on the drawings, in raceways as follows:
 - 1. Non-metallic conduits and ducts.
 - 2. Distribution feeders.
 - 3. Motor and equipment branch circuits.
 - 4. Device and lighting branch circuits.
 - 5. Provide grounding bushings and bonding jumpers for all conduit terminating in reducing washers, concentric, eccentric or oversized knockouts at panelboards, cabinets and gutters.

- G. Provide bonding jumpers across expansion and deflection couplings in conduit runs, across pipe connections at water meters, and across dielectric couplings in metallic cold water piping system.
- H. Provide bonding wire in all flexible conduit.

3.3 TESTING:

- A. Obtain and record ground resistance measurements both from service entrance ground bus to the ground electrode and from the ground electrode to earth. Install additional bonding and grounding electrodes as required to comply with resistance limits specified under this Section.
- B. Include typewritten records of measured resistance values in the Operation and Maintenance Manual.
- C. Use independent testing agency for all testing.
- D. Use test equipment expressly designed for the purpose intended. Submit name of testing agency for review and approval, in writing, to the Engineer prior to the performance of any testing.

END OF SECTION 16452